



Digitized Automation for a Changing World

## Delta AC Servo Drive & Motor ASDA-A2 Series



# More Rapid, More Stable, More Precise

Delta Electronics, Inc., a leading manufacturer of industrial automation products, is pleased to announce the launch of its new high-performance ASDA-A2 series servo motors and servo drives with motion control.

The current trend for motion control has the control command source close to the drive. In response, Delta has developed the new ASDA-A2 series that offers excellent motion control so that the external controller is almost eliminated. The ASDA-A2 series features a built-in electronic cam (E-CAM) function which provides an excellent solution for flying shear, rotary cut and synchronized motion applications. The all new position register control PR mode is a unique and significant function that provides a variety of control modes to enhance system performance.

The ASDA-A2 series also supports various industrial communications protocols, such as CANopen, DMCNET, and EtherCAT which offers higher performance and high speed communications and enables the drive to integrate with other parts of the automation more efficiently and effectively. The full-closed loop control, auto notch filter, vibration suppression and gantry control functions help to perform complex motions that require high precision and smooth operation. The 20-bit superior resolution encoder which is essential for accurate positioning applications is equipped as standard. In addition, the outstanding Capture and Compare functions for high-speed pulses offer the best support for stepless positioning. Other additional functionality, such as up to 1kHz frequency response, innovative editing software, high-speed PC monitoring (similar to a digital oscilloscope), and more, all drastically maximize the performance of the ASDA-A2 series.

**Delta's new ASDA-A2 series is the ultimate servo system providing a total solution for a wide range of machine tools and industrial applications**



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# ASDA-A2 Series Features

## High Positioning Accuracy

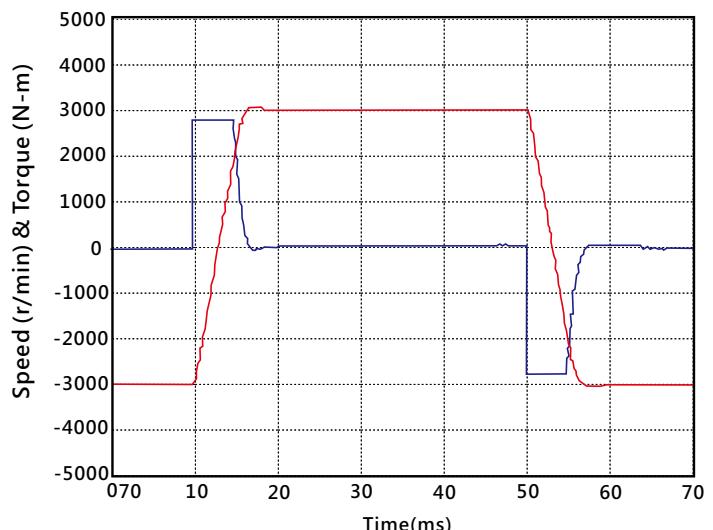
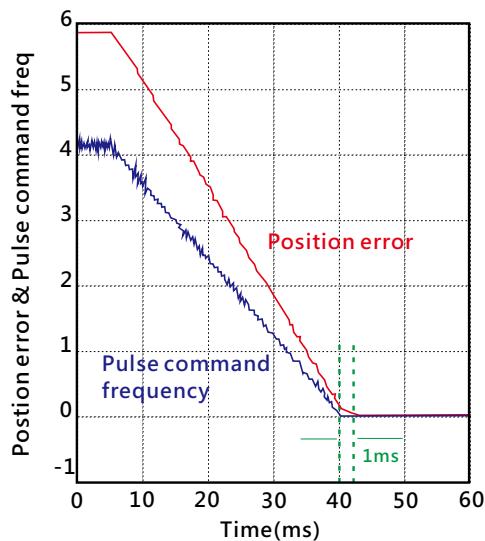
- ▶ ECMA series servo motors feature incremental encoders with 20-bit resolution which can eliminate unstable commands at low speed, smooth motor operation and enhance the accuracy of positioning.
- ▶ Absolute encoder supported. 17-bit motor position will not get lost when power is cut off.



## High Responsiveness

- ▶ Up to 1kHz frequency response.
- ▶ Settling time below 1ms.
- ▶ 7ms acceleration time for speeds from -3000 r/min to 3000 r/min with an empty load!

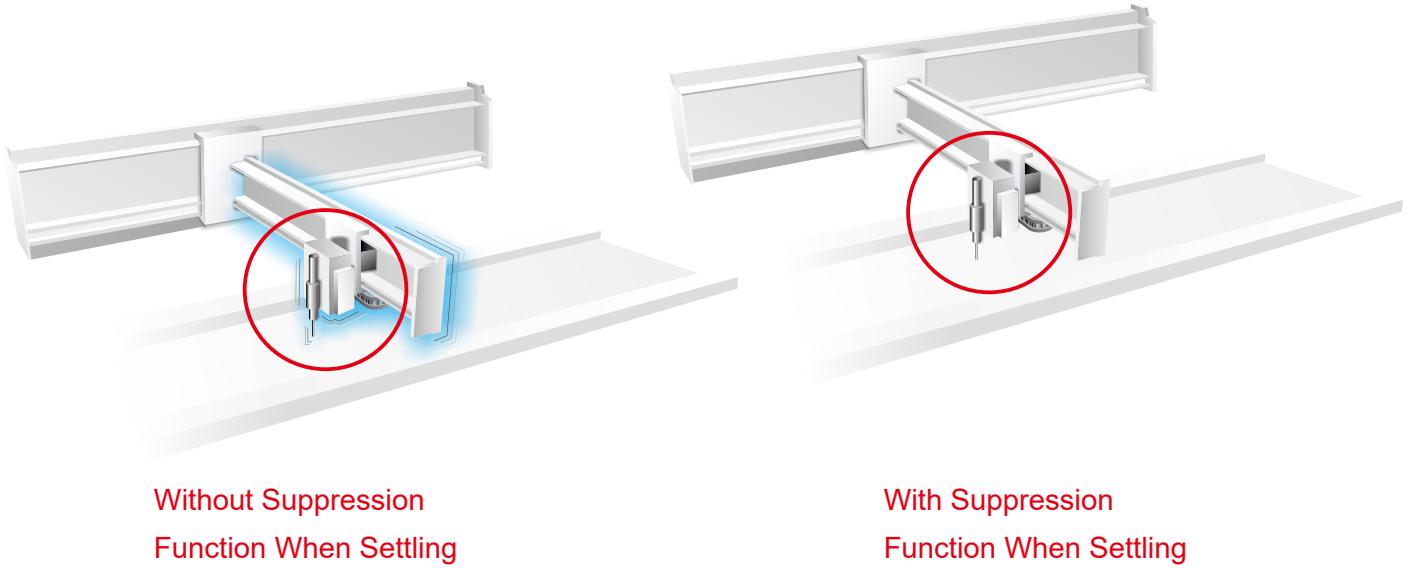
(Note: The test record of a 400W motor with 60mm frame size)



## Excellent Suppression Functions

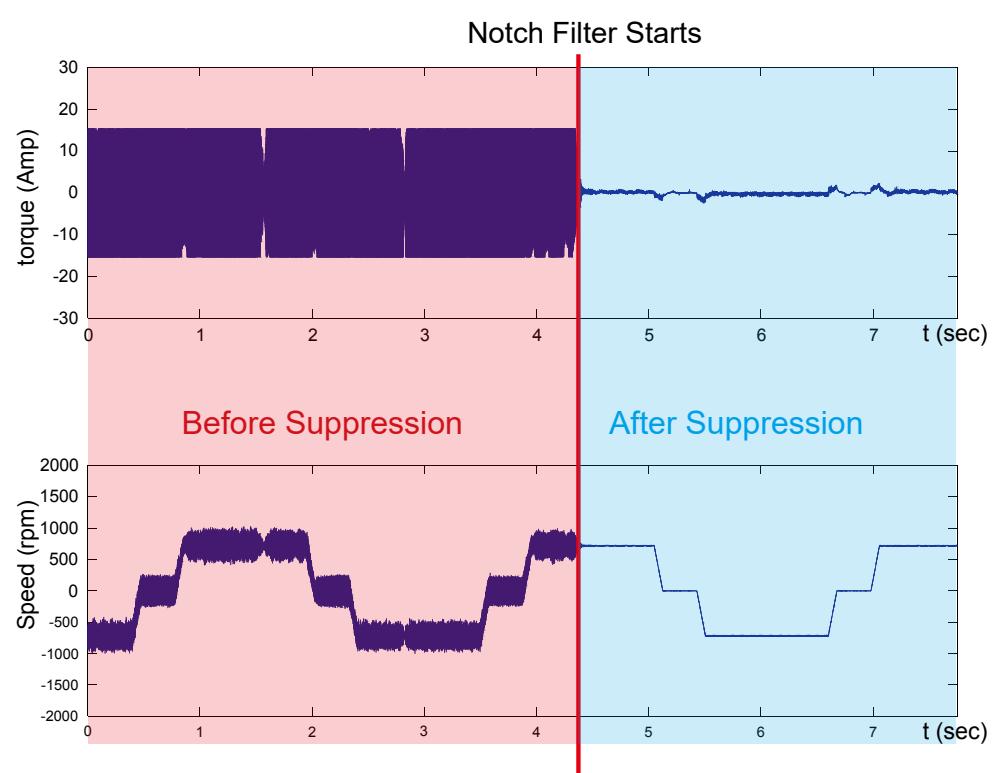
### ► Vibration Suppression (Low Frequency)

Two vibration suppression filters are provided for long arm system to minimize the vibration at machine edges effectively.



### ► Resonance Suppression (High Frequency)

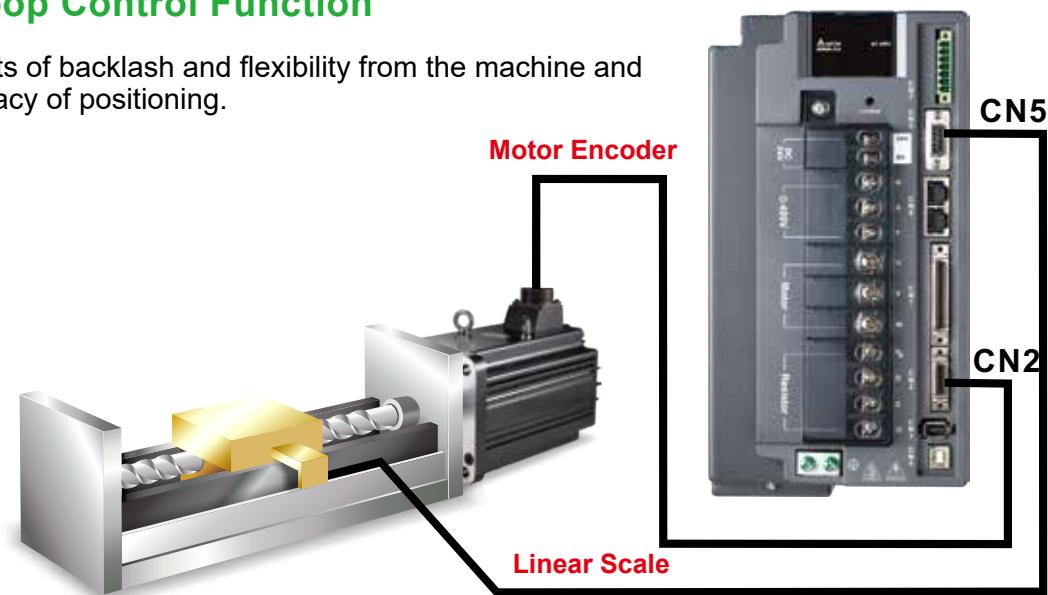
Two auto notch filters and one manual notch filter are provided to suppress mechanical resonance efficiently.



# ASDA-A2 Series Features

## Full-Closed Loop Control Function<sup>\*1</sup>

- ▶ Reduces the effects of backlash and flexibility from the machine and ensures the accuracy of positioning.



Note:

\*1. PT and DMCNET mode only.

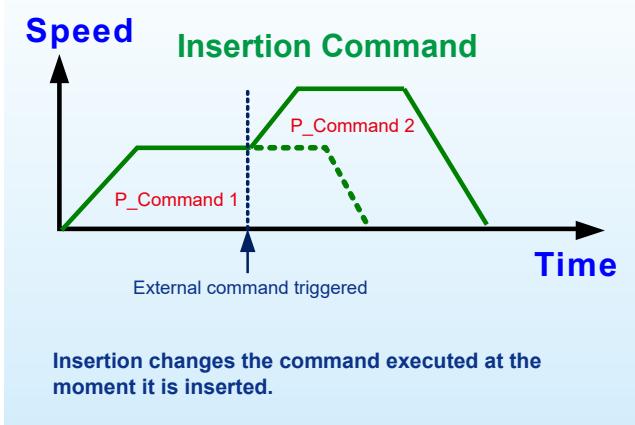
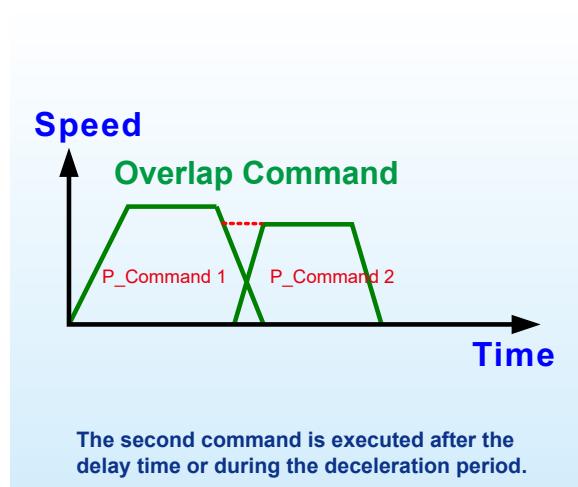
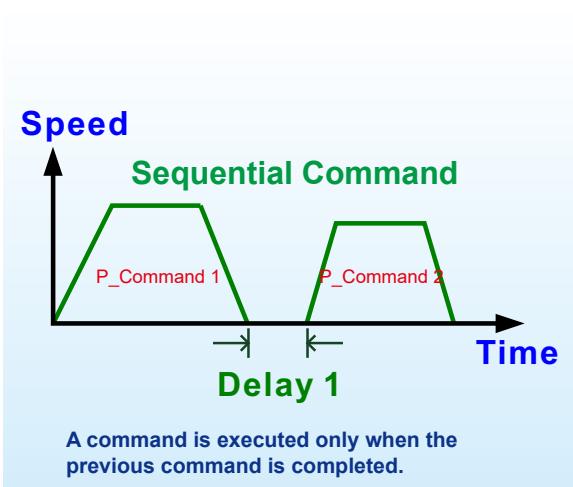
## Electronic CAM (E-CAM) Function

- ▶ 720 points max. for E-CAM outline.
- ▶ Smooth interpolation between points can be completed automatically to yield flexible programming.
- ▶ ASDA-Soft configuration software supported.
- ▶ Easy to use for flying shear, rotary cut, and other cam applications.



## Versatile PR Mode

- ▶ ASDA-Soft configuration software supported.
- ▶ New sub-modes supported, not traditional point-to-point control.
- ▶ 64 procedures can be applied.
- ▶ Motion profile can be changed instantaneously.
- ▶ 35 Homing modes / Jump mode / Write parameter mode / Constant speed mode / Position control mode supported.

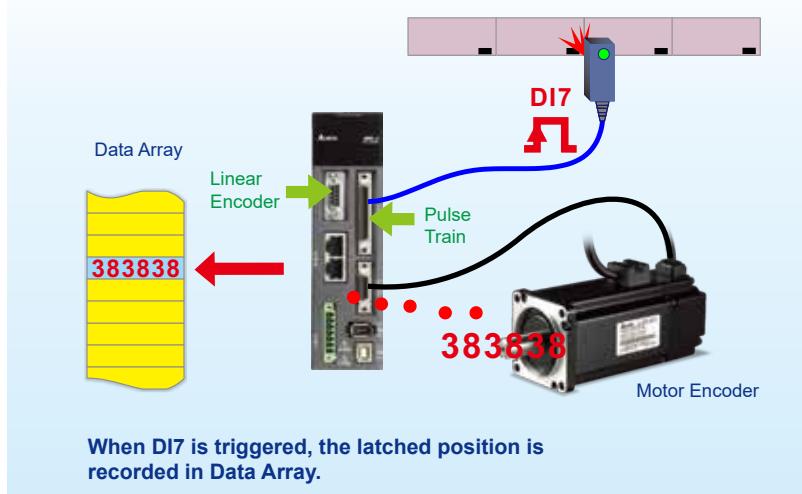


# ASDA-A2 Series Features

## Capture and Compare Functions

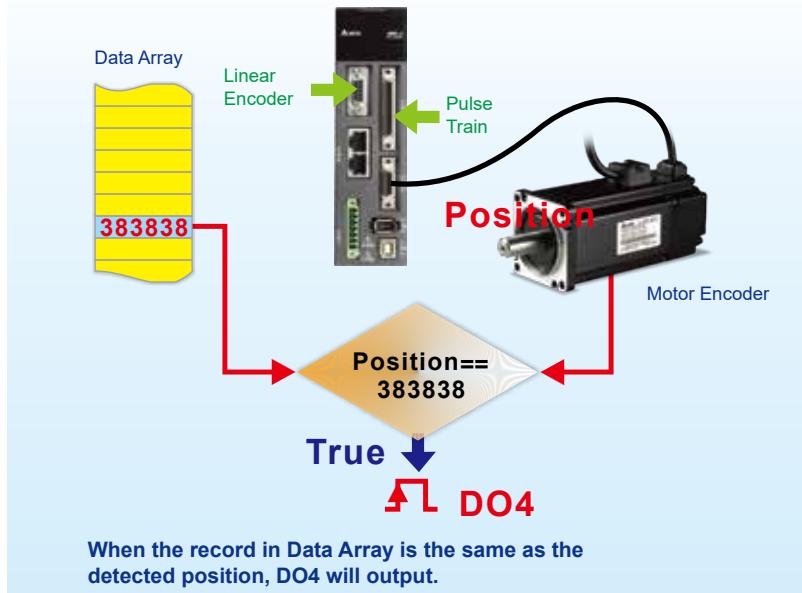
### Capture - Position Latch Function

- ▶ Latches the coordinate value on the reference axis.
- ▶ Response time is less than 5us.
- ▶ Use for mark tracing.
- ▶ Maximum 800 records.

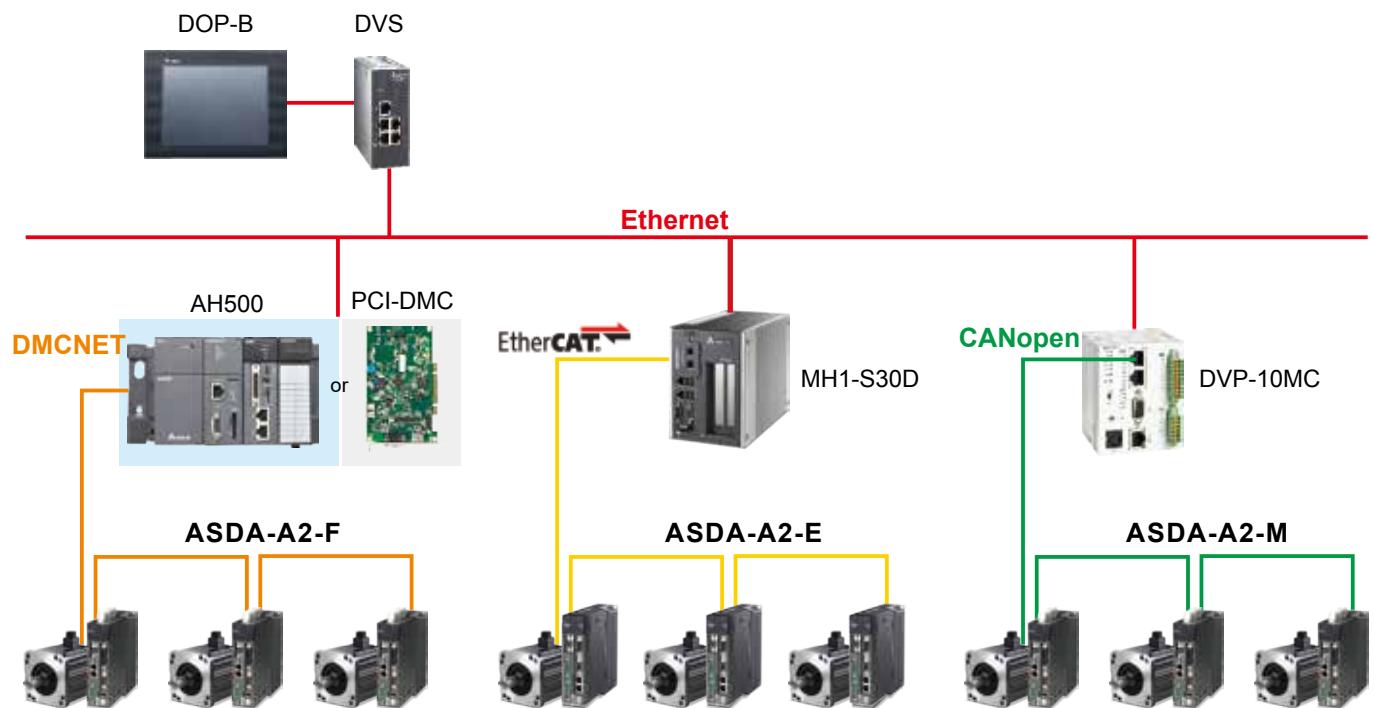


### Compare - Position Detection Function

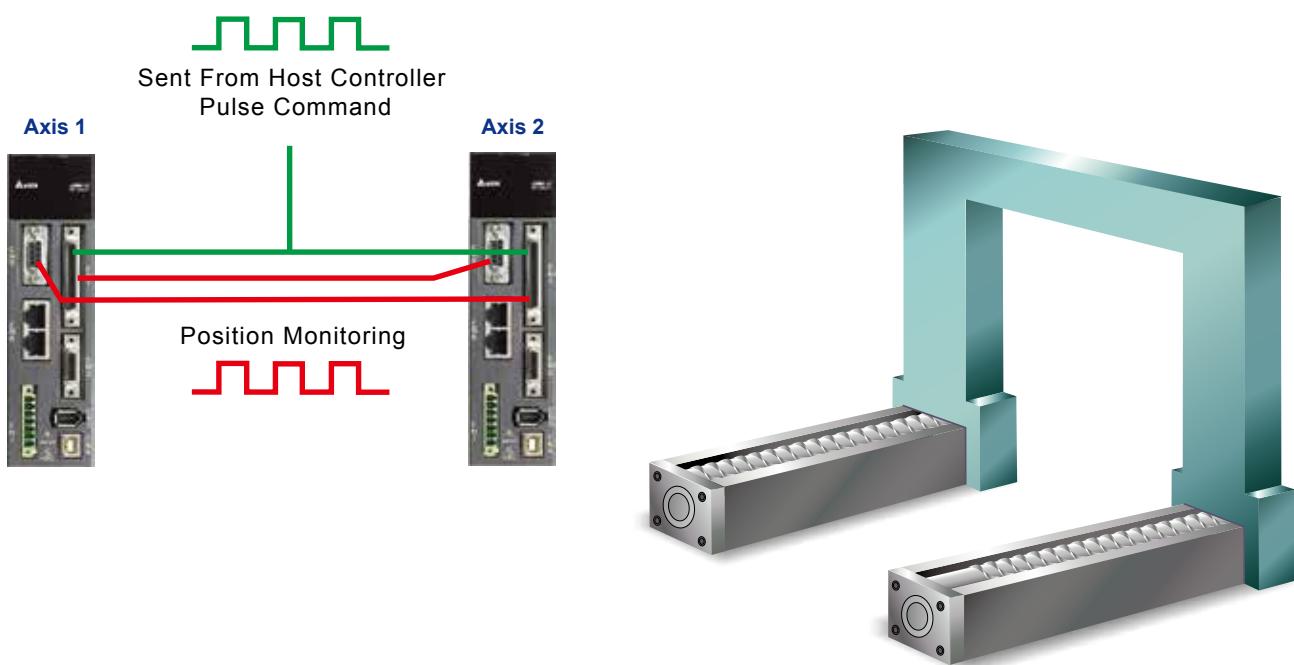
- ▶ Detects the location on the reference axis.
- ▶ Response time is less than 5us.
- ▶ Use for CCD camera applications.
- ▶ Maximum 800 records.



## Supports High-Speed DMCNET, EtherCAT, CANopen Protocols for Multi-Axis Synchronous Control



## Integrated Gantry Control



# Product Line-up

## 220V Series

Servo Motors			
Motor Series	Phase	Rated Output Power (W)	Model Name
Low Inertia	ECMA-C 3000 r/min	1-phase / 3-phase	50
			100
			200
			400
			400
			750
			750
			1000
			1000
			2000
Medium Inertia	ECMA-E 2000 r/min	1-phase / 3-phase	3000
			500
			1000
			1500
			2000
			2000
			3000
Medium-High Inertia	ECMA-F 1500 r/min	1-phase / 3-phase	3500
			500
			850
			1300
			1800
			3000
			4500
			5500
			7500
			11000
High Inertia	ECMA-C/G 3000 r/min	1-phase / 3-phase	15000
			400
			750
			300
			600



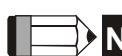
- 1) The boxes (□) at the ends of the servo drive model names are for optional configurations. For the actual model name, please refer to the model explanation of the catalog.  
 2) The boxes (△) in the model names represent encoder type. △=1: Incremental encoder, 20-bit; △=2: Incremental encoder, 17-bit; △=A: Absolute type  
 3) The boxes (□) in the model names represent shaft end/brake or the number of oil seal.

		Servo Drives		
Rated Current (Arms)	Maximum Current (A)	Model Name	Continuous Output Current (Arms)	Max. Instantaneous Current (A)
0.69	2.05	ASD-A2-0121-□	0.90	2.70
0.90	2.70			
1.55	4.65	ASD-A2-0221-□	1.55	4.65
2.60	7.80	ASD-A2-0421-□	2.60	7.80
2.60	7.80			
5.10	15.30	ASD-A2-0721-□	5.10	15.30
3.66	11.00			
4.25	12.37	ASD-A2-1021-□	7.30	21.90
7.30	21.90			
12.05	36.15	ASD-A2-2023-□	13.40	40.20
17.2	47.5	ASD-A2-3023-□	19.40	58.20
2.90	8.70	ASD-A2-0421-□	2.60	7.80
		ASD-A2-0721-□	5.10	15.30
5.60	16.80	ASD-A2-1021-□	7.30	21.90
8.30	24.90	ASD-A2-1521-□	8.66	24.90
11.01	33.03	ASD-A2-2023-□	13.40	40.20
11.22	33.66			
16.10	48.30	ASD-A2-3023-□	19.40	58.20
19.20	57.60			
3.90	12.10	ASD-A2-0721-□	5.10	15.30
7.10	19.40	ASD-A2-1021-□	7.30	21.90
12.60	38.60	ASD-A2-2023-□	13.40	40.20
13.00	36.00			
19.40	58.20	ASD-A2-3023-□	19.40	58.20
32.50	81.30	ASD-A2-4523-□	32.50	70.7
		ASD-A2-5523-□	40.00	106
40.00	100.00	ASD-A2-5523-□	40.00	106
47.50	118.80	ASD-A2-7523-□	47.50	141.1
51.80	129.50	ASD-A2-1B23-□	54.40	141.1
67	162	ASD-A2-1F23-□	70.00	212.2
2.60	7.80	ASD-A2-0421 □	2.60	7.80
5.10	15.30	ASD-A2-0721-□	5.10	15.30
2.50	7.50	ASD-A2-0421-□	2.60	7.80
4.80	14.40	ASD-A2-0721-□	5.10	15.30
7.50	22.50	ASD-A2-1021-□	7.30	21.90

the servo drive.

# Product Line-up

## 400V Series

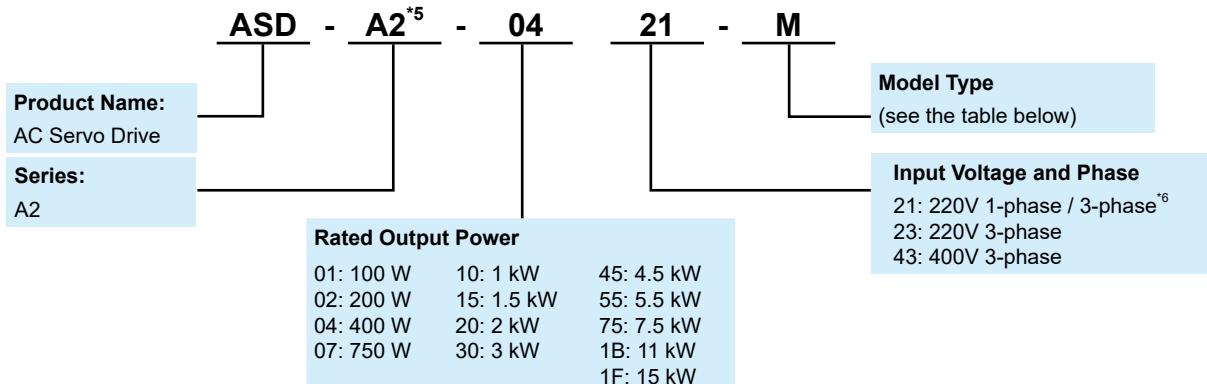
Servo Motors				
	Motor Series	Phase	Rated Output Power (W)	Model Name
Low Inertia	ECMA-J 3000 r/min	3-phase	400	ECMA-J △ 0604 □ S
			750	ECMA-J △ 0807 □ S
			750	ECMA-J △ 0907 □ S
			1000	ECMA-J △ 0910 □ S
			1000	ECMA-J △ 1010 □ S
			2000	ECMA-J △ 1020 □ S
			3000	ECMA-J △ 1330 □ 4
Medium Inertia	ECMA-K 2000 r/min	3-phase	750	ECMA-K △ 1305 □ S
			1000	ECMA-K △ 1310 □ S
			1500	ECMA-K △ 1315 □ S
			2000	ECMA-K △ 1320 □ S
			2000	ECMA-K △ 1820 □ S
			750	ECMA-L △ 1305 □ S
Medium-High Inertia	ECMA-L 1500 r/min	3-phase	850	ECMA-L △ 1308 □ S
			1300	ECMA-L △ 1313 □ S
			3000	ECMA-L △ 1830 □ S
			4500	ECMA-L △ 1845 □ S
			5500	ECMA-L △ 1855 □ 3
			7500	ECMA-L △ 1875 □ 3
			11000	ECMA-L1221B □ 3
			15000	ECMA-L1221F □ 3
			900	ECMA-M △ 1309 □ S
 <b>NOTE</b>	1) The boxes (□) at the ends of the servo drive model names are for optional configurations. For the actual model name, please refer to the model explanation.			
2) The boxes (△) in the model names represent encoder type. △ =1: Incremental encoder, 20-bit ; △ =2: Incremental encoder, 17-bit; △ =A: Absolute type				
3) The boxes (□) in the model names represent shaft end/brake or the number of oil seal.				

		Servo Drives		
Rated Current (Arms)	Maximum Current (A)	Model Name	Continuous Output Current (Arms)	Max. Instantaneous Current (A)
1.62	4.85	ASD-A2-0743-□	3.07	9.21
3.07	9.5	ASD-A2-0743-□	3.07	9.21
		ASD-A2-1043-□	3.52	9.86
2.16	6.37	ASD-A2-0743-□	3.07	9.21
2.4	7.17	ASD-A2-1043-□	3.52	9.86
4.15	12.46	ASD-A2-1543-□	5.02	10.04
		ASD-A2-2043-□	6.66	18.65
7.09	21.28	ASD-A2-2043-□	6.66	18.65
		ASD-A2-3043-□	11.9	33.2
9.8	29.99	ASD-A2-3043-□	11.9	33.32
1.7	5.2	ASD-A2-0743-□	3.07	9.21
3.52	10.56	ASD-A2-1043-□	3.52	9.86
		ASD-A2-1543-□	5.02	10.04
		ASD-A2-2043-□	6.66	18.65
		ASD-A2-1543-□	5.02	10.04
5.02	15.06	ASD-A2-2043-□	6.66	18.65
		ASD-A2-2043-□	6.66	18.65
6.66	19.98	ASD-A2-3043-□	11.9	33.32
		ASD-A2-2043-□	6.66	18.65
6.6	19.88	ASD-A2-3043-□	11.9	33.32
		ASD-A2-2043-□	6.66	18.65
2.1	6.1	ASD-A2-0743-□	3.07	9.21
3.4	8.85	ASD-A2-1043-□	3.52	9.86
5.02	15	ASD-A2-1543-□	5.02	10.04
		ASD-A2-2043-□	6.66	18.65
11.53	34.6	ASD-A2-3043-□	11.9	33.32
		ASD-A2-4543-□	20	44
20.8	52	ASD-A2-4543-□	20	44
		ASD-A2-5543-□	22.04	48.49
		ASD-A2-7543-□	28.39	62.46
22.37	56	ASD-A2-5543-□	22.04	48.49
		ASD-A2-7543-□	28.39	62.46
27.3	68.3	ASD-A2-7543-□	28.39	62.46
		ASD-A2-1B43-□	28.1	61.82
27.2	68	ASD-A2-1F43-□	38.65	85.03
		ASD-A2-1B43-□	28.1	61.82
41.6	100	ASD-A2-1F43-□	38.65	85.03
		ASD-A2-1543-□	5.02	10.04

n of the servo drive.

# Model Explanation

## ASDA-A2 Series Servo Drives

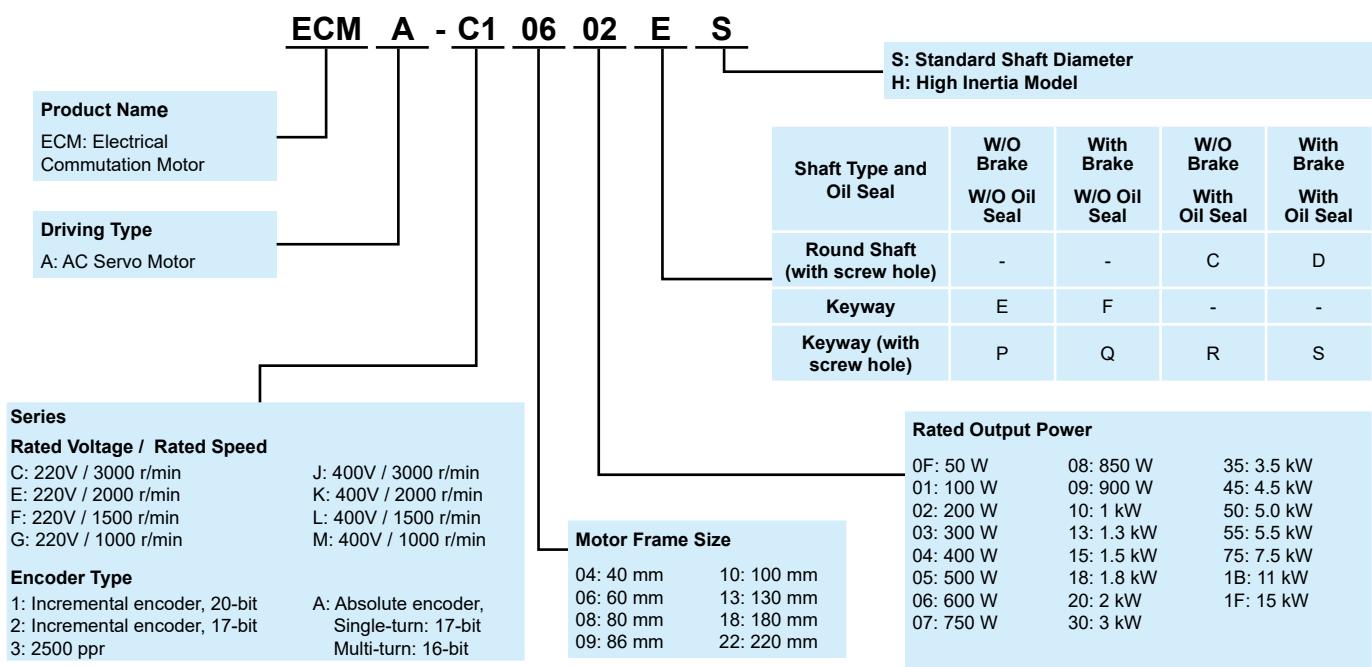


	Type	RS-485 (CN3)	Full-Closed Control (CN5) <sup>*1</sup>	Extension Port for Digital Input (CN7)	EtherCAT <sup>*4</sup>	CANopen	DMCNET	Analog Voltage Control	Pulse Input Port	PR Parameters	E-CAM <sup>*3</sup>
<b>Standard Model</b>	L	○	○	X	X	X	X	○	○	○	X
	U	○	○	○	X	X	X	○	○	○	○
<b>Network Model</b>	E	X	X	○	○	X	X	X	X	○	X
	F	○	○	X	X	X	○	X	X	○ <sup>*2</sup>	X
	M	○	○	X	X	○	X	○	○	○	○



- In PR mode, only A2-F supports full-closed control function.
- When applying communication mode (A2-E, -F, -M models), PR parameters can be read and written through DMCNET only.
- E-CAM function can only be used in PR mode.
- For information about ASDA A2-E EtherCAT interface servo drive, please refer to the ASDA A2-E brochure.
- For communication mode -F/-M models with 400V/11kW, 15kW is categorized as ASDA-A2R.
- Rated power of 100W to 1.5kW are marked number 21 with 220V, single-phase and three-phase connections

## ECMA Series Servo Motors



## Servo Motor Features

**ECMA** series servo motors are permanent AC servo motors, capable of combining with 200 to 230V ASDA-A2 220V series AC servo drives from 50 W to 15 kW and 380V to 480V ASDA-A2 400V series AC servo drives from 750 W to 7.5 kW.

For the 220V series, there are 40 mm, 60 mm, 80 mm, 86 mm, 100 mm, 130 mm, 180 mm, and 200 mm eight kinds of frame sizes available. The motor speed is from 1000 r/min to 5000 r/min and the torque output is from 0.477 N·m to 224 N·m.

For the 400V series, there are 60 mm, 80 mm, 86 mm, 100 mm, 130 mm, 180 mm, six kinds of frame sizes available. The motor speed is from 1500 r/min to 5000 r/min and the torque output is from 3.82 N·m to 119.36 N·m In terms of optional configurations, ECMA series provides brake and oil seal to fully support our customers' needs. It also offers two different shaft selections, round shaft and keyway, for various applications.



# Servo Motor Specifications

## Low Inertia Series- 220V Series

ECMA Series	C104	C△04	C△06		C△08		C△09		C△10		C△13
	0F	01	02	04 □ S	04	07	07	10	10	20	30
Rated output power (kW)	0.05	0.1	0.2	0.4	0.4	0.75	0.75	1.0	1.0	2.0	3.0
Rated torque (N·m) <sup>1</sup>	0.159	0.32	0.64	1.27	1.27	2.39	2.39	3.18	3.18	6.37	9.55
Maximum torque (N·m)	0.477	0.96	1.92	3.82	3.82	7.16	7.14	8.78	9.54	19.11	28.65
Rated speed (r/min)	3000						3000		3000		3000
Maximum speed (r/min)	5000						3000		5000		4500
Rated current (A)	0.69	0.90	1.55	2.6	2.6	5.1	3.66	4.25	7.3	12.05	17.2
Maximum current (A)	2.05	2.70	4.65	7.8	7.8	15.3	11	12.37	21.9	36.15	47.5
Power rating (kW/s)	12.27	27.7	22.4	57.6	24.0	50.4	29.6	38.6	38.1	90.6	71.8
Rotor moment of inertia (x10 <sup>4</sup> kg·m <sup>2</sup> )	0.0206	0.037	0.177	0.277	0.68	1.13	1.93	2.62	2.65	4.45	12.7
Mechanical time constant (ms)	1.2	0.75	0.80	0.53	0.74	0.63	1.72	1.20	0.74	0.61	1.11
Torque constant-KT (N·m/A)	0.23	0.36	0.41	0.49	0.49	0.47	0.65	0.75	0.44	0.53	0.557
Voltage constant-KE (mV/(r/min))	9.8	13.6	16	17.4	18.5	17.2	24.2	27.5	16.8	19.2	20.98
Armature resistance (Ohm)	12.7	9.30	2.79	1.55	0.93	0.42	1.34	0.897	0.20	0.13	0.0976
Armature inductance (mH)	26	24.0	12.07	6.71	7.39	3.53	7.55	5.7	1.81	1.50	1.21
Electrical time constant (ms)	2.05	2.58	4.3	4.3	7.96	8.36	5.66	6.35	9.3	11.4	12.4
Insulation class	Class A (UL), Class B (CE)										
Insulation resistance	100MΩ , DC 500V above										
Insulation strength	1.8k Vac,1 sec										
Weight (kg)(without brake)	0.42	0.5	1.2	1.6	2.1	3.0	2.9	3.8	4.3	6.2	7.8
Weight (kg)(with brake)	--	0.8	1.5	2.0	2.9	3.8	3.69	5.5	4.7	7.2	9.2
Max. radial shaft load (N)	78.4	78.4	196	196	245	245	245	245	490	490	490
Max. thrust shaft load (N)	39.2	39.2	68	68	98	98	98	98	98	98	98
Power rating (kW/s)(with brake)	--	25.6	21.3	53.8	22.1	48.4	29.3	37.9	30.4	82	65.1
Rotor moment of inertia (x10 <sup>4</sup> kg·m <sup>2</sup> )(with brake)	--	0.04	0.19	0.30	0.73	1.18	1.95	2.67	3.33	4.95	14.0
Mechanical time constant (ms)(with brake)	--	0.81	0.85	0.57	0.78	0.65	1.74	1.22	0.93	0.66	1.22
Brake holding torque [Nt·m (min)] <sup>2</sup>	--	0.3	1.3	1.3	2.5	2.5	2.5	2.5	8	8	10.0
Brake power consumption (at 20°C)[W]	--	7.3	6.5	6.5	8.2	8.2	8.2	8.2	18.7	18.7	19.0
Brake release time [ms (Max)]	--	5	10	10	10	10	10	10	10	10	10
Brake pull-in time [ms (Max)]	--	25	70	70	70	70	70	70	70	70	70
Vibration grade (μm)	15										
Operating temperature (°C)	0°C to 40°C										
Storage temperature (°C)	-10°C to 80°C										
Operating humidity	20 to 90%RH (non-condensing)										
Storage humidity	20 to 90%RH (non-condensing)										
Vibration capacity	2.5G										
IP Rating	IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))										
Approvals											

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:

ECMA-04 / 06 / 08: 250 mm x 250 mm x 6 mm

ECMA-10: 300 mm x 300 mm x 12 mm

ECMA-13: 400 mm x 400 mm x 20 mm

ECMA-18: 550 mm x 550 mm x 30 mm

ECMA-22: 650 mm x 650 mm x 35 mm

Material type : Aluminum – F40, F60, F80, F100, F130, F180, F220

\*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

## Medium Series- 220V Series

ECMA Series	E △ 13				E △ 18		
	05	10	15	20	20	30	35
Rated output power (kW)	0.5	1.0	1.5	2.0	2.0	3.0	3.5
Rated torque (N·m) <sup>1</sup>	2.39	4.77	7.16	9.55	9.55	14.32	16.71
Maximum torque (N·m)	7.16	14.3	21.48	28.65	28.65	42.97	50.13
Rated speed (r/min)				2000			
Maximum speed (r/min)				3000			
Rated current (A)	2.9	5.6	8.3	11.01	11.22	16.1	19.2
Maximum current (A)	8.7	16.8	24.9	33.03	33.66	48.3	57.6
Power rating (kW/s)	7.0	27.1	45.9	62.5	26.3	37.3	50.8
Rotor moment of inertia ( $\times 10^4 \text{kg}\cdot\text{m}^2$ )(without brake)	8.17	8.41	11.18	14.59	34.68	54.95	54.95
Mechanical time constant (ms)	1.91	1.51	1.10	0.96	1.62	1.06	1.08
Torque constant-KT (N·m/A)	0.83	0.85	0.87	0.87	0.85	0.89	0.87
Voltage constant-KE (mV/(r/min))	30.9	31.9	31.8	31.8	31.4	32.0	32
Armature resistance (Ohm)	0.57	0.47	0.26	0.174	0.119	0.052	0.052
Armature inductance (mH)	7.39	5.99	4.01	2.76	2.84	1.38	1.38
Electrical time constant (ms)	12.96	12.88	15.31	15.86	23.87	26.39	26.39
Insulation class					Class A (UL), Class B (CE)		
Insulation resistance					100MΩ , DC 500V above		
Insulation strength					1.8k Vac, 1 sec		
Weight (kg)(without brake)	6.8	7.0	7.5	7.8	13.5	18.5	18.5
Weight (kg)(with brake)	8.2	8.4	8.9	9.2	17.5	22.5	22.5
Max. radial shaft load (N)	490	490	490	490	1176	1470	1470
Max. thrust shaft load (N)	98	98	98	98	490	490	490
Power rating (kW/s)(with brake)	6.4	24.9	43.1	57.4	24.1	35.9	48.9
Rotor moment of inertia ( $\times 10^4 \text{kg}\cdot\text{m}^2$ )(with brake)	8.94	9.14	11.90	15.88	37.86	57.06	57.06
Mechanical time constant (ms)(with brake)	2.07	1.64	1.19	1.05	1.77	1.10	1.12
Brake holding torque [Nt·m (min)] <sup>2</sup>	10.0	10.0	10.0	10.0	25.0	25.0	25.0
Brake power consumption (at 20°C)[W]	19.0	19.0	19.0	19.0	20.4	20.4	20.4
Brake release time [ms (Max)]	10	10	10	10	10	10	10
Brake pull-in time [ms (Max)]	70	70	70	70	70	70	70
Vibration grade ( $\mu\text{m}$ )					15		
Operating temperature (°C)					0°C to 40°C		
Storage temperature (°C)					-10°C to 80°C		
Operating humidity					20 to 90%RH (non-condensing)		
Storage humidity					20 to 90%RH (non-condensing)		
Vibration capacity					2.5G		
IP Rating					IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))		
Approvals					CE cR us		

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:

ECMA-\_\_04 / 06 / 08: 250 mm x 250 mm x 6 mm

ECMA-\_\_10: 300 mm x 300 mm x 12 mm

ECMA-\_\_13: 400 mm x 400 mm x 20 mm

ECMA-\_\_18: 550 mm x 550 mm x 30 mm

ECMA-\_\_22: 650 mm x 650 mm x 35 mm

Material type : Aluminum – F40, F60, F80, F100, F130, F180, F220

\*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

# Servo Motor Specifications

## Medium-High Inertia Series- 220V Series

ECMA Series	F △ 13				F △ 18				F122	
	05	08	13	18	30	45	55	75	1B	1F
Rated output power (kW)	0.5	0.85	1.3	1.8	3.0	4.5	5.5	7.5	11	15
Rated torque (N·m) <sup>1</sup>	3.18	5.41	8.34	11.48	19.10	28.65	35.01	47.74	70	95.4
Maximum torque (N·m)	8.92	13.8	23.3	28.7	57.29	71.62	87.53	119.36	175	224.0
Rated speed (r/min)	1500									
Maximum speed (r/min)	3000								2000	
Rated current (A)	3.9	7.1	12.6	13	19.4	32.5	40.0	47.5	51.8	67
Maximum current (A)	12.1	19.4	38.6	36	58.2	81.3	100.0	118.8	129.5	162
Power rating (kW/s)	9.8	21.52	34.78	52.93	66.4	105.5	122.9	159.7	144.9	201.8
Rotor moment of inertia (x10 <sup>-4</sup> kg·m <sup>2</sup> )(without brake)	10.3	13.6	20	24.9	54.95	77.75	99.78	142.7	338	451
Mechanical time constant (ms)	2.8	2.43	1.62	1.7	1.28	0.92	0.96	0.63	1.38	1.23
Torque constant-KT (N·m/A)	0.82	0.76	0.66	0.88	0.98	0.88	0.88	1.01	1.37	1.42
Voltage constant-KE (mV/(r/min))	29.5	29.2	24.2	32.2	35.0	32.0	31.0	35.5	49	50
Armature resistance (Ohm)	0.624	0.38	0.124	0.185	0.077	0.032	0.025	0.015	0.026	0.0184
Armature inductance (mH)	7	4.77	1.7	2.6	1.27	0.89	0.60	0.40	0.65	0.48
Electrical time constant (ms)	11.22	12.55	13.71	14.05	16.5	27.8	24.0	26.7	24.79	26.09
Insulation class	Class A (UL), Class B (CE)									
Insulation resistance	100MΩ , DC 500V above									
Insulation strength	1.8k Vac, 1 sec									
Weight (kg)(without brake)	6.3	8.6	9.4	10.5	18.5	23.5	30.5	40.5	56.4	75
Weight (kg)(with brake)	7.7	10.0	10.8	11.9	22.5	29	36	46	68.4	87
Max. radial shaft load (N)	490	490	490	490	1470	1470	1764	1764	3300	3300
Max. thrust shaft load (N)	98	98	98	98	490	490	588	588	1100	1100
Power rating (kW/s)(with brake)	8.8	19.78	32.66	50.3	63.9	101.8	119.4	156.6	141.4	197.1
Rotor moment of inertia (x10 <sup>-4</sup> kg·m <sup>2</sup> )(with brake)	11.5	14.8	21.3	26.2	57.06	80.65	102.70	145.55	346.5	461.8
Mechanical time constant (ms)(with brake)	3.12	2.65	1.73	1.79	1.33	0.96	0.99	0.64	1.41	1.25
Brake holding torque[N·m(min)] <sup>2</sup>	10	10.0	10.0	10.0	25.0	55.0	55.0	55.0	115	115
Brake power consumption (at 20°C)[W]	19	19.0	19.0	19.0	20.4	19.9	19.9	19.9	28.8	28.8
Brake release time [ms (Max)]	10	10	10	10	10	10	10	10	10	10
Brake pull-in time [ms (Max)]	70	70	70	70	70	70	70	70	70	70
Vibration grade (μm)	15									
Operating temperature (°C)	0°C to 40°C									
Storage temperature (°C)	-10°C to 80°C									
Operating humidity	20 to 90%RH (non-condensing)									
Storage humidity	20 to 90%RH (non-condensing)									
Vibration capacity	2.5G									
IP Rating	IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))									
Approvals										

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:  
 ECMA-04 / 06 / 08: 250 mm x 250 mm x 6 mm  
 ECMA-10: 300 mm x 300 mm x 12 mm  
 ECMA-13: 400 mm x 400 mm x 20 mm  
 ECMA-18: 550 mm x 550 mm x 30 mm  
 ECMA-22: 650 mm x 650 mm x 35 mm

Material type : Aluminum – F40, F60, F80, F100, F130, F180, F220  
 \*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

## High Inertia Series- 220V Series

ECMA Series	C △ 06	C △ 08	G △ 13		
	04□H	07□H	03	06	09
Rated output power (kW)	0.4	0.75	0.3	0.6	0.9
Rated torque (N-m) <sup>1</sup>	1.27	2.39	2.86	5.73	8.59
Maximum torque (N-m)	3.82	7.16	8.59	17.19	21.48
Rated speed (r/min)	3000			1000	
Maximum speed (r/min)	5000			2000	
Rated current (A)	2.6	5.1	2.5	4.8	7.5
Maximum current (A)	7.8	15.3	7.5	14.4	22.5
Power rating (kW/s)	21.7	19.63	10.0	39.0	66.0
Rotor moment of inertia ( $\times 10^{-4}$ kg·m $^2$ )(without brake)	0.743	2.91	8.17	8.41	11.18
Mechanical time constant (ms)	1.42	1.6	1.84	1.40	1.06
Torque constant-KT (N-m/A)	0.49	0.47	1.15	1.19	1.15
Voltage constant-KE (mV/(r/min))	17.4	17.2	42.5	43.8	41.6
Armature resistance (Ohm)	1.55	0.42	1.06	0.82	0.43
Armature inductance (mH)	6.71	3.53	14.29	11.12	6.97
Electrical time constant (ms)	4.3	8.36	13.5	13.50	16.06
Insulation class	Class A (UL), Class B (CE)				
Insulation resistance	100MΩ , DC 500V above				
Insulation strength	1.8k Vac, 1 sec				
Weight (kg)(without brake)	1.8	3.4	6.8	7.0	7.5
Weight (kg)(with brake)	2.2	3.9	8.2	8.4	8.9
Max. radial shaft load (N)	196	245	490	490	490
Max. thrust shaft load (N)	68	98	98	98	98
Power rating (kW/s)(with brake)	21.48	19.3	9.2	35.9	62.1
Rotor moment of inertia ( $\times 10^{-4}$ kg·m $^2$ )(with brake)	0.751	2.96	8.94	9.14	11.9
Mechanical time constant (ms)(with brake)	1.43	1.62	2.0	1.51	1.13
Brake holding torque [Nt-m (min)] <sup>2</sup>	1.3	2.5	10.0	10.0	10.0
Brake power consumption (at 20°C)[W]	6.5	8.2	19.0	19.0	19.0
Brake release time [ms (Max)]	10	10	10	10	10
Brake pull-in time [ms (Max)]	70	70	70	70	70
Vibration grade (μm)	15				
Operating temperature (°C)	0°C to 40°C				
Storage temperature (°C)	-10°C to 80°C				
Operating humidity	20 to 90%RH (non-condensing)				
Storage humidity	20 to 90%RH (non-condensing)				
Vibration capacity	2.5G				
IP Rating	IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))				
Approvals	 				

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:

ECMA-04 / 06 / 08: 250 mm x 250 mm x 6 mm

ECMA-10: 300 mm x 300 mm x 12 mm

ECMA-13: 400 mm x 400 mm x 20 mm

ECMA-18: 550 mm x 550 mm x 30 mm

ECMA-22: 650 mm x 650 mm x 35 mm

Material type : Aluminum – F40, F60, F80, F100, F130, F180, F220

\*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

# Servo Motor Specifications

## Low / Medium Series- 400V Series

ECMA Series	J △ 06	J △ 08	J △ 09		J △ 10		J △ 13	K △ 13				K △ 18
	04	07	07	10	10	20	30	05	10	15	20	20
Rated output power (kW)	0.4	0.75	0.75	1	1.0	2.0	3.0	0.5	1.0	1.5	2.0	2.0
Rated torque (N·m) <sup>1</sup>	1.27	2.39	2.39	3.18	3.18	6.37	9.55	2.39	4.77	7.16	9.55	9.55
Maximum torque (N·m)	3.82	7.16	7.14	8.78	9.54	19.1	28.65	7.16	14.32	21.48	28.65	28.65
Rated speed (r/min)	3000		3000		3000		3000	2000				
Maximum speed (r/min)	5000		3000		5000		4500	3000				
Rated current (A)	1.62	3.07	2.16	2.4	4.15	7.09	9.8	1.7	3.52	5.02	6.66	6.6
Maximum current (A)	4.85	9.5	6.37	7.17	12.46	21.28	29.99	5.2	10.56	15.06	19.98	19.88
Power rating (kW/s)	58.2	50.4	29.6	38.6	38.2	91.2	71.8	6.99	27.1	45.9	62.5	26.3
Rotor moment of inertia (x10 <sup>4</sup> kg·m <sup>2</sup> )(without brake)	0.277	1.13	1.93	2.62	2.65	4.45	12.7	8.17	8.41	11.18	14.59	34.68
Mechanical time constant (ms)	0.47	0.66	1.56	1.06	0.77	0.58	0.99	2.08	1.80	1.24	1.04	1.74
Torque constant-KT (N·m/A)	0.79	0.78	1.12	1.29	0.77	0.9	0.97	1.41	1.35	1.43	1.43	1.45
Voltage constant-KE (mV/(r/min))	30.6	28.24	42	50.9	29.0	34.4	37.3	51.5	53.2	55	55	54.0
Armature resistance (Ohm)	3.95	1.22	3.62	2.58	0.617	0.388	0.269	1.76	1.47	0.83	0.57	0.376
Armature inductance (mH)	21.3	10.68	21.2	15.28	6.03	4.62	3.55	22.4	17.79	11.67	8.29	7.87
Electrical time constant (ms)	5.39	8.75	5.85	5.93	9.77	11.9	13.2	12.73	12.04	14.04	14.39	20.9
Insulation class	Class A (UL), Class B (CE)											
Insulation resistance	100MΩ, DC 500V above											
Insulation strength	2.3k Vac, 1 sec											
Weight (kg)(without brake)	1.6	3.0	2.9	3.8	4.3	6.2	7.8	6.8	7.0	7.5	7.8	13.5
Weight (kg)(with brake)	2	3.8	-	-	4.7	7.2	9.2	8.2	8.4	8.9	9.2	17.5
Max. radial shaft load (N)	19.6	245	245	245	490	490	490	490	490	490	490	1176
Max. thrust shaft load (N)	68	98	98	98	98	98	98	98	98	98	98	490
Power rating (kW/s)(with brake)	53.8	48.4	29.3	37.9	30.4	82	65.1	6.39	24.9	43.1	59.7	24.1
Rotor moment of inertia (x10 <sup>4</sup> kg·m <sup>2</sup> )(with brake)	0.3	1.18	1.95	2.67	3.33	4.95	14.0	8.94	9.14	11.90	15.88	37.86
Mechanical time constant (ms)(with brake)	0.52	0.65	1.57	1.08	0.96	0.65	1.09	2.28	1.96	1.32	1.13	1.9
Brake holding torque [Nt·m (min)] <sup>2</sup>	1.3	2.5	2.5	2.5	8.0	8.0	10.0	10.0	10.0	10.0	10.0	25.0
Brake power consumption (at 20°C)[W]	6.5	8.5	8.2	8.2	18.5	18.5	19.0	19.0	19.0	19.0	19.0	20.4
Brake release time [ms (Max)]	10	10	10	10	10	10	10	10	10	10	10	10
Brake pull-in time [ms (Max)]	70	70	70	70	70	70	70	70	70	70	70	70
Vibration grade (μm)	15											
Operating temperature (°C)	0°C to 40°C											
Storage temperature (°C)	-10°C to 80°C											
Operating humidity	20 to 90%RH (non-condensing)											
Storage humidity	20 to 90%RH (non-condensing)											
Vibration capacity	2.5G											
IP Rating	IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))											
Approvals												

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:

ECMA- 08: 250 mm x 250 mm x 6 mm

ECMA- 13: 400 mm x 400 mm x 20 mm

ECMA- 18: 550 mm x 550 mm x 30 mm

Material type : Aluminum – F80, F130, F180, F220

\*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

## Medium-High / High Inertia Series- 400V Series

ECMA Series	L △ 13			L △ 18				L122		M △ 13
	05	08	13	30	45	55	75	1B	1F	09
Rated output power (kW)	0.5	0.85	1.3	3.0	4.5	5.5	7.5	11	15	0.9
Rated torque (N·m) <sup>1</sup>	3.18	5.39	8.34	19.10	28.65	35.0	47.74	70	95.4	8.59
Maximum torque (N·m)	8.92	13.8	23.3	57.29	71.62	87.53	119.36	175	224	21.48
Rated speed (r/min)	1500							1500		1000
Maximum speed (r/min)	3000							2000		2000
Rated current (A)	2.1	3.4	5.02	11.53	20.8	22.37	27.3	27.2	41.6	4.4
Maximum current (A)	6.1	8.85	15	34.6	52	56	68.3	68	100	13.1
Power rating (kW/s)	7.72	17.0	29.47	66.4	105.5	122.9	159.7	145	201.8	66
Rotor moment of inertia ( $\times 10^{-4}$ kg·m $^2$ )(without brake)	13.1	17.1	23.6	54.95	77.75	99.78	142.7	338	451	11.18
Mechanical time constant (ms)	2.3	1.76	1.44	1.11	0.94	0.88	0.77	1.42	1.34	1.21
Torque constant-KT (N·m/A)	1.5	1.59	1.66	1.66	1.38	1.56	1.75	2.57	2.29	1.95
Voltage constant-KE (mV/(r/min))	55.5	58.9	61.1	64.4	53	58.9	66.4	96	83.9	71.7
Armature resistance (Ohm)	1.41	0.92	0.59	0.21	0.09	0.07	0.06	0.0994	0.0545	1.45
Armature inductance (mH)	20	14.1	9.54	4.94	2.36	2.2	1.7	2.51	1.43	23.3
Electrical time constant (ms)	14.1	15.33	16.17	23.97	28.07	27.6	28.29	25.25	26.26	16.07
Insulation class	Class A (UL), Class B (CE)									
Insulation resistance	100MΩ, DC 500V above									
Insulation strength	2.3k Vac, 1 sec									
Weight (kg)(without brake)	6.8	8.6	10.7	18.5	23.5	30.5	40.5	56.4	75	7.5
Weight (kg)(with brake)	-	10	--	22.5	29	36	46	68.4	87	8.9
Max. radial shaft load (N)	490	490	490	1470	1470	1764	1764	3300	3300	490
Max. thrust shaft load (N)	98	98	98	490	490	588	588	1100	1100	98
Power rating (kW/s)(with brake)	7.02	14.82	27.82	63.9	101.8	119.4	156.6	141.4	197.1	62
Rotor moment of inertia ( $\times 10^{-4}$ kg·m $^2$ )(with brake)	14.4	19.6	25	57.06	80.65	102.70	145.5	346.5	461.8	11.9
Mechanical time constant (ms)(with brake)	2.54	2.02	1.52	1.16	0.95	0.91	0.79	1.46	1.37	1.29
Brake holding torque [Nt·m (min)] <sup>2</sup>	10.0	10.0	10.0	25.0	55.0	55.0	55.0	115	115	10.0
Brake power consumption (at 20°C)[W]	19.0	19.0	19.0	20.4	19.9	19.9	19.9	28.8	28.8	19.0
Brake release time [ms (Max)]	10	10	10	10	10	10	10	10	10	10
Brake pull-in time [ms (Max)]	70	70	70	70	70	70	70	70	70	70
Vibration grade (μm)	15									
Operating temperature (°C)	0°C to 40°C									
Storage temperature (°C)	-10°C to 80°C									
Operating humidity	20 to 90%RH (non-condensing)									
Storage humidity	20 to 90%RH (non-condensing)									
Vibration capacity	2.5G									
IP Rating	IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used))									
Approvals										

\*1. Rate torque values are continuous permissible values at 0 ~ 40°C ambient temperature when attaching with the sizes of heatsinks listed below:

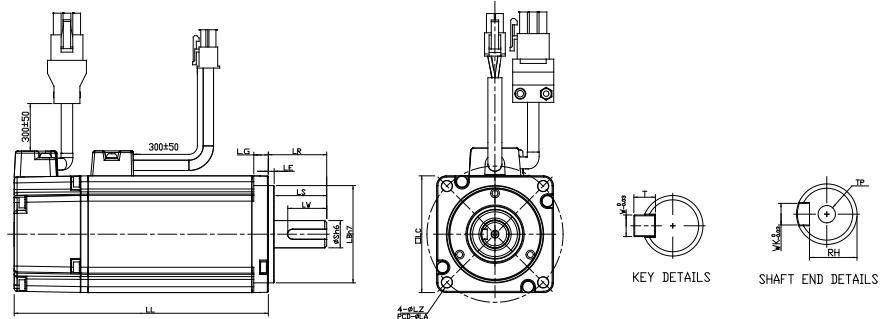
ECMA-\_\_08: 250 mm x 250 mm x 6 mm  
 ECMA-\_\_13: 400 mm x 400 mm x 20 mm  
 ECMA-\_\_18: 550 mm x 550 mm x 30 mm  
 ECMA-\_\_22: 650 mm x 650 mm x 35 mm  
 Material type : Aluminum – F80, F130, F180, F220

\*2. The holding brake is used to hold the motor shaft, not for braking the rotation. Never use it for decelerating or stopping the machine.

# Servo Motor Dimensions

## 220V Series

### Frame Size 86mm and below



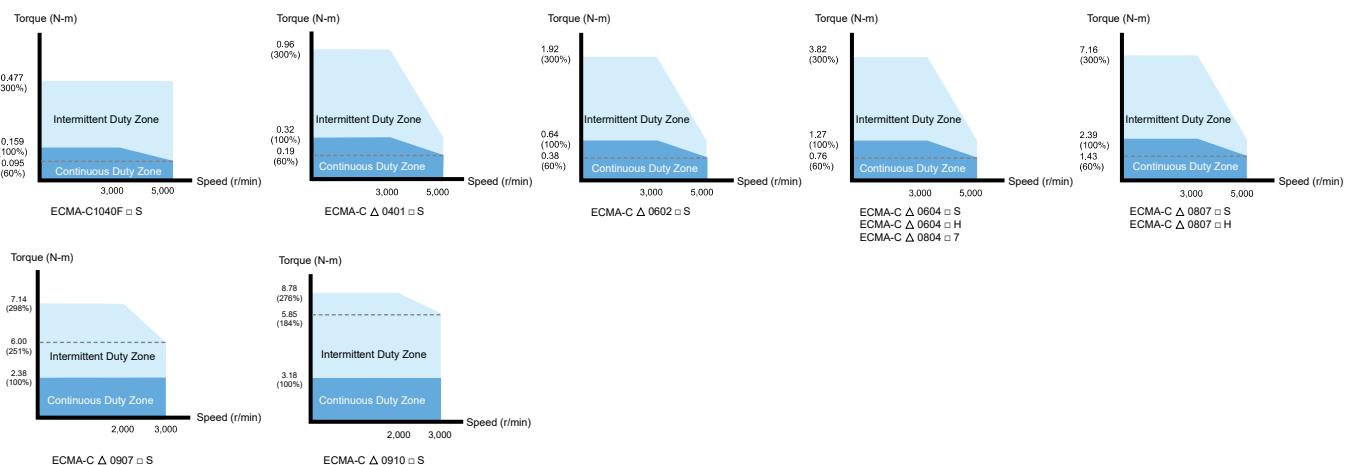
Units: mm

Model	C1040F □ S	C △ 0401 □ S	C △ 0602 □ S	C △ 0604 □ S	C △ 0604 □ H	C △ 0804 □ 7	C △ 0807 □ S	C △ 0807 □ H	C △ 0907 □ S	C △ 0910 □ S
<b>LC</b>	40	40	60	60	60	80	80	80	86	86
<b>LZ</b>	4.5	4.5	5.5	5.5	5.5	6.6	6.6	6.6	6.6	6.6
<b>LA</b>	46	46	70	70	70	90	90	90	100	100
<b>S</b>	8 (+ <sup>0</sup> <sub>-0.009</sub> )	8 (+ <sup>0</sup> <sub>-0.009</sub> )	14 (+ <sup>0</sup> <sub>-0.011</sub> )	14 (+ <sup>0</sup> <sub>-0.011</sub> )	14 (+ <sup>0</sup> <sub>-0.011</sub> )	14 (+ <sup>0</sup> <sub>-0.011</sub> )	19 (+ <sup>0</sup> <sub>-0.013</sub> )	19 (+ <sup>0</sup> <sub>-0.013</sub> )	16 (+ <sup>0</sup> <sub>-0.011</sub> )	16 (+ <sup>0</sup> <sub>-0.011</sub> )
<b>LB</b>	30 (+ <sup>0</sup> <sub>-0.021</sub> )	30 (+ <sup>0</sup> <sub>-0.021</sub> )	50 (+ <sup>0</sup> <sub>-0.025</sub> )	50 (+ <sup>0</sup> <sub>-0.025</sub> )	50 (+ <sup>0</sup> <sub>-0.025</sub> )	70 (+ <sup>0</sup> <sub>-0.030</sub> )	70 (+ <sup>0</sup> <sub>-0.030</sub> )	70 (+ <sup>0</sup> <sub>-0.030</sub> )	80 (+ <sup>0</sup> <sub>-0.030</sub> )	80 (+ <sup>0</sup> <sub>-0.030</sub> )
<b>LL ( without brake )</b>	79.1	100.6	105.5	130.7	145.8	112.3	138.3	154.8	130.2	153.2
<b>LL ( with brake )</b>	--	136.8	141.6	166.8	176.37	152.8	178	187.8	161.3	184.3
<b>LS</b>	20	20	27	27	27	27	32	32	30	30
<b>LR</b>	25	25	30	30	30	30	35	35	35	35
<b>LE</b>	2.5	2.5	3	3	3	3	3	3	3	3
<b>LG</b>	5	5	7.5	7.5	7.5	8	8	8	8	8
<b>LW</b>	16	16	20	20	20	20	25	25	20	20
<b>RH</b>	6.2	6.2	11	11	11	11	15.5	15.5	13	13
<b>WK</b>	3	3	5	5	5	5	6	6	5	5
<b>W</b>	3	3	5	5	5	5	6	6	5	5
<b>T</b>	3	3	5	5	5	5	6	6	5	5
<b>TP</b>	M3 Depth 8	M3 Depth 8	M4 Depth 15	M4 Depth 15	M4 Depth 15	M4 Depth 15	M6 Depth 20	M6 Depth 20	M5 Depth 15	M5 Depth 15



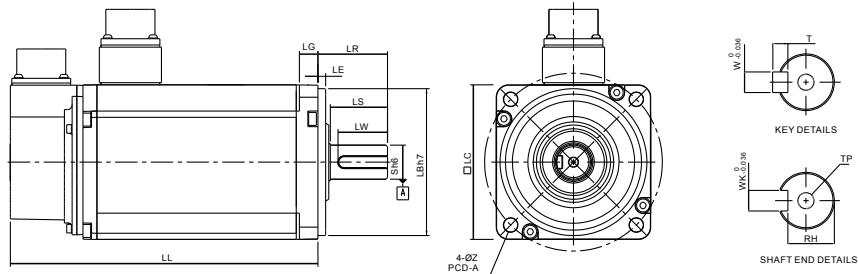
- 1) Dimensions are in millimeters.
- 2) Dimensions of the servo motors may be revised without prior notice.
- 3) The boxes ( □ ) in the model names are for optional configurations(keyway, brake and oil seal).
- 4) The boxes ( △ ) in the model names are for encoder resolution types. ( △ =1: Incremental encoder, 20-bit; △ =2: Incremental encoder, 17-bit; △ =A: Absolute type)

## Speed-Torque Curves (T-N Curves)



## 220V Series

Frame Size 100mm and 130mm



Units: mm

Model	C △ 1010 □ S	C △ 1020 □ S	C △ 1330 □ 4	E △ 1305 □ S	E △ 1310 □ S	E △ 1315 □ S	E △ 1320 □ S
<b>LC</b>	100	100	130	130	130	130	130
<b>LZ</b>	9	9	9	9	9	9	9
<b>LA</b>	115	115	145	145	145	145	145
<b>S</b>	22 (+ <sup>0</sup> -0.013)	22 (+ <sup>0</sup> -0.013)	24 (+ <sup>0</sup> -0.013)	22 (+ <sup>0</sup> -0.013)			
<b>LB</b>	95 (+ <sup>0</sup> -0.035)	95 (+ <sup>0</sup> -0.035)	110 (+ <sup>0</sup> -0.035)				
<b>LL ( without brake )</b>	153.3	199	187.5	147.5	147.5	167.5	187.5
<b>LL ( with brake )</b>	192.5	226	216	183.5	183.5	202	216
<b>LS</b>	37	37	47	47	47	47	47
<b>LR</b>	45	45	55	55	55	55	55
<b>LE</b>	5	5	6	6	6	6	6
<b>LG</b>	12	12	11.5	11.5	11.5	11.5	11.5
<b>LW</b>	32	32	36	36	36	36	36
<b>RH</b>	18	18	20	18	18	18	18
<b>WK</b>	8	8	8	8	8	8	8
<b>W</b>	8	8	8	8	8	8	8
<b>T</b>	7	7	7	7	7	7	7
<b>TP</b>	M6 Depth 20	M6 Depth 20	M6 Depth 20	M6 Depth 20	M6 Depth 20	M6 Depth 20	M6 Depth 20



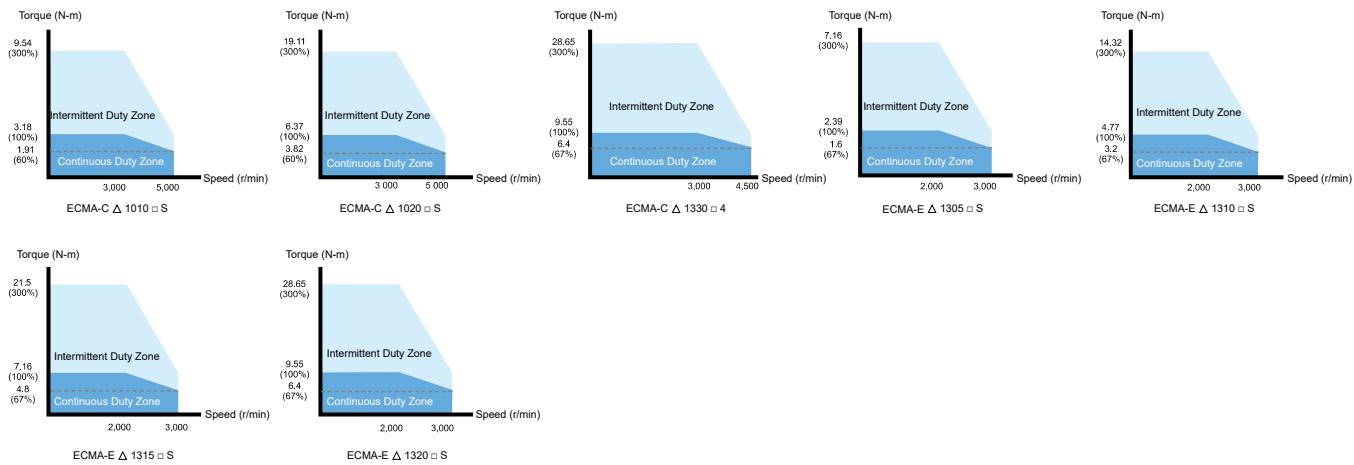
1) Dimensions are in millimeters.

2) Dimensions of the servo motors may be revised without prior notice.

3) The boxes ( □ ) in the model names are for optional configurations(keyway, brake and oil seal).

4) The boxes ( △ ) in the model names are for encoder resolution types. ( △ =1: Incremental encoder, 20-bit; △ =2: Incremental encoder, 17-bit; △ =A: Absolute type)

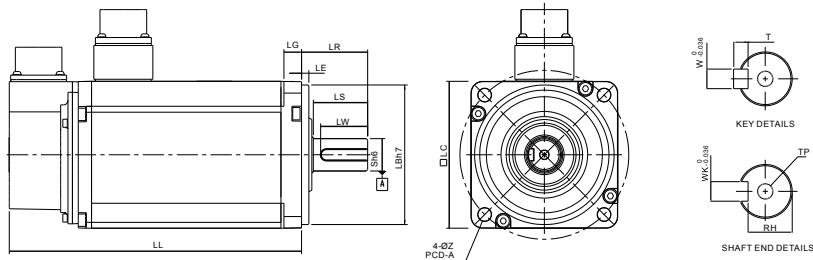
## Speed-Torque Curves (T-N Curves)



# Servo Motor Dimensions

## 220V Series

### Frame Size 100mm and 130mm

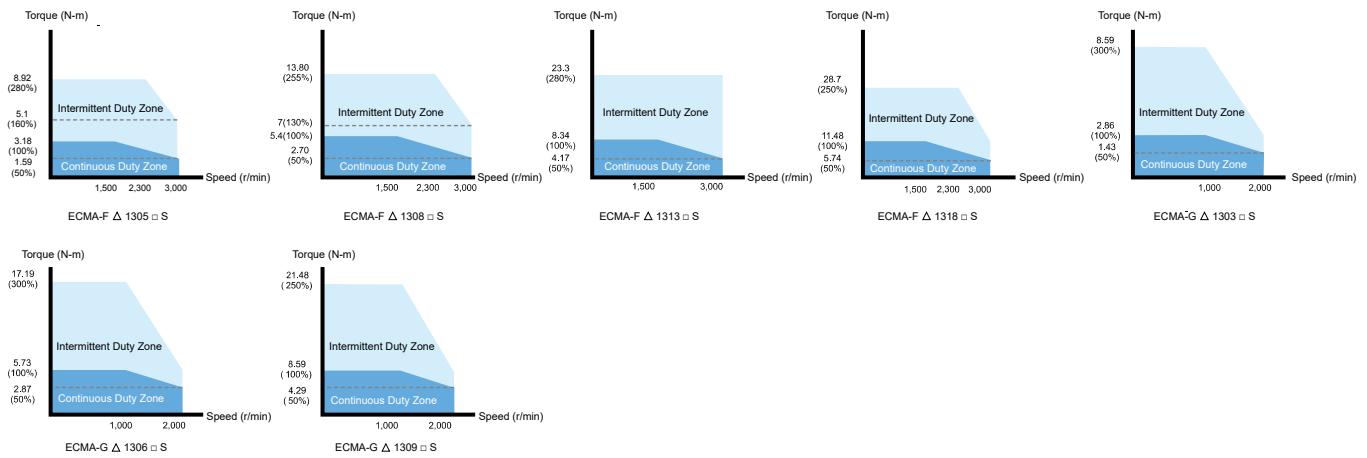


Model	F △ 1305 □ S	F △ 1308 □ S	F △ 1313 □ S	F △ 1318 □ S	G △ 1303 □ S	G △ 1306 □ S	G △ 1309 □ S
<b>LC</b>	130	130	130	130	130	130	130
<b>LZ</b>	9	9	9	9	9	9	9
<b>LA</b>	145	145	145	145	145	145	145
<b>S</b>	22 (+ <sup>0</sup> -0.013)						
<b>LB</b>	110 (+ <sup>0</sup> -0.035)						
<b>LL (without brake)</b>	139.5	147.5	187.5	202	147.5	147.5	163.5
<b>LL (with brake)</b>	168	183.5	216	230.7	183.5	183.5	198
<b>LS</b>	47	47	47	47	47	47	47
<b>LR</b>	55	55	55	55	55	55	55
<b>LE</b>	6	6	6	6	6	6	6
<b>LG</b>	11.5	11.5	11.5	11.5	11.5	11.5	11.5
<b>LW</b>	36	36	36	36	36	36	36
<b>RH</b>	18	18	18	18	18	18	18
<b>WK</b>	8	8	8	8	8	8	8
<b>W</b>	8	8	8	8	8	8	8
<b>T</b>	7	7	7	7	7	7	7
<b>TP</b>	M6 Depth 20						



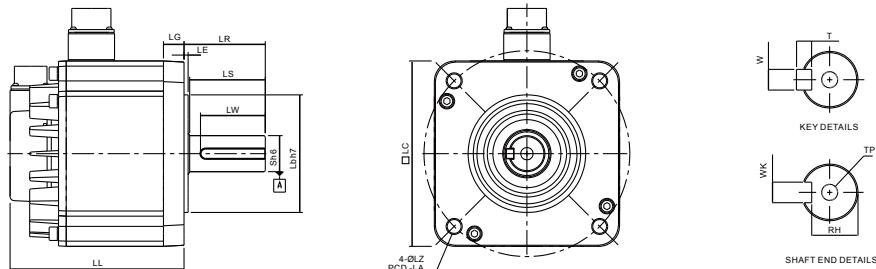
- 1) Dimensions are in millimeters.
- 2) Dimensions of the servo motors may be revised without prior notice.
- 3) The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).
- 4) The boxes (△) in the model names are for encoder resolution types. (△=1: Incremental encoder, 20-bit; △=2: Incremental encoder, 17-bit; △=A: Absolute type)

## Speed-Torque Curves (T-N Curves)



## 220V Series

### Frame Size 180mm



Units: mm

Model	E $\triangle$ 1820 $\square$ S	E $\triangle$ 1830 $\square$ S	E $\triangle$ 1835 $\square$ S	F $\triangle$ 1845 $\square$ S	F $\triangle$ 1855 $\square$ 3	F $\triangle$ 1875 $\square$ 3
<b>LC</b>	180	180	180	180	180	180
<b>LZ</b>	13.5	13.5	13.5	13.5	13.5	13.5
<b>LA</b>	200	200	200	200	200	200
<b>S</b>	35 ( $^{+0}_{-0.016}$ )	35 ( $^{+0}_{-0.016}$ )	35 ( $^{+0}_{-0.016}$ )	35 ( $^{+0}_{-0.016}$ )	42 ( $^{+0}_{-0.016}$ )	42 ( $^{+0}_{-0.016}$ )
<b>LB</b>	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )
<b>LL ( without brake )</b>	169	202.1	202.1	235.3	279.7	342.0
<b>LL ( with brake )</b>	203.1	235.3	235.3	279.3	311.7	376.1
<b>LS</b>	73	73	73	73	108.5	108.5
<b>LR</b>	79	79	79	79	113	113
<b>LE</b>	4	4	4	4	4	4
<b>LG</b>	20	20	20	20	20	20
<b>LW</b>	63	63	63	63	90	90
<b>RH</b>	30	30	30	30	37	37
<b>WK</b>	10	10	10	10	12	12
<b>W</b>	10	10	10	10	12	12
<b>T</b>	8	8	8	8	8	8
<b>TP</b>	M12 Depth 25	M12 Depth 25	M12 Depth 25	M12 Depth 25	M16 Depth 32	M12 Depth 32



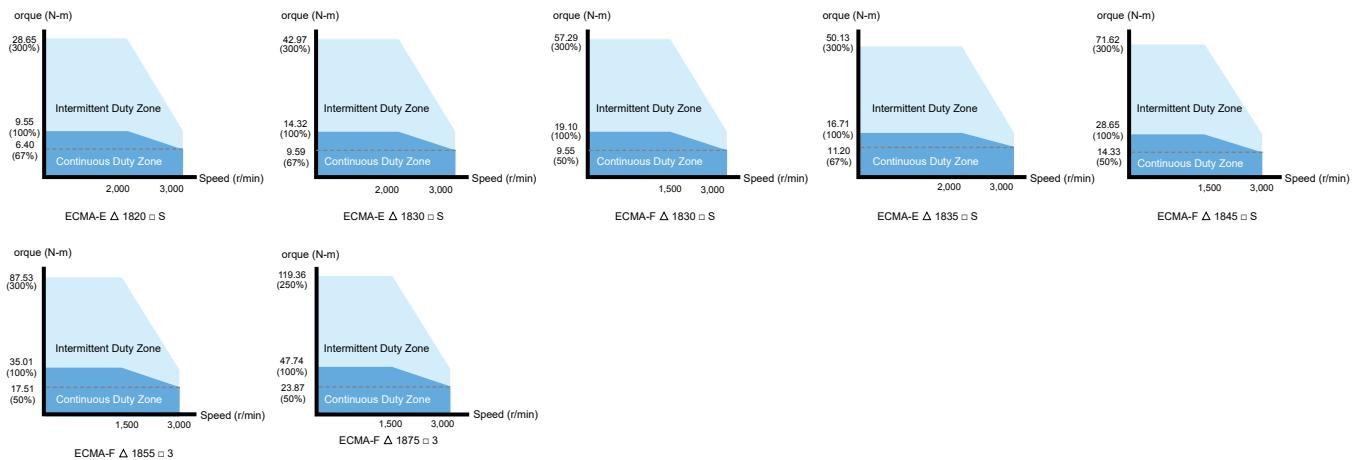
1) Dimensions are in millimeters.

2) Dimensions of the servo motors may be revised without prior notice.

3) The boxes (  $\square$  ) in the model names are for optional configurations(keyway, brake and oil seal).

4) The boxes (  $\triangle$  ) in the model names are for encoder resolution types. (  $\triangle = 1$ : Incremental encoder, 20-bit;  $\triangle = 2$ : Incremental encoder, 17-bit;  $\triangle = A$ : Absolute type )

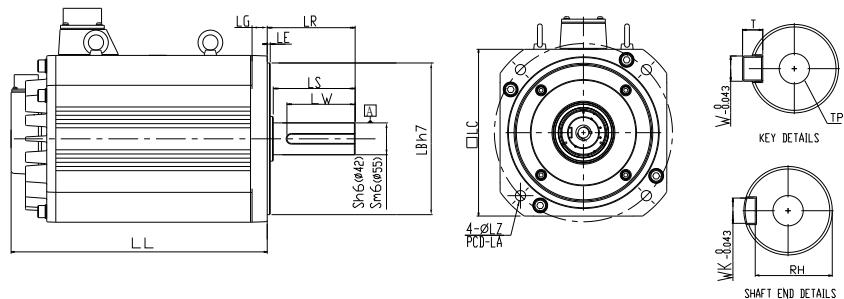
## Speed-Torque Curves (T-N Curves)



# Servo Motor Dimensions

## 220V / 400V Series

### Frame Size 220mm and above



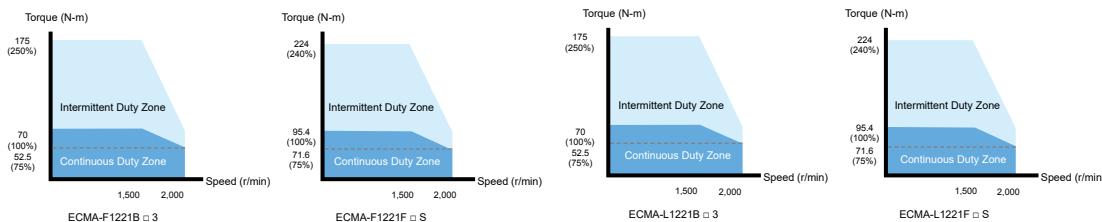
Units: mm

Model	F1221B □ 3	F1221F □ S	L1221B □ 3	L1221F □ S
<b>LC</b>	220	220	220	220
<b>LZ</b>	13.5	13.5	13.5	13.5
<b>LA</b>	235	235	235	235
<b>S</b>	42 ( <sup>+0</sup> <sub>-0.016</sub> )	55 ( <sup>+0.03</sup> <sub>-0.011</sub> )	42 ( <sup>+0</sup> <sub>-0.016</sub> )	55 ( <sup>+0.03</sup> <sub>-0.011</sub> )
<b>LB</b>	200 ( <sup>+0</sup> <sub>-0.046</sub> )	200 ( <sup>+0</sup> <sub>-0.046</sub> )	200 ( <sup>+0</sup> <sub>-0.046</sub> )	200 ( <sup>+0</sup> <sub>-0.046</sub> )
<b>LL ( without brake )</b>	371.4	453.4	371.4	450.4
<b>LL ( with brake )</b>	434.4	513.4	434.4	513.4
<b>LS</b>	108	108	110	110
<b>LR</b>	116	116	116	116
<b>LE</b>	4	4	4	4
<b>LG</b>	20	20	20	20
<b>LW</b>	90	90	90	90
<b>RH</b>	37	49	37	49
<b>WK</b>	12	16	12	16
<b>W</b>	12	16	12	16
<b>T</b>	8	10	8	10
<b>TP</b>	M16 Depth 32	M20 Depth 40	M16 Depth 32	M20 Depth 40



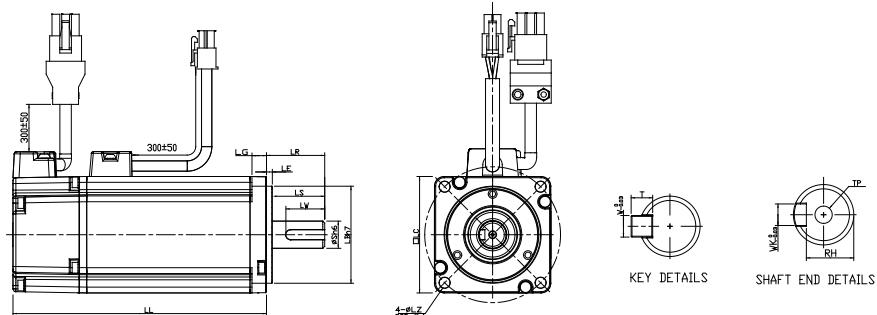
- 1) Dimensions are in millimeters.
- 2) Dimensions of the servo motors may be revised without prior notice.
- 3) The boxes ( □ ) in the model names are for optional configurations (keyway, brake and oil seal).

## Speed-Torque Curves (T-N Curves)



## 400V Series

### Frame Size 80mm and below



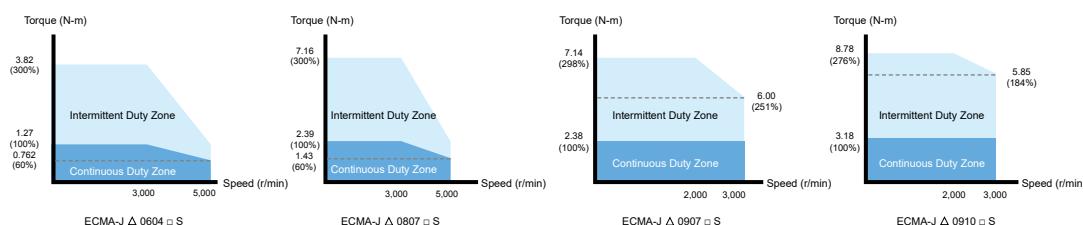
Units: mm

Model	J △ 0604 □ S	J △ 0807 □ S	J △ 0907 □ S	J △ 0910 □ S
<b>LC</b>	60	80	86	86
<b>LZ</b>	5.5	6.6	6.6	6.6
<b>LA</b>	70	90	100	100
<b>S</b>	14( <sup>+0</sup> <sub>-0.011</sub> )	19( <sup>+0</sup> <sub>-0.013</sub> )	16( <sup>+0</sup> <sub>-0.011</sub> )	16( <sup>+0</sup> <sub>-0.011</sub> )
<b>LB</b>	50( <sup>+0</sup> <sub>-0.025</sub> )	70( <sup>+0</sup> <sub>-0.030</sub> )	80( <sup>+0</sup> <sub>-0.030</sub> )	80( <sup>+0</sup> <sub>-0.030</sub> )
<b>LL ( without brake )</b>	130.7	138.3	130.2	153.2
<b>LL ( with brake )</b>	166.8	178	161.3	184.3
<b>LS ( without oil seal )</b>	27	32	30	30
<b>LS ( with oil seal )</b>	--	29.5	30	30
<b>LR</b>	30	35	35	35
<b>LE</b>	3	3	3	3
<b>LG</b>	7.5	8	8	8
<b>LW</b>	20	25	20	20
<b>RH</b>	11	15.5	13	13
<b>WK</b>	5	6	5	5
<b>W</b>	5	6	5	5
<b>T</b>	5	6	5	5
<b>TP</b>	M4 Depth 15	M6 Depth 20	M5 Depth 15	M5 Depth 15



- 1) Dimensions are in millimeters.
- 2) Dimensions of the servo motors may be revised without prior notice.
- 3) The boxes ( □ ) in the model names are for optional configurations (keyway, brake and oil seal).
- 4) The boxes ( △ ) in the model names are for encoder resolution types ( △ =1: Incremental encoder, 20-bit; △ =2: Incremental encoder, 17-bit); △ =A: Absolute type

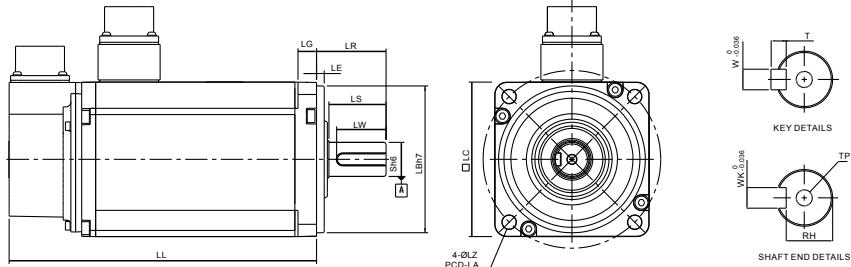
## Speed-Torque Curves (T-N Curves)



# Servo Motor Dimensions

## 400V Series

### Frame Size 100mm and 130mm



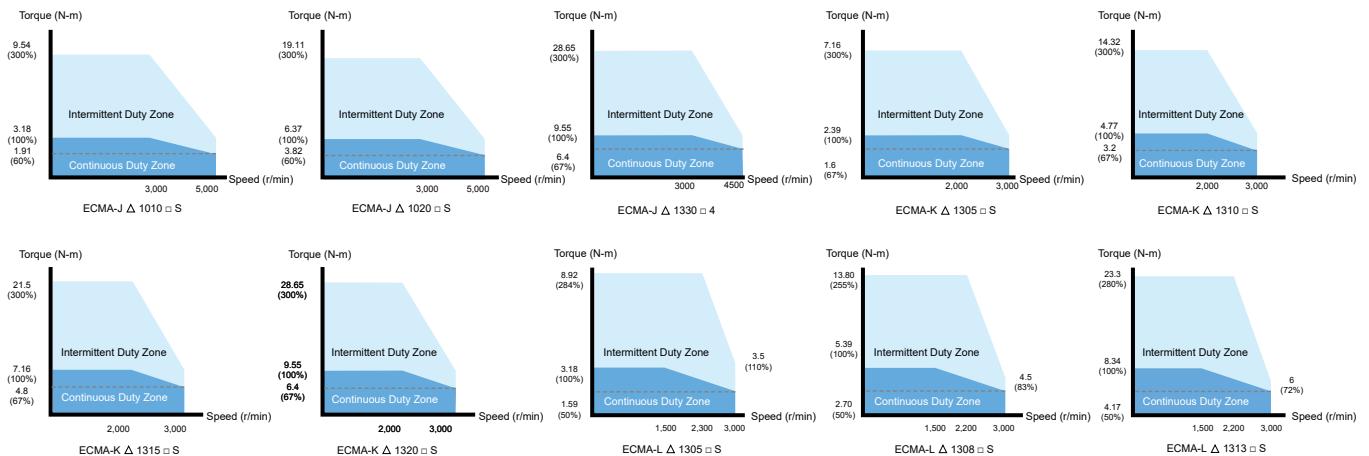
Units: mm

Model	J △ 1010 □ S	J △ 1020 □ S	J △ 1330 □ 4	K △ 1305 □ S	K △ 1310 □ S	K △ 1315 □ S	K △ 1320 □ S	L △ 1305 □ S	L △ 1308 □ S	L △ 1313 □ S
<b>LC</b>	100	100	130	130	130	130	130	130	130	130
<b>LZ</b>	9	9	9	9	9	9	9	9	9	9
<b>LA</b>	115	115	145	145	145	145	145	145	145	145
<b>S</b>	22 (+ <sup>0</sup> <sub>-0.013</sub> )	22 (+ <sup>0</sup> <sub>-0.013</sub> )	24 (+ <sup>0</sup> <sub>-0.013</sub> )	22 (+ <sup>0</sup> <sub>-0.013</sub> )						
<b>LB</b>	95 (+ <sup>0</sup> <sub>-0.035</sub> )	95 (+ <sup>0</sup> <sub>-0.035</sub> )	110 (+ <sup>0</sup> <sub>-0.035</sub> )							
<b>LL ( without brake )</b>	153.3	199	187.5	139.5	147.5	167.5	187.5	147.5	163.5	194.5
<b>LL ( with brake )</b>	192.5	226	216.0	168	183.5	202	216	168.0	181	223
<b>LS</b>	37	37	47	47	47	47	47	47	47	47
<b>LR</b>	45	45	55	55	55	55	55	55	55	55
<b>LE</b>	5	5	6	6	6	6	6	6	6	6
<b>LG</b>	12	12	11.5	11.5	11.5	11.5	11.5	11.5	11.5	11.5
<b>LW</b>	32	32	36	36	36	36	36	36	36	36
<b>RH</b>	18	18	20	18	18	18	18	18	18	18
<b>WK</b>	8	8	8	8	8	8	8	8	8	8
<b>W</b>	8	8	8	8	8	8	8	8	8	8
<b>T</b>	7	7	7	7	7	7	7	7	7	7
<b>TP</b>	MP6 Depth 20	MP6 Depth 20	MP6 Depth 20	MP6 Depth 20	MP6 Depth 20	MP6 Depth 20	MP6 Depth 20	M8 Depth 25	MP6 Depth 20	MP6 Depth 20



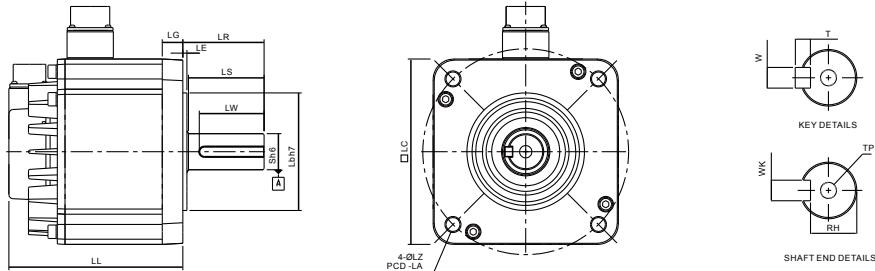
- 1) Dimensions are in millimeters.
- 2) Dimensions of the servo motors may be revised without prior notice.
- 3) The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).
- 4) The boxes (△) in the model names are for encoder resolution types (△ =1: Incremental encoder, 20-bit; △ =2: Incremental encoder, 17-bit); △ =A: Absolute type

## Speed-Torque Curves (T-N Curves)



## 400V Series

### Frame Size 180mm and above



Units: mm

Model	K $\Delta$ 1820 $\square$ S	L $\Delta$ 1830 $\square$ S	L $\Delta$ 1845 $\square$ S	L $\Delta$ 1855 $\square$ 3	L $\Delta$ 1875 $\square$ S	M $\Delta$ 1309 $\square$ S
<b>LC</b>	180	180	180	180	180	130
<b>LZ</b>	13.5	13.5	13.5	13.5	13.5	9
<b>LA</b>	200	200	200	200	200	145
<b>S</b>	35 ( $^{+0}_{-0.016}$ )	35 ( $^{+0}_{-0.016}$ )	35 ( $^{+0}_{-0.016}$ )	42 ( $^{+0}_{-0.016}$ )	42 ( $^{+0}_{-0.016}$ )	22 ( $^{+0}_{-0.013}$ )
<b>LB</b>	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	114.3 ( $^{+0}_{-0.035}$ )	110 ( $^{+0}_{-0.035}$ )
<b>LL ( without brake )</b>	169	202.1	235.3	279.7	342.0	163.5
<b>LL ( with brake )</b>	203.1	235.3	279.3	311.7	376.1	198
<b>LS</b>	73	73	73	108.5	108.5	47
<b>LR</b>	79	79	79	113	113	55
<b>LE</b>	4	4	4	4	4	6
<b>LG</b>	20	20	20	20	20	11.5
<b>LW</b>	63	63	63	90	90	36
<b>RH</b>	30	30	30	37	37	18
<b>WK</b>	10	10	10	12	12	8
<b>W</b>	10	10	10	12	12	8
<b>T</b>	8	8	8	8	8	7
<b>TP</b>	M12 Depth 25	M12 Depth 25	M12 Depth 25	M16 Depth 32	M16 Depth 32	M6 Depth 20



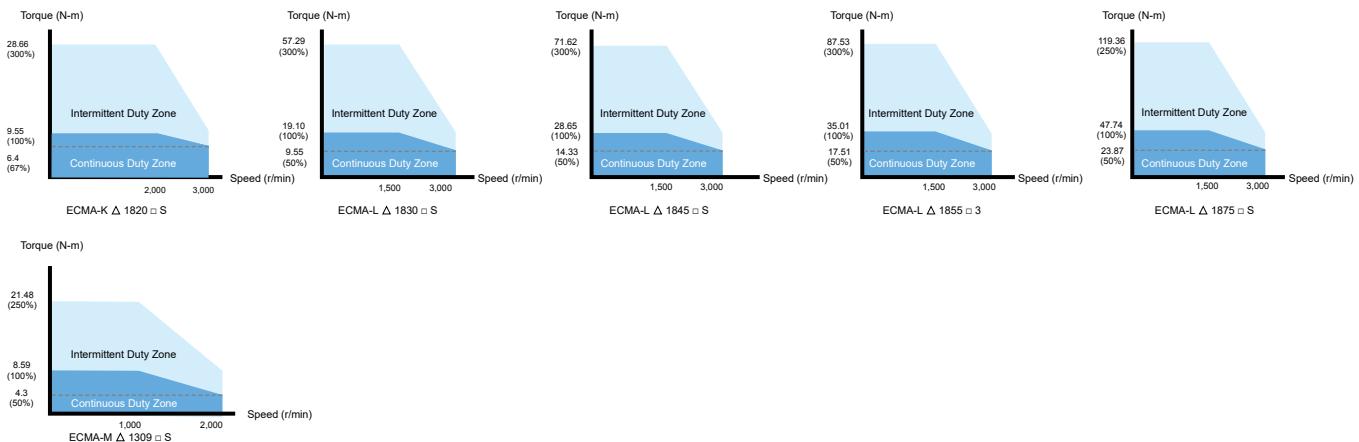
1) Dimensions are in millimeters.

2) Dimensions of the servo motors may be revised without prior notice.

3) The boxes (  $\square$  ) in the model names are for optional configurations (keyway, brake and oil seal).

4) The boxes (  $\Delta$  ) in the model names are for encoder resolution types (  $\Delta = 1$ : Incremental encoder, 20-bit;  $\Delta = 2$ : Incremental encoder, 17-bit);  $\Delta = A$ : Absolute type

## Speed-Torque Curves (T-N Curves)



# Part Names and Functions

## ● LED Display / Operation Panel / Charge LED

### • LED Display

The 5 digit, 7 segment LED displays the servo status or fault codes.

### • Operation Panel

Function keys used to perform status display, monitor and diagnostic, function and parameter setting.

Function Keys:

MODE : Press this key to select/change mode

SHIFT : Press this key to shift cursor to the left

UP : Press this key to increase values on the display

DOWN : Press this key to decrease values on the display

SET : Press this key to store data

### • Charge LED

A lit LED indicates that either power is connected to the servo drive or a residual charge is present in the drive's internal power components.

## ● Full-Closed Loop Control Interface

- Used to connect linear scale and encoder for controlling A, B, Z phase signals.

## ● I/O Interface

- Used to connect Delta's DVP series PLC or other external controllers for controlling I/O signals.

## ● High-speed Communication Port

- 1-in/1-out communication ports offer easy serial connection.

## ● Motor Encoder Interface

- Used to connect the encoder of the servo motor

## ● Extension Digital Input Connection Port

- Used to connect a removable digital input terminal block. Max. 6 digital inputs can be added.

## ● Serial Communication Port

- Used to connect PLC, HMI, and other controllers for RS-485 / RS-232 serial communication.

## ● USB Connection Port

- Used to connect personal computers or notebooks.
- Ver 1.1 USB is equipped as standard.
- Direct connectivity to personal computers or notebooks, capable of accessing data through ASDA-Soft configuration software.
- Monitor speed upon software is up to 1Mbps.



## ● Internal & External Regenerative Resistor Terminal / Control Circuit Terminal / Main Circuit Terminal

### • Internal & External Regenerative Resistor Terminal

1. When using an external resistor, connect it to P<sub>+</sub> and C, and ensure an open circuit between P<sub>+</sub> and D.
2. When using an internal resistor, ensure the circuit is closed between P<sub>+</sub> and D, and the circuit is open between P<sub>+</sub> and C. (Note: Please refer to the table of regenerative resistor specifications for the models with a built-in regenerative resistor.)
3. When using an external braking unit, connect it to P<sub>+</sub> and, and ensure an open circuit between P<sub>+</sub> and D, and P<sub>+</sub> and C.

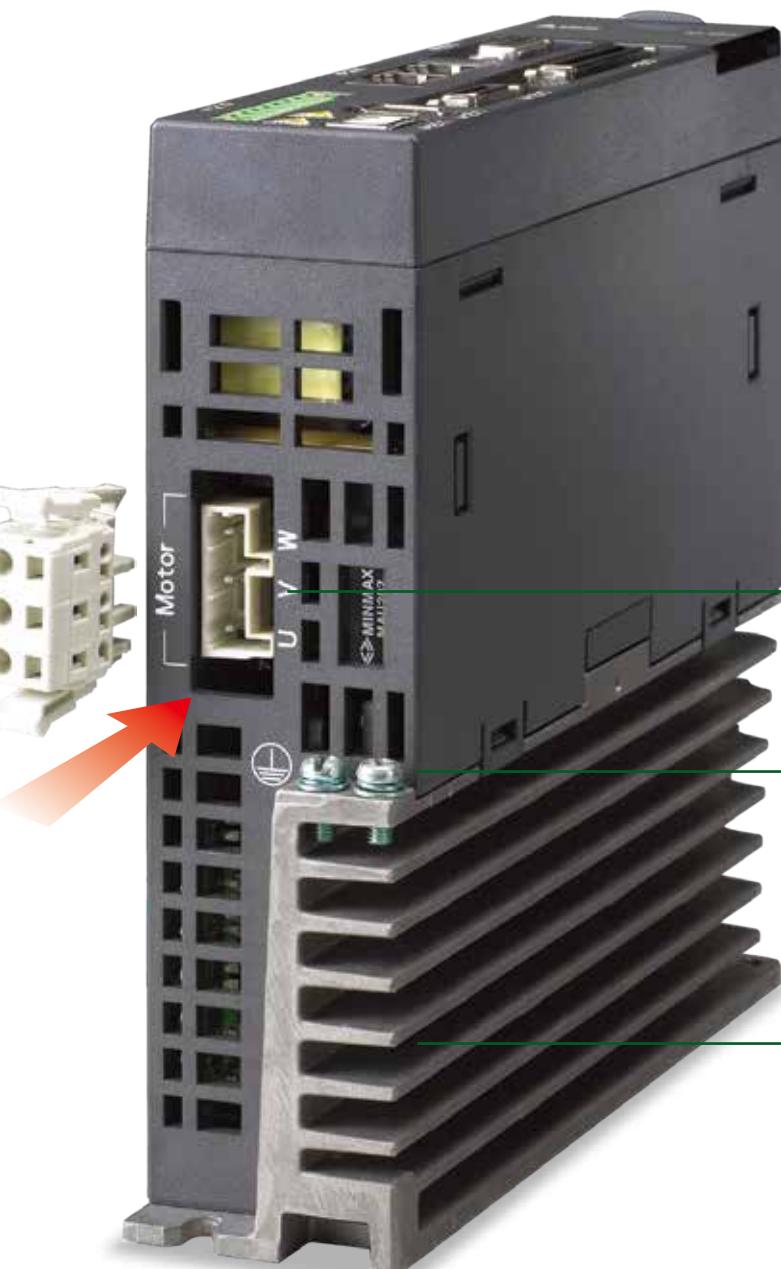
### • When using an external braking unit, connect it to P<sub>+</sub> and ⊖

### • Control Circuit Terminal (L1C, L2C or DC24V, DC0V)

- 220V Series: L1C, L2C are used to connect 200 ~ 230Vac, 50/60Hz single-phase or three-phase power supply.
- 400V Series: DC24V, DC0V are used to connect 24Vdc ±10% power supply.

### • Main Circuit Terminal (R, S, T)

- 220V Series: Used to connect 200~230Vac, 50/60Hz commercial power supply.
- 400V Series: Used to connect 380~480Vac, 50/60Hz commercial power supply.



## ● Servo Motor Output (U, V, W)

- Used to connect servo motor. Never connect the output terminal to main circuit power as the AC drive may be damaged beyond repair if incorrect cables are connected to the output terminals.

## ● Ground Terminal

- Used to connect grounding wire of power supply and servo motor.

## ● Heatsink

- Used to secure servo drive and for heat dissipation.

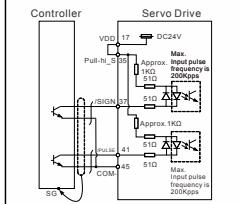
\*Note: The figures are for illustration purposes only. Actual models may differ slightly in appearance to illustrations provided.

# Wiring

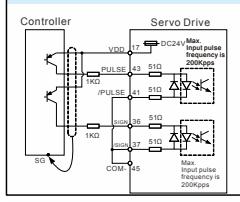
## 200V Series

### Position (PT) Control Mode (for Pulse Command Input)

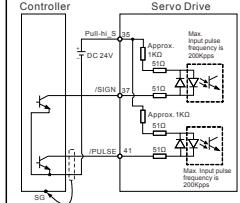
Pulse input (Open-collector NPN), for the use of internal power supply



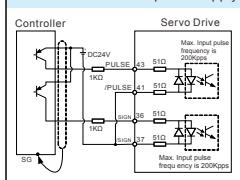
Pulse input (Open-collector PNP), for the use of internal power supply



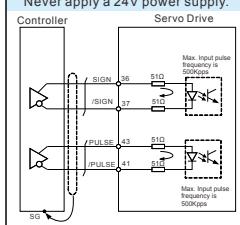
Pulse input (Open-collector NPN), for the use of external power supply



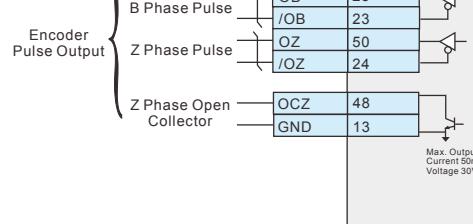
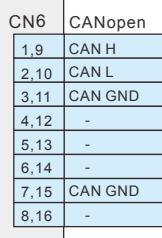
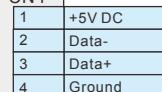
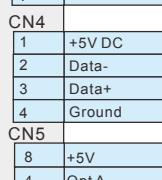
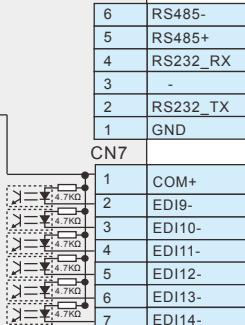
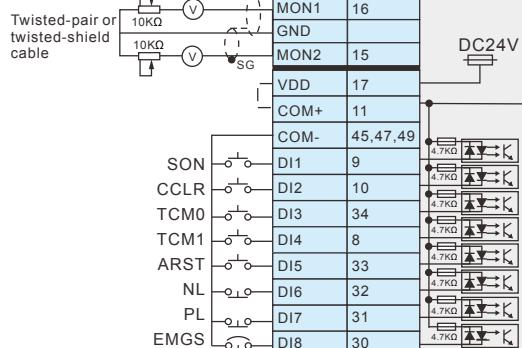
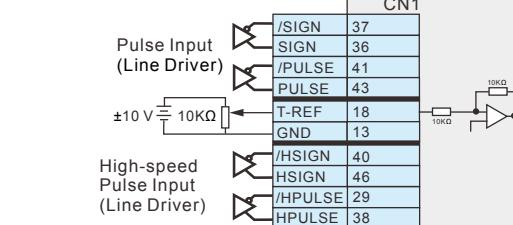
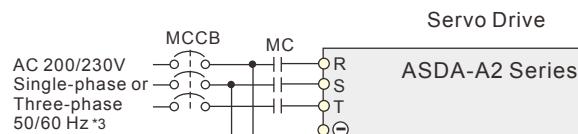
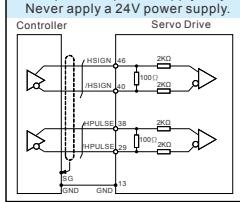
Pulse input (Open-collector PNP), for the use of external power supply



Pulse input (Line driver). It requires 5V power supply only. Never apply a 24V power supply.



High-speed pulse input (Line driver). It requires 5V power supply only. Never apply a 24V power supply.



#### Please note:

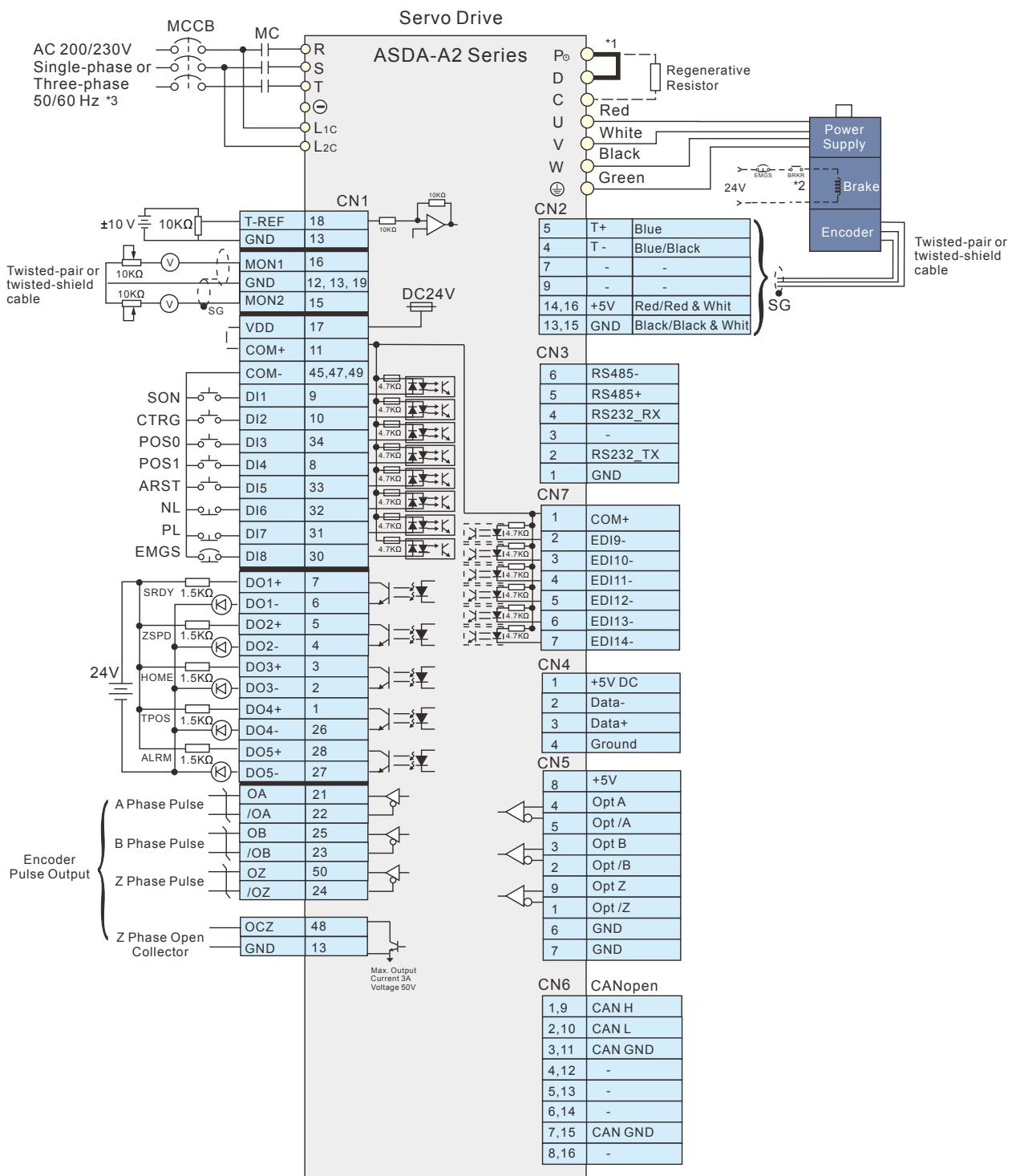
\*1. 400W ~ 4.5kW servo drives provide a built-in regenerative resistor.

\*2. The brake oil has no polarity.

\*3. Single-phase connections are for servo drives 1.5kW and below only.

## 200V Series

### Position (PR) Control Mode (for Internal Procedure Control)



#### Please note:

\*1. 400W ~ 4.5kW servo drives provide a built-in regenerative resistor.

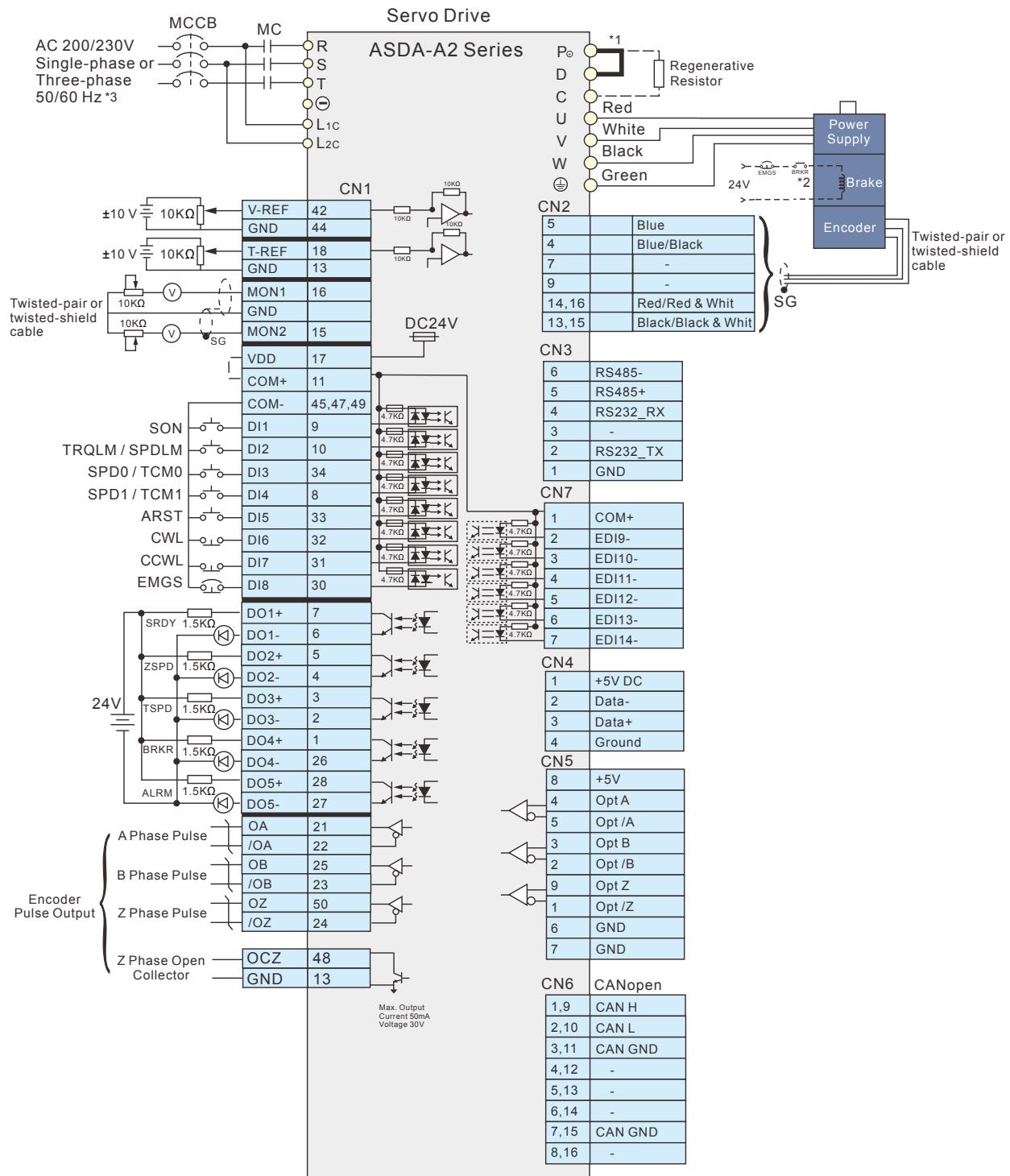
\*2. The brake oil has no polarity.

\*3. Single-phase connections are for servo drives 1.5kW and below only.

# Wiring

## 200V Series

### Speed (S), Torque (T) Control Mode (for Analog Voltage Input and Internal Parameter Setting)

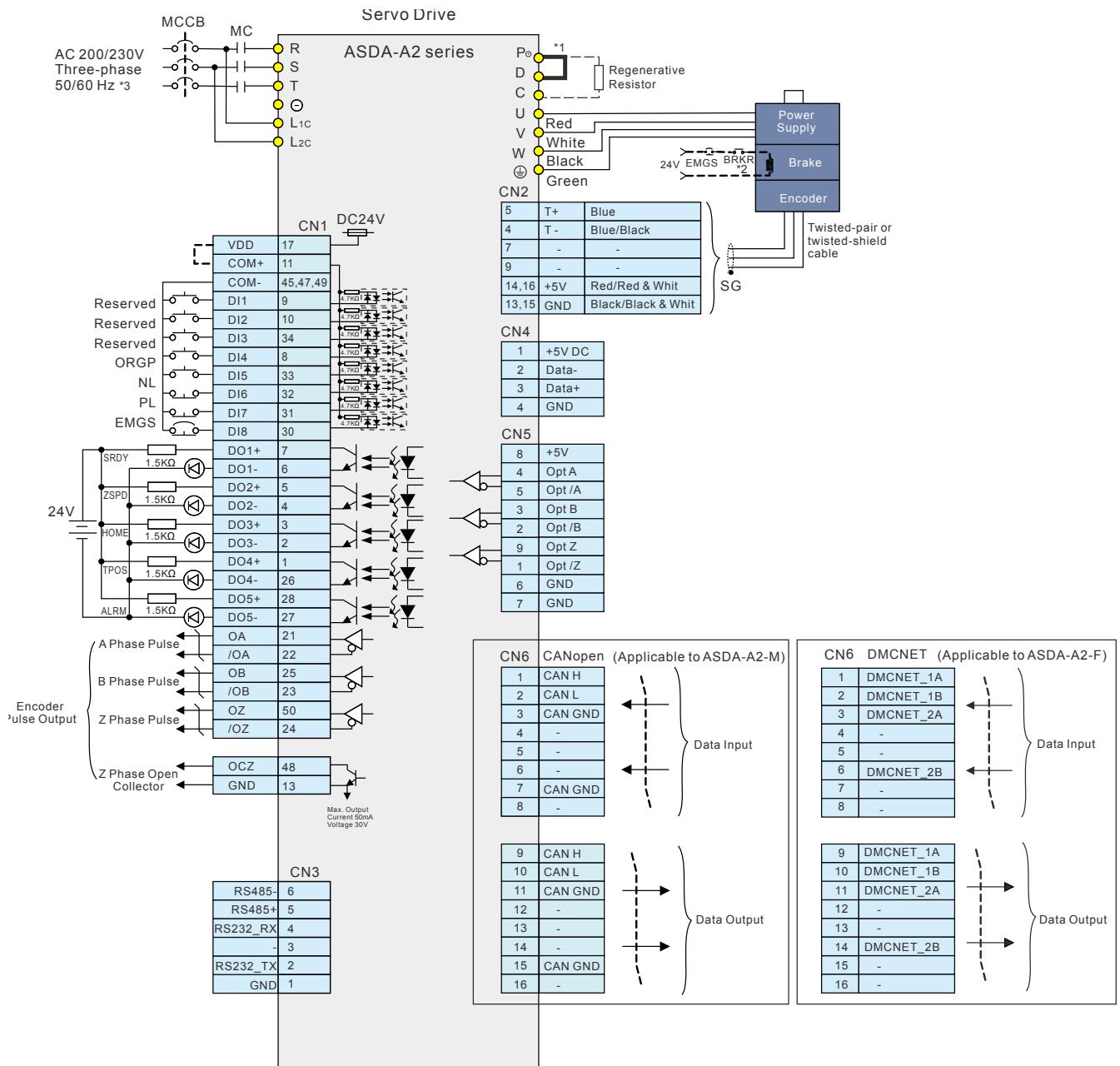


**Please note:**

- \*1. 400W ~ 4.5kW servo drives provide a built-in regenerative resistor.
- \*2. The brake oil has no polarity.
- \*3. Single-phase connections are for servo drives 1.5kW and below only.

## 200V Series

### CANopen Communication Mode



#### Please note:

\*1. 400W ~ 4.5kW servo drives provide a built-in regenerative resistor.

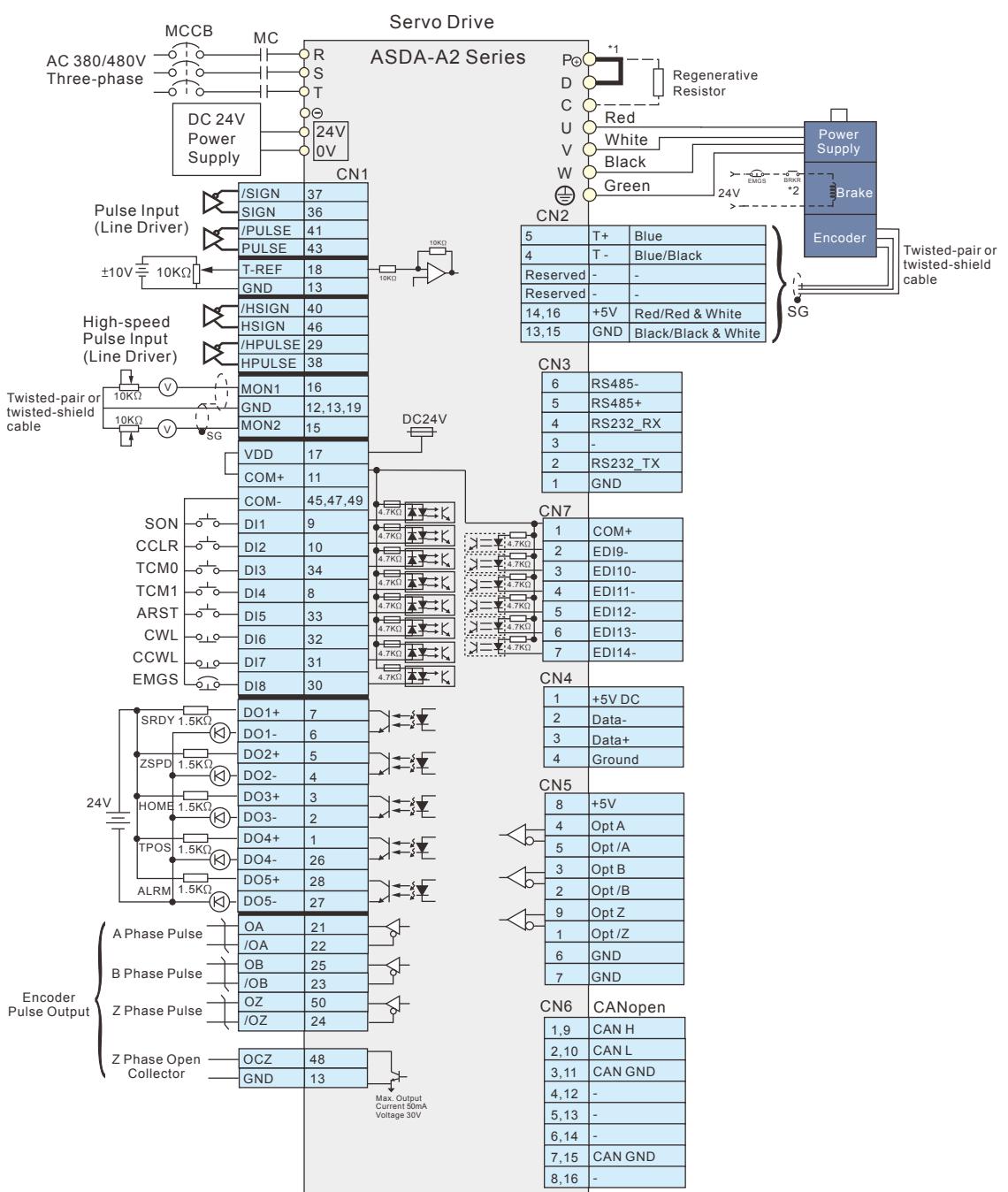
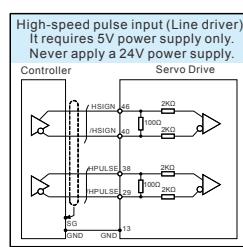
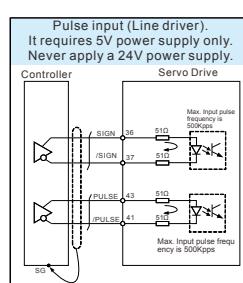
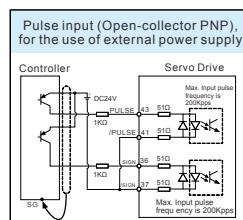
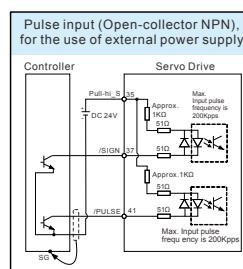
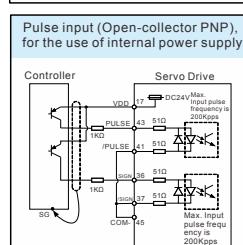
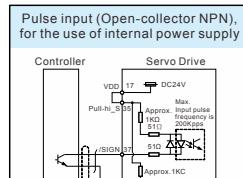
\*2. The brake oil has no polarity.

\*3. Single-phase connections are for servo drives 1.5kW and below only.

# Wiring

## 400V Series

### Position (PT) Control Mode (for Pulse Command Input)



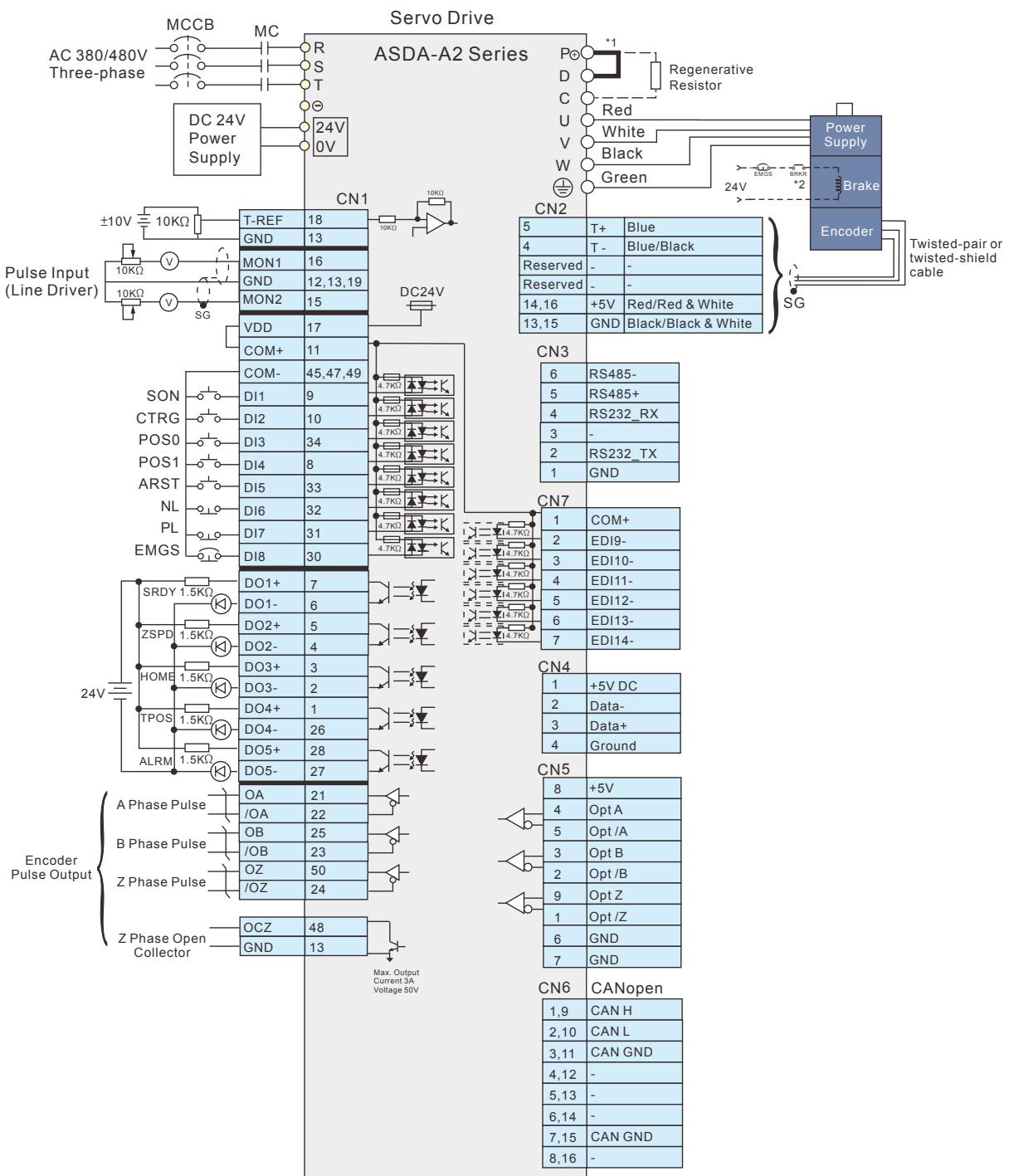
**Please note:**

\*1 Servo drives under 1.5kW provide a built-in regenerative resistor.

\*2 The brake oil has no polarity.

## 400V Series

### Position (PR) Control Mode (for Internal Procedure Control)



**Please note:**

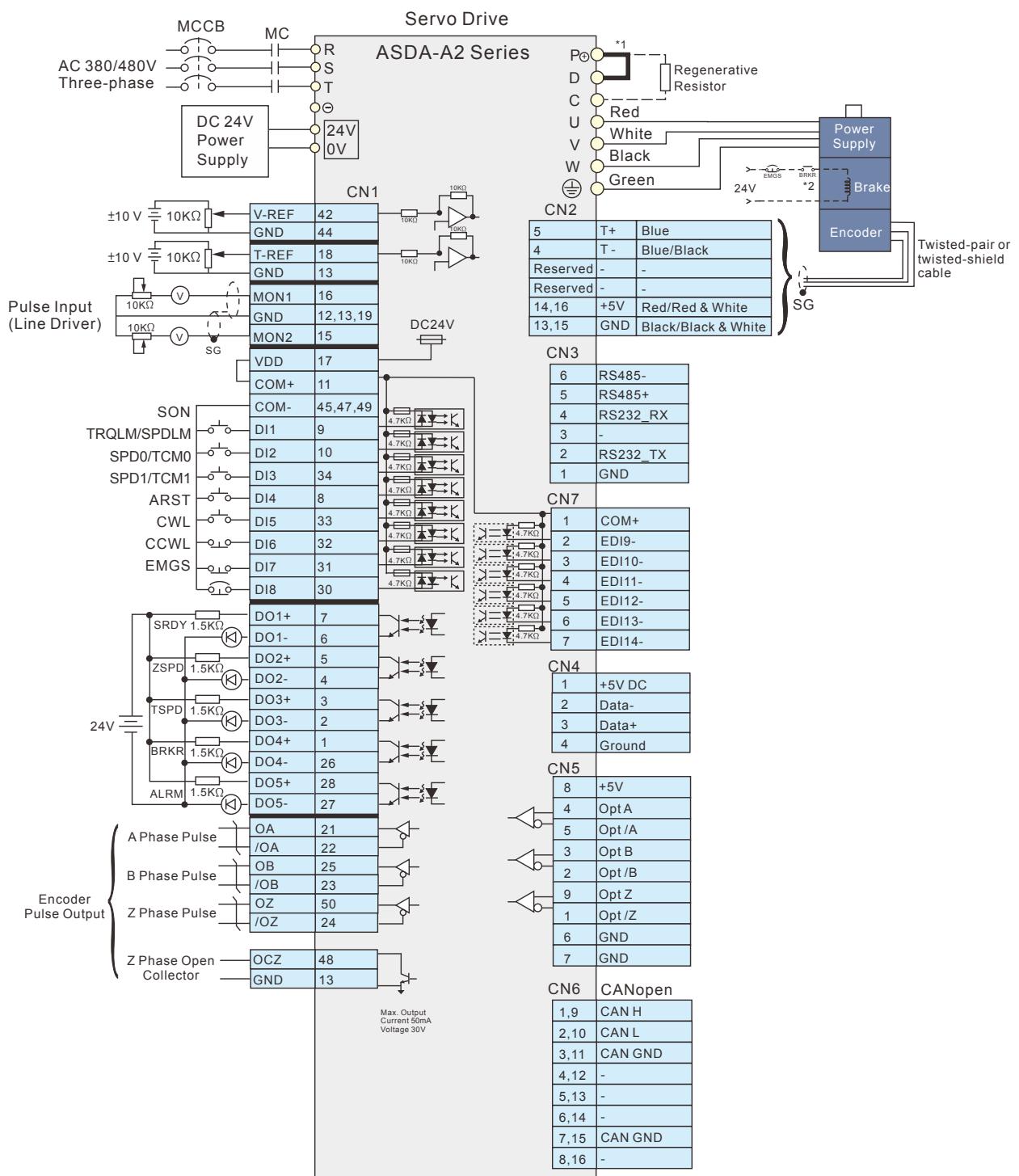
\*1 Servo drives under 1.5kW provide a built-in regenerative resistor.

\*2 The brake oil has no polarity.

# Wiring

## 400V Series

### Speed (S), Torque (T) Control Mode (for Analog Voltage Input and Internal Parameter Setting)



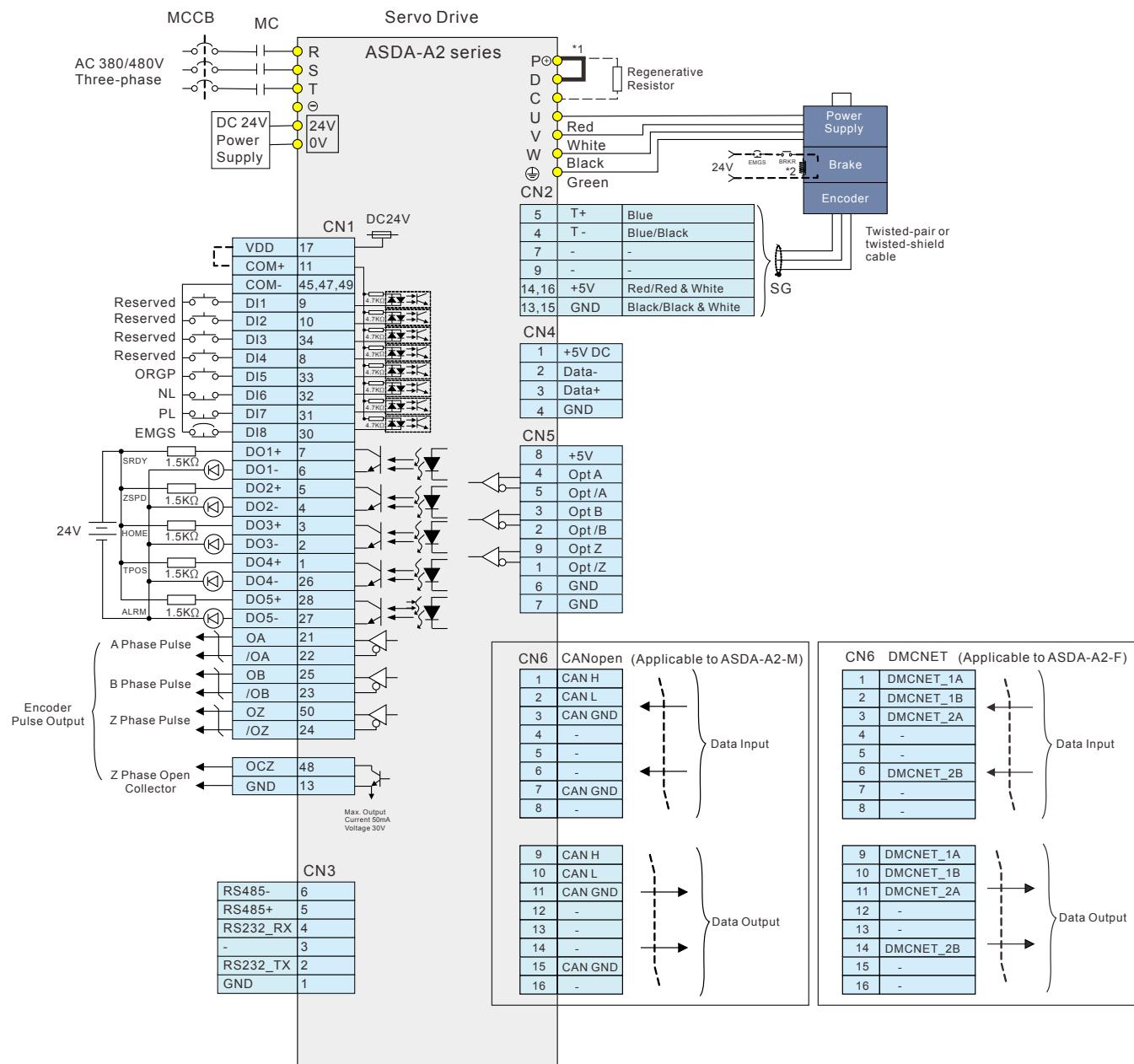
**Please note:**

\*1 Servo drives under 1.5kW provide a built-in regenerative resistor.

\*2 The brake oil has no polarity.

## 400V Series

### CANopen Communication Mode ( for ASDA-A2-M Series )

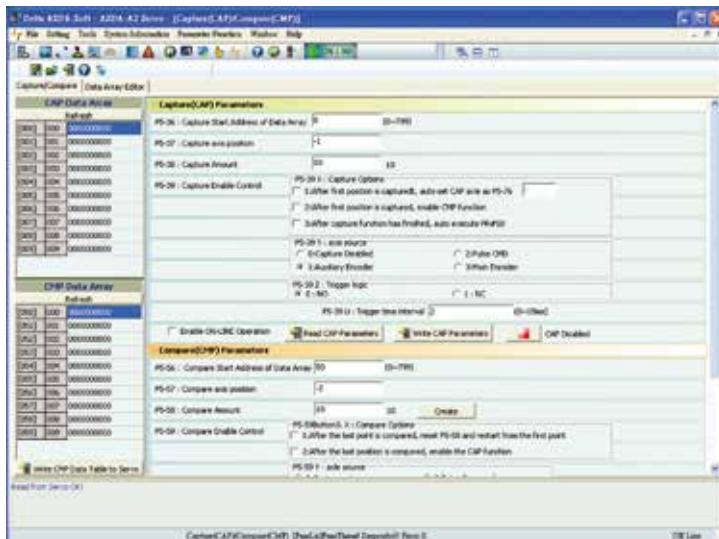


#### Please note:

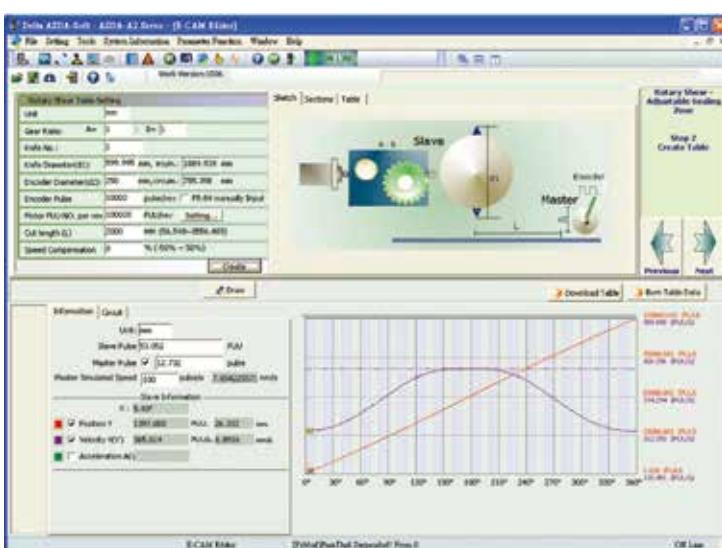
\*1 Servo drives under 1.5kW provide a built-in regenerative resistor.

\*2 The brake oil has no polarity.

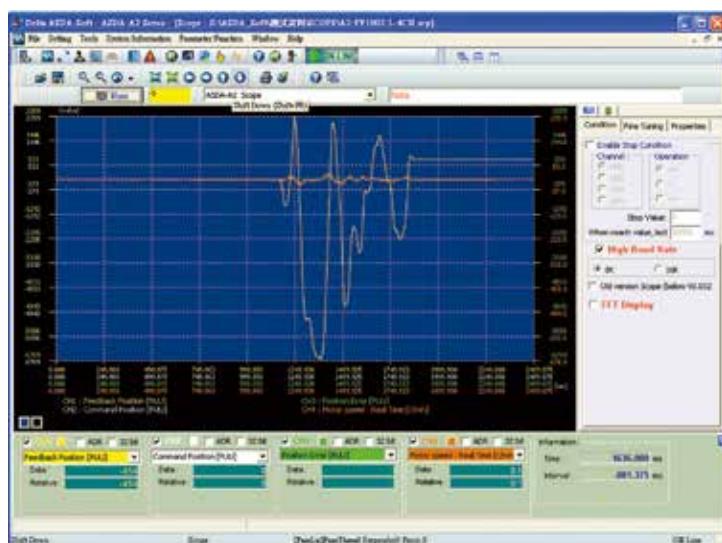
# ASDA-Soft Configuration Software



- Strong CAPTURE and COMPARE functions for position latch and detection help you complete system configuration quickly.



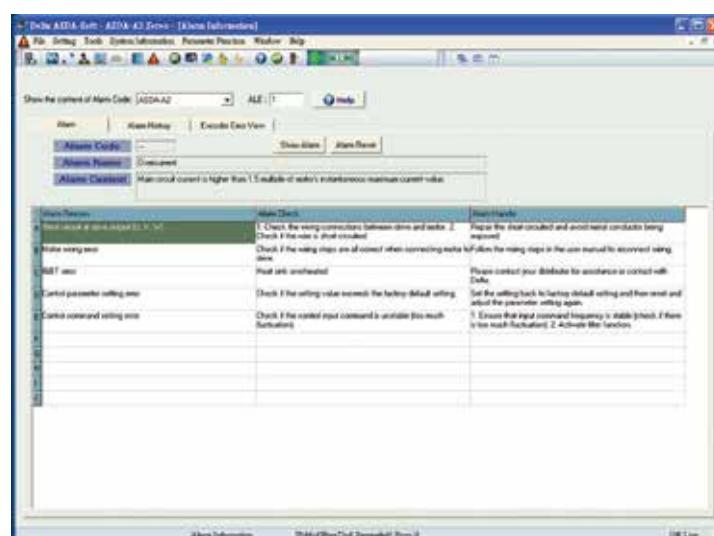
- User-friendly E-CAM editing interface is provided for designing E-CAM outlines and curves freely. In addition, quick settings for flying shear and rotary cut applications are offered.



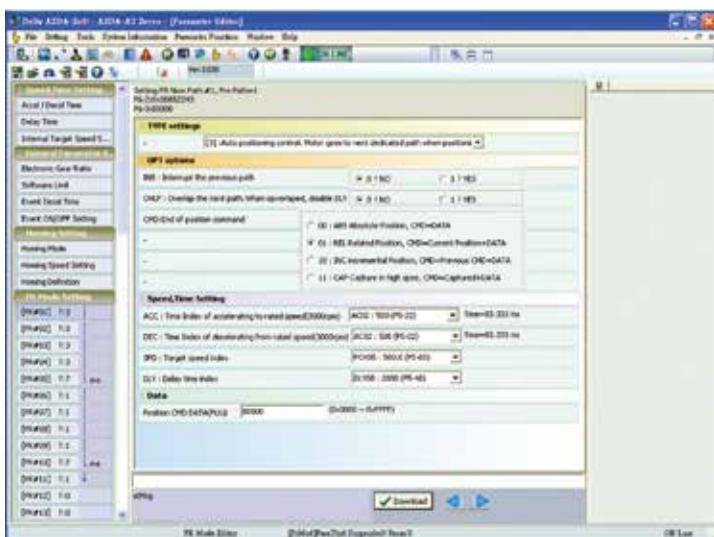
- Versatile on-line monitoring function, similar to a digital oscilloscope is able to quickly record the status and data of each axis. Real-time monitoring is easy.



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- Convenient alarm display function is capable of troubleshooting the system easily and recommending timely corrective actions.



- Easy-to-use editing interface is designed for new and enhanced PR control mode. Homing, point-to-point and other motion control functions for multi-axis positioning control are easily achieved.

# Optional Accessories

## ● Quick Connectors

- Used for 100W to 300W servo drives.
- One operating lever is provided for wire to terminal block insertion.



## ● Power Cables

- 3m and 5m standard cables are available.
- Customized service is offered to meet the needs of customers.
- Two types are selectable: with brake and without brake.



## ● Encoder Cables

- 3m and 5m standard cables are available.
- Customized service is offered to meet the needs of customers.



## ● RS-232 Communication Cables

- Connects ASDA-A2 to PLC, HMI and other controllers via RS-232 communication.
- Standard cable length is 3m



### ● CN1 I/O connector

- Delta Part Number: ASD-IF-SC5020



### ● Terminal Block Modules

- Easy installation and wiring.
- 0.5m connection cable is provided. Easy to reduce the space required.
- Easy to expand system's I/O configuration.



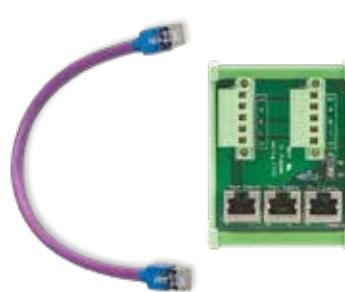
### ● Regenerative Resistors

- For selecting a regenerative resistor, please refer to the table of regenerative resistor specifications on page 70.



### ● USB Communication Cables (for PC)

- USB Communication Cables (for PC)
- USB1.1 is equipped as standard.



### ● CANopen Accessories

- Delta's TAP-CN03 distribution box connects ASDA-A2 to Delta's PLC CAN Master
- CANopen communication cable is provided



### ● RS-485 Connectors

- Used to connect multiple ASDA-A2 series products by RS-485 interface through Modbus serial communication.

Note: The figures are for illustration purposes only. Actual models may differ slightly in appearance to illustrations provided.



## 400V Series

ASDA-A2 Series		750 W	1kW	1.5kW	2kW	3kW	4.5kW	5.5kW	7.5kW	11 kW	15 kW								
Control Power	Input Voltage	24V <sub>DC</sub> , ±10%																	
Main Power	Input Current	0.89A				1.18A				1.66A	2A								
	Input Power	21.4W				28.2W				39.85W	48W								
Main Power	Permissible Voltage Range	3-phase 380 ~ 480V <sub>AC</sub> , ±10%																	
	Input Current (Units: Arms)	2.22	3.02	4.24	5.65	8.01	11.9	14.1	17.27	28.95	39.47								
	Continuous Output Current (Units: Arms)	3.07	3.52	5.02	6.66	11.9	20	22.37	30	28.1	38.65								
Cooling System	Fan Cooling																		
Encoder Resolution / Feedback Resolution	Incremental encoder: 20-bit ; Absolute encoder: 17-bit																		
Control of Main Circuit	SVPWM(Space Vector Pulse Width Modulation) Control																		
Tuning Modes	Auto / Manual																		
Regenerative Resistor	Built-in				External														
Position Control Mode	Max. Input Pulse Frequency (Only for Non-DMCNET mode)	Max. 500Kpps / 4Mpps (Line driver), Max. 200Kpps (Open collector)																	
	Pulse Type (Only for Non-DMCNET mode)	Pulse + Direction, A phase + B phase, CCW pulse + CW pulse																	
	Command Source	External pulse train (Only for Non-DMCNET mode)/Internal parameters																	
	Smoothing Strategy	Low-pass and P-curve filter																	
	Electronic Gear	Electronic gear N/M multiple N: 1~32767, M: 1:32767 (1/50< N/M <25600)																	
	Torque Limit Operation	Set by parameters																	
	Feed Forward Compensation	Set by parameters																	
Speed Control Mode	Analog Input	Voltage Range	0 ~ ±10 V <sub>DC</sub>																
	Command (Only for Non-DMCNET mode)	Input Resistance	10KΩ																
		Time Constant	2.2 μs																
	Speed Control Range <sup>1</sup>	1: 5000				1: 3000													
	Command Source	External analog signal (Only for Non-DMCNET mode) / Internal parameters																	
	Smoothing Strategy	Low-pass and S-curve filter																	
	Torque Limit Operation	Set by parameters via analog input (Only for Non-DMCNET mode)																	
	Frequency Response Characteristic	Maximum 1kHz																	
	Speed Accuracy <sup>2</sup>	0.01% or less at 0 to 100% load fluctuation																	
		0.01% or less at ±10% power fluctuation																	
		0.01% or less at 0°C to 50°C ambient temperature fluctuation																	
Torque Control Mode	Analog Input	Voltage Range	0 ~ ±10 V <sub>DC</sub>																
	Command (Only for Non-DMCNET mode)	Input Resistance	10KΩ																
		Time Constant	2.2 μs																
	Command Source	External analog signal (Only for Non-DMCNET mode) / Internal parameters																	
	Smoothing Strategy	Low-pass filter																	
	Speed Limit Operation	Set by parameters via analog input (Only for Non-DMCNET mode)																	
Analog Monitor Output	Monitor signal can set by parameters (Output voltage range: ±8V)																		
Digital Inputs / Outputs	Inputs	Servo on, Reset, Gain switching, Pulse clear, Zero speed CLAMP, Command input reverse control, Command triggered, Speed / Torque limit enabled, Position command selection, Motor stop, Speed position selection, Position / Speed mode switching, Speed / Torque mode switching, Torque / Position mode switching, PT / PR command switching, Emergency stop, Forward / Reverse inhibit limit, Reference "Home" sensor, Forward / Reverse operation torque limit, Move to "Home", Electronic cam, Forward / Reverse JOG input, Event trigger PR command, Electronic gear ratio (Numerator) selection and Pulse inhibit input																	
		* Please note that the above digital signals and inputs are available only for Non-DMCNET mode. In DMCNET mode, it is recommended to write digital inputs into the servo drives through DMCNET communication, and the digital inputs should be used for Emergency Stop, Forward / Reverse Inhibit limit and Reference "Home" sensor only.																	
	Outputs	Encoder signal output (A, B, Z Line Driver and Z Open Collector )																	
		Servo ready, Servo on, At Zero speed, At Speed reached, At Positioning completed, At Torques limit, Servo alarm (Servo fault) activated, Electromagnetic brake control, Homing completed, Output overload warning, Servo warning activated, Position command overflow, Forward / Reverse software limit, Internal position command completed, Capture operation completed output., Motion control completed output., Master position of E-CAM (Electronic CAM)																	
Protective Functions	Overcurrent, Overvoltage, Undervoltage, Motor overheated, Regeneration error, Overload, Overspeed, Abnormal pulse control command, Excessive deviation, Encoder error, Adjustment error, Emergency stop activated, Reverse/ Forward limit switch error, Position excessive deviation of full-close control loop, Serial communication error, Input power phase loss, Serial communication time out, short circuit protection of U, V, W, and CN1, CN2, CN3 terminals																		
Communication Interface	RS-232 / RS-485 / CANopen / USB / DMCNET																		
Environment	Installation Site	Indoor location (free from direct sunlight), no corrosive liquid and gas (far away from oil mist, flammable gas, dust)																	
	Altitude	Altitude 2000m or lower above sea level																	
	Atmospheric Pressure	86kPa ~ 106kPa																	
	Operating Temperature	0°C ~ 55°C (If operating temperature is above 45°C, forced cooling will be required)																	
	Storage Temperature	-20°C ~ 65°C																	
	Humidity	0 ~ 90% RH (non-condensing)																	
	Vibration	9.80665 m/s <sup>2</sup> (1G) less than 20Hz, 5.88 m/s <sup>2</sup> (0.6G) 20 to 50Hz																	
	IP Rating	IP20																	
	Power System	TN System <sup>3</sup>																	
	Approvals	IEC/EN 61800-5-1, UL 508C, C-tick, CE, cUL US LISTED, UL																	

Footnote:

\*1. Rated rotation speed: When full load, speed ratio is defined as the minimum speed (the motor will not pause).

\*2. When command is rated rotation speed, the speed fluctuation rate is defined as: (Empty load rotation speed / Full load rotation speed) / Rated rotation speed

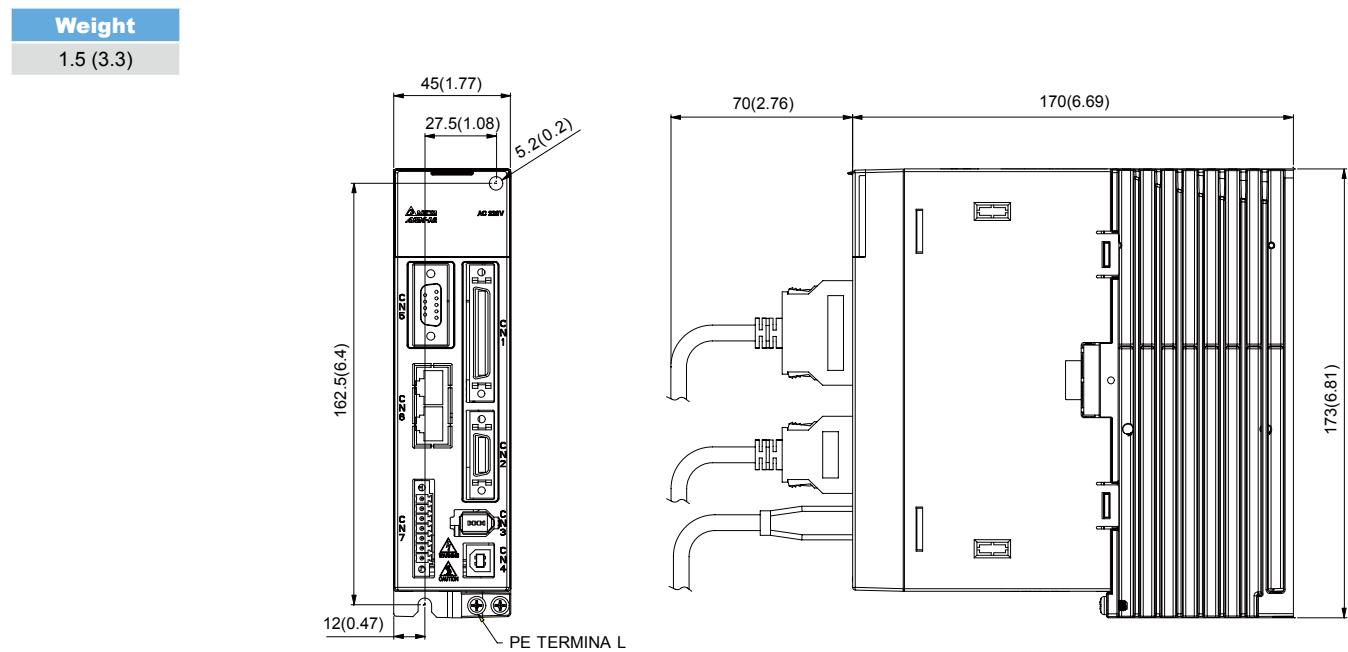
\*3. TN system: A power distribution system having one point directly earthed, the exposed conductive parts of the installation being connected to that point by protective earth conductor.

# Servo Drive Dimensions

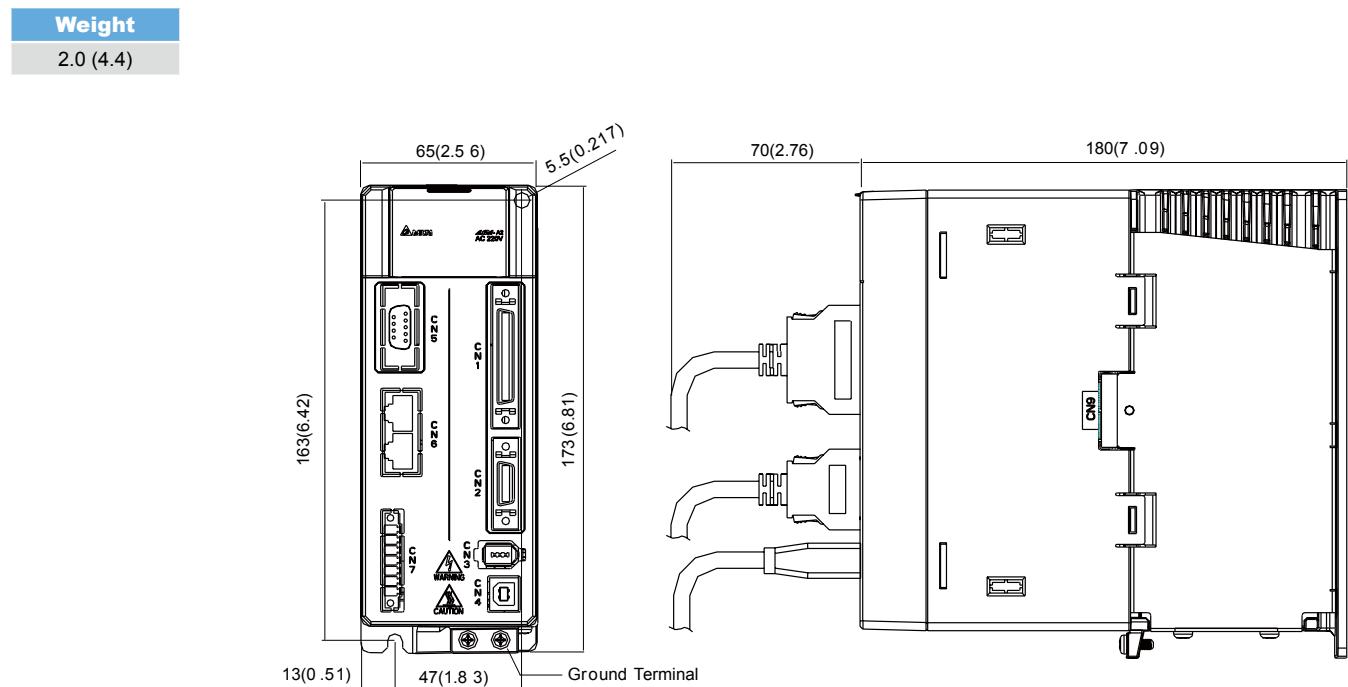
Units: mm (inches)

## 220V Series

100W / 200W / 400W



750W / 1.0kW / 1.5kW

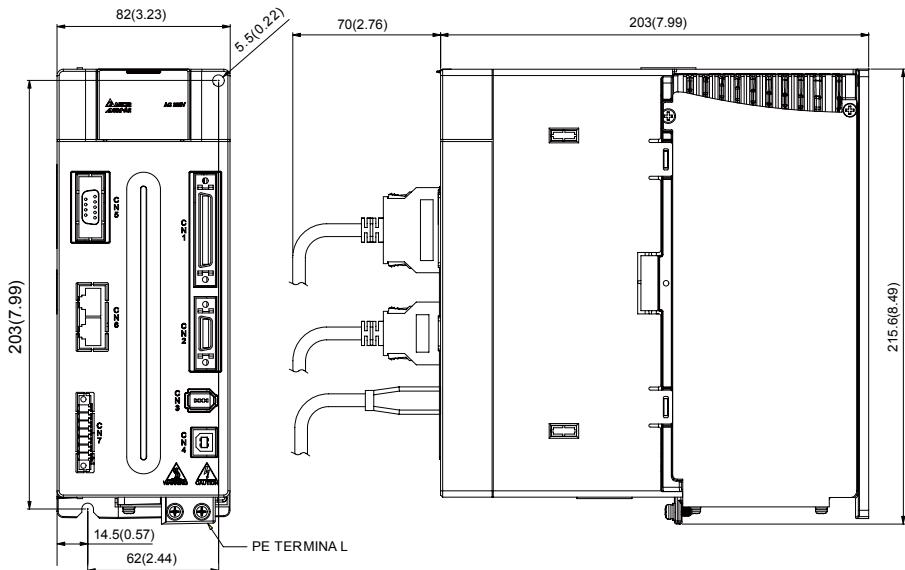


- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
- 2) Dimensions and weights of the servo drive may be revised without prior notice.

## 2.0kW / 3.0kW

### Weight

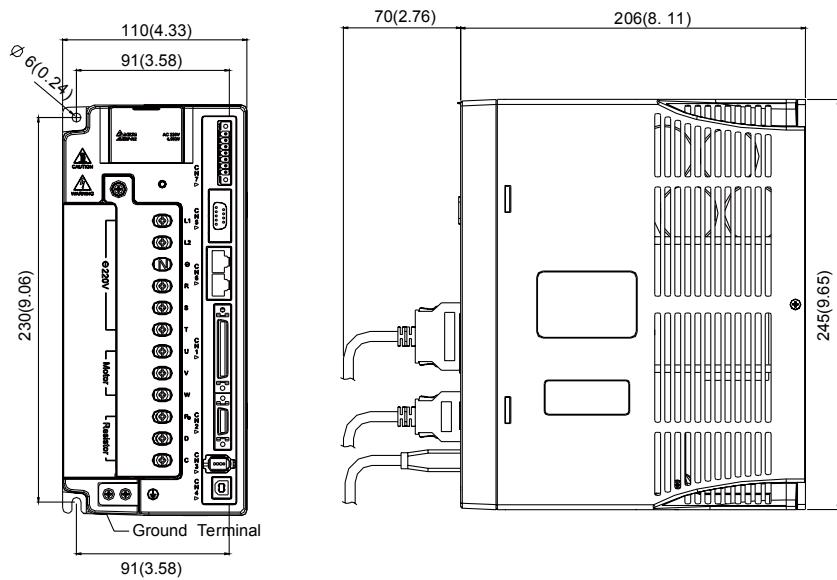
2.89 (6.36)



## 4.5kW

### Weight

4.4 (10.0)



### NOTE

- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
- 2) Dimensions and weights of the servo drive may be revised without prior notice.

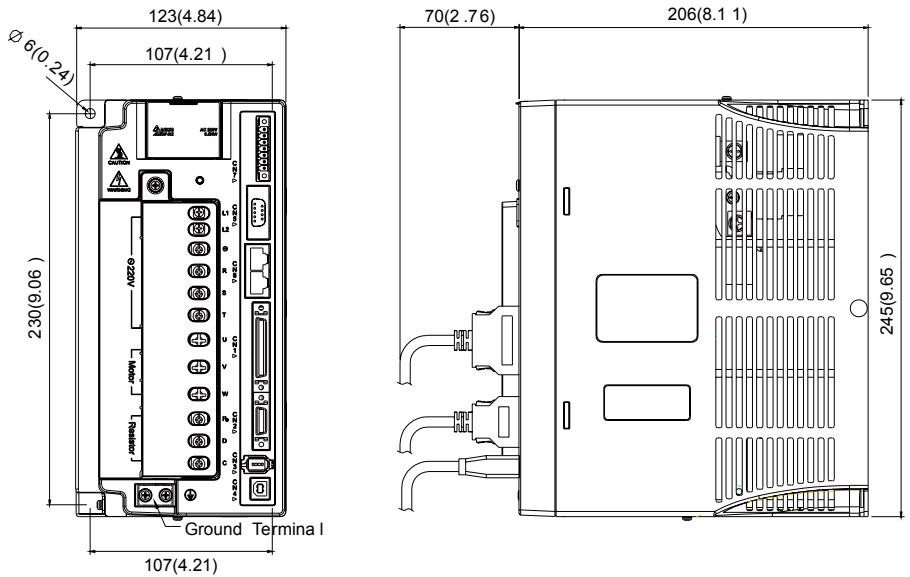
# Servo Drive Dimensions

Units: mm (inches)

## 220V Series

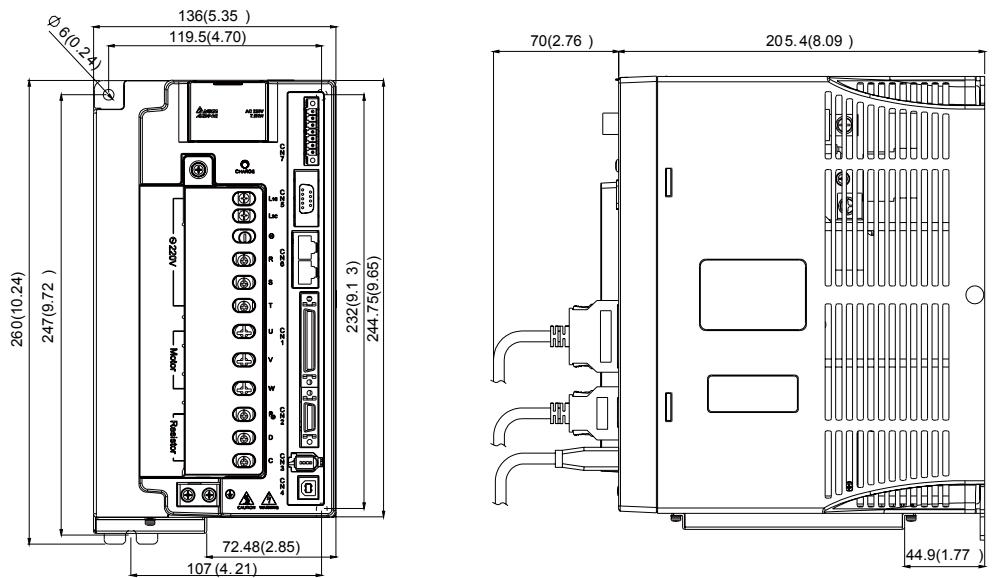
**5.5kW**

Weight
5.5 (12.1)



**7.5kW**

Weight
5.9 (13)

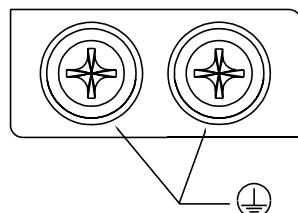
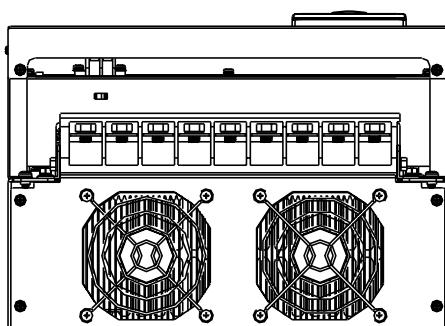
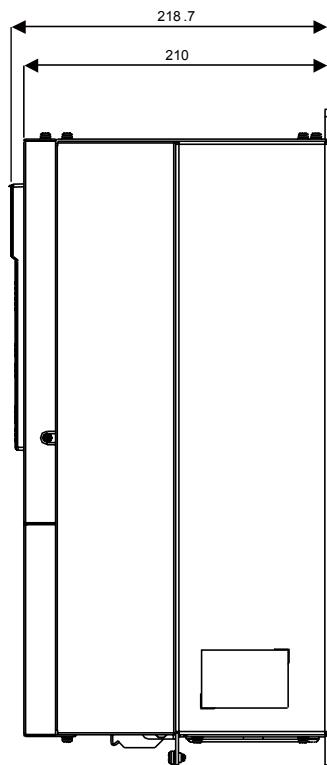
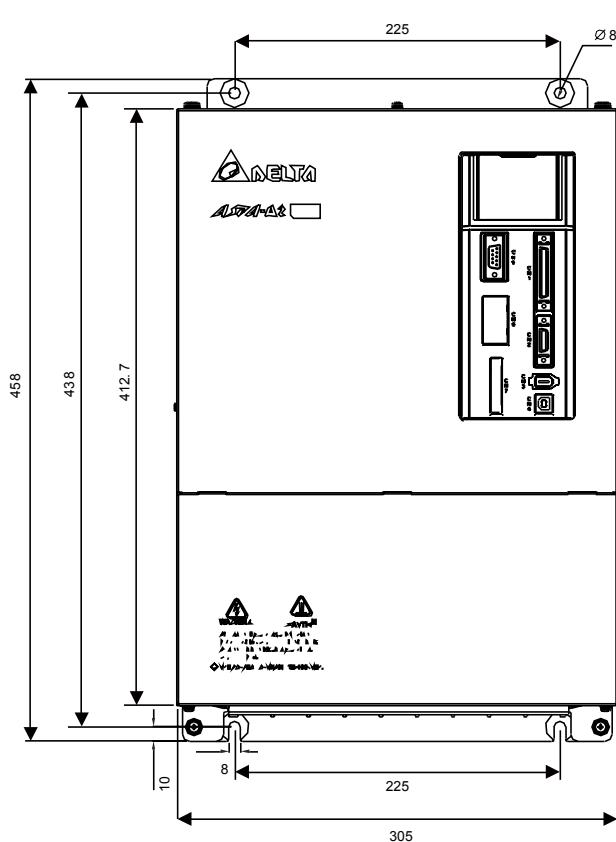


- NOTE**
- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
  - 2) Dimensions and weights of the servo drive may be revised without prior notice.

## 11kW / 15kW

### Weight

20 (44)



Screw: M4x0.7  
Screw Torque: 14 (kgf-cm)

### NOTE

- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
- 2) Dimensions and weights of the servo drive may be revised without prior notice.

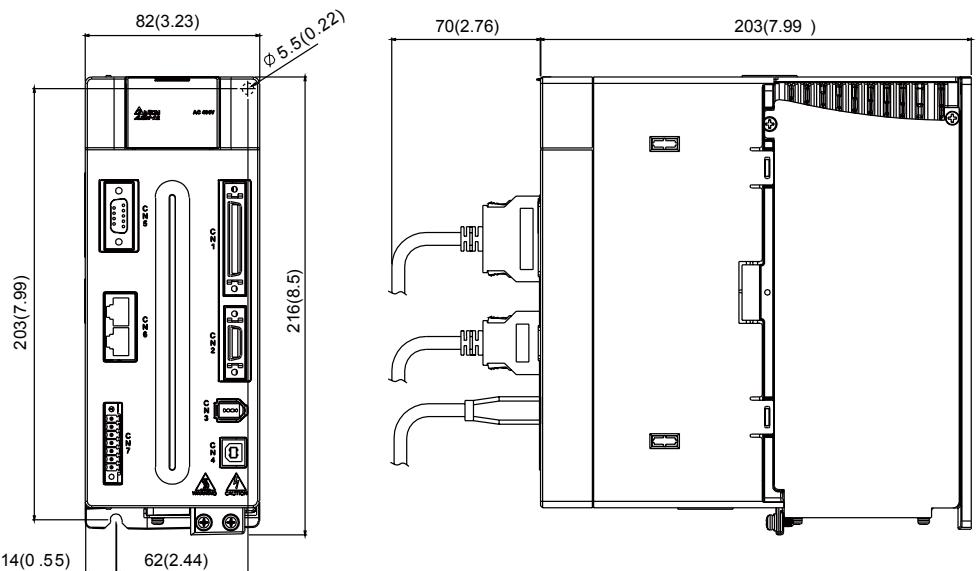
# Servo Drive Dimensions

Units: mm (inches)

## 400V Series

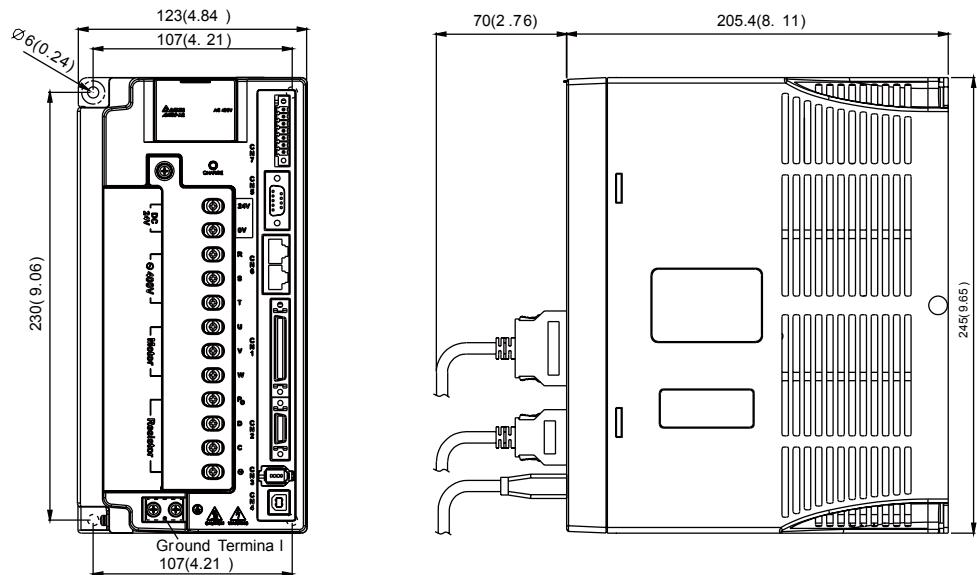
**750W / 1.0kW / 1.5kW**

Weight
2.89 (6.36)



**2.0kW / 3.0kW / 4.5kW / 5.5kW**

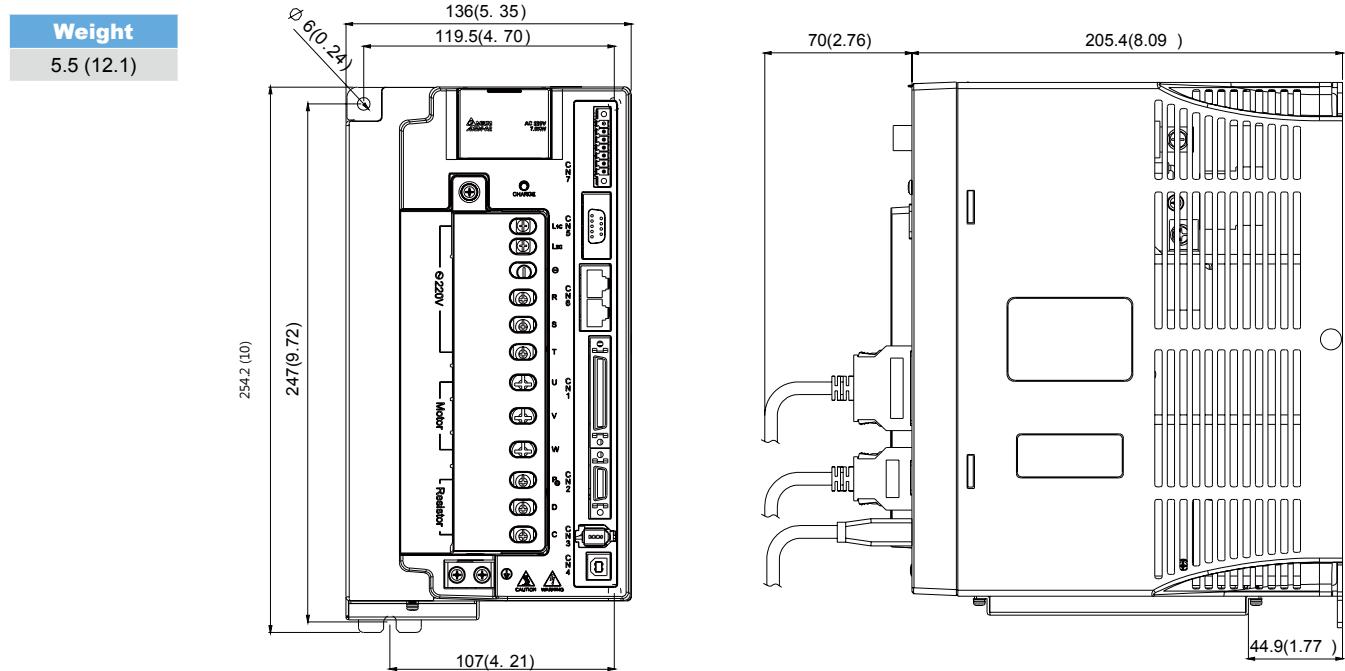
Weight
5.5 (12.1)



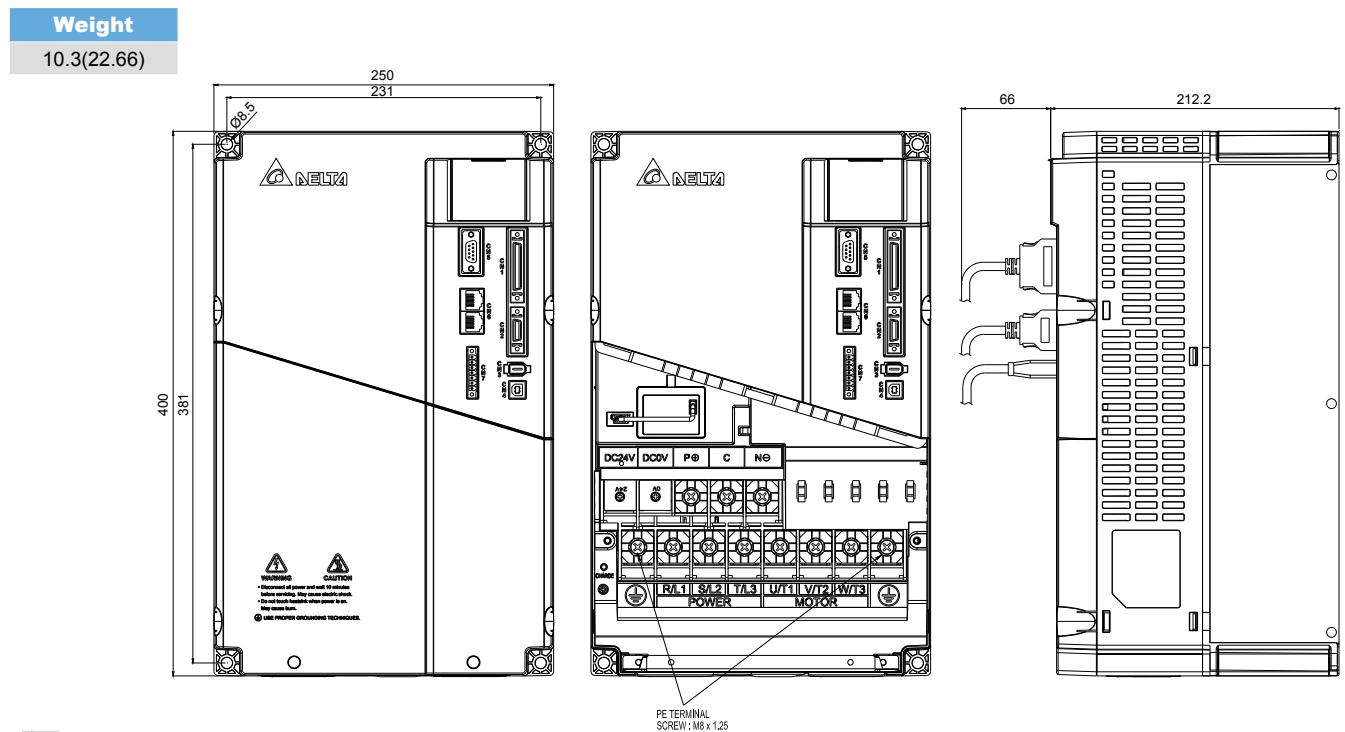
### NOTE

- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
- 2) Dimensions and weights of the servo drive may be revised without prior notice.

## 7.5kW



## 11kW / 15kW

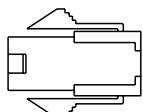


- 1) Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).  
2) Dimensions and weights of the servo drive may be revised without prior notice.

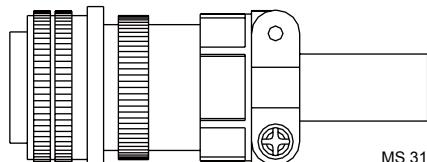
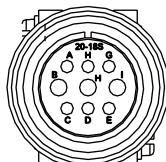
# Optional Cables and Connectors

## ● Power Connectors

ASDBCAPW0000 (for 200V drives)

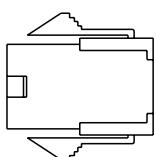


ASD-CAPW1000

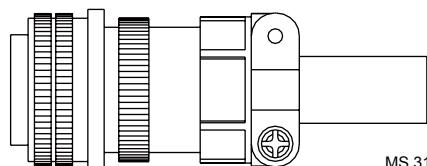
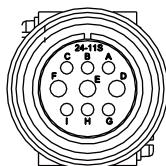


MS 3106A-20-18S

ASDBCAPW0100 (for 200V drives, with brake cable)

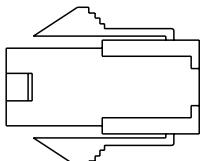


ASD-CAPW2000

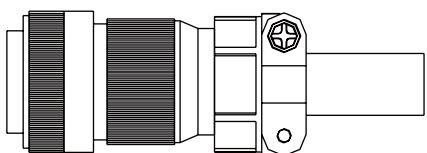
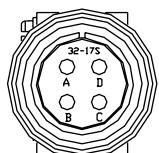


MS 3106A-24-11S

ASD-CAPW5400 (for 400V drives)



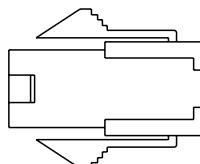
ASD-CAPW4000



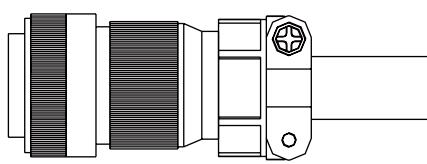
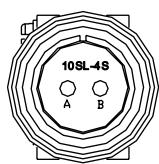
CLAMP: WPS3057-20A

Straight Plug WPS3106A-32-17S

ASD-CAPW5100 (for 400V drives, with brake cable)



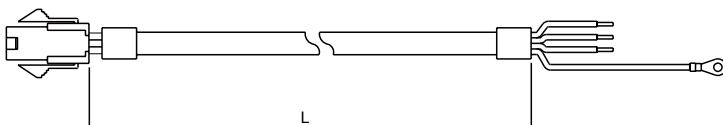
ASD-CNBR1000



CLAMP: WPS3106A 10SL-4S-R

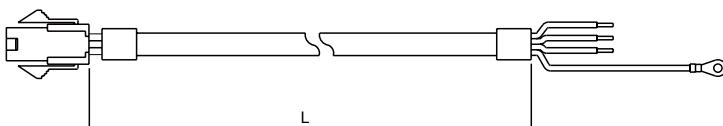
## ● Power Cables

**ASD-ABPW0003, ASD-ABPW0005 (for 200V drives)**



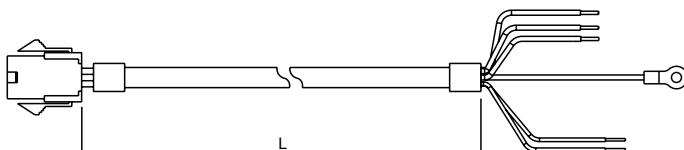
Item	Part No.	L	
		mm	inch
1	ASD-ABPW0003	3000 ± 100	118 ± 4
2	ASD-ABPW0005	5000 ± 100	197 ± 4

**ASD-CAPW5403, ASD-CAPW5405 (for 400V drives)**



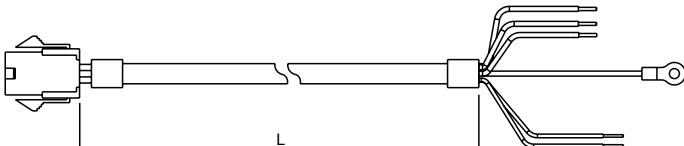
Item	Part No.	L	
		mm	inch
1	ASD-CAPW5403	3000 ± 100	118 ± 4
2	ASD-CAPW5405	5000 ± 100	197 ± 4

**AASD-ABPW0103, ASD-ABPW0105 (for 200V drives, with brake cable)**



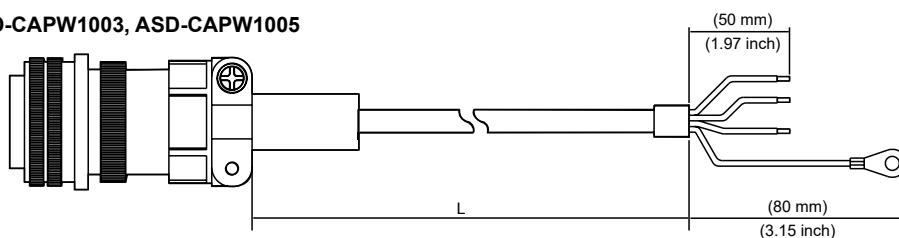
Item	Part No.	L	
		mm	inch
1	ASD-ABPW0103	3000 ± 100	118 ± 4
2	ASD-ABPW0105	5000 ± 100	197 ± 4

**ASD-CAPW5103, ASD-CAPW5105 (for 400V drives, with brake cable)**



Item	Part No.	L	
		mm	inch
1	ASD-CAPW5103	3000 ± 100	118 ± 4
2	ASD-CAPW5105	5000 ± 100	197 ± 4

**ASD-CAPW1003, ASD-CAPW1005**

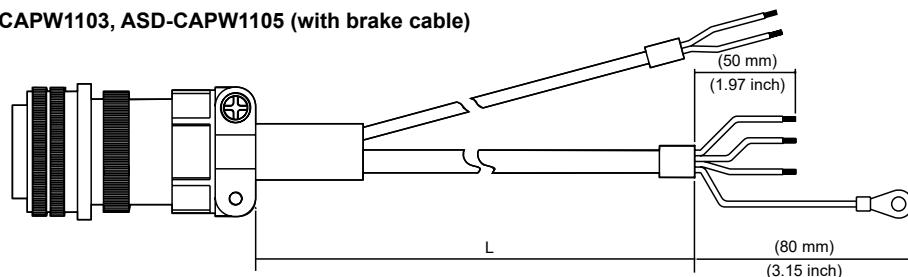


Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW1003	3106A-20-18S	3000 ± 100	118 ± 4
2	ASD-CAPW1005	3106A-20-18S	5000 ± 100	197 ± 4

# Optional Cables and Connectors

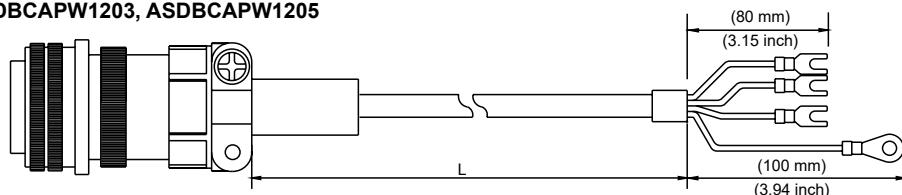
## ● Power Cables

ASD-CAPW1103, ASD-CAPW1105 (with brake cable)



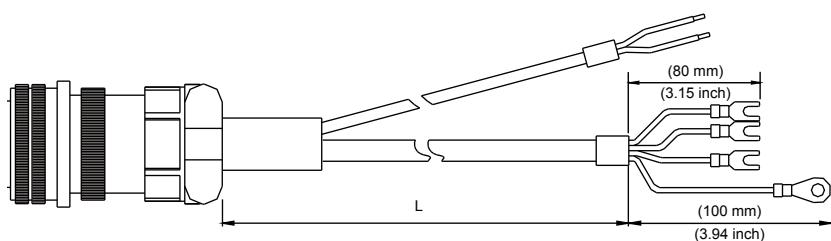
Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW1103	3106A-20-18S	3000 ± 100	118 ± 4
2	ASD-CAPW1105	3106A-20-18S	5000 ± 100	197 ± 4

ASDBCAPW1203, ASDBCAPW1205



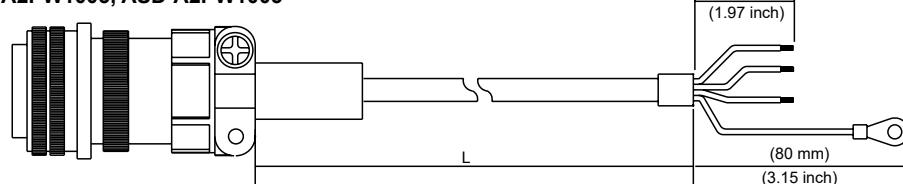
Item	Part No.	Straight	L	
			mm	inch
1	ASD-BCAPW1203	3106A-20-18S	3000 ± 100	118 ± 4
2	ASDB-CAPW1205	3106A-20-18S	5000 ± 100	197 ± 4

ASD-CAPW1303, ASD-CAPW1305 (with brake cable)



Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW1303	3106A-20-18S	3000 ± 100	118 ± 4
2	ASD-CAPW1305	3106A-20-18S	5000 ± 100	197 ± 4

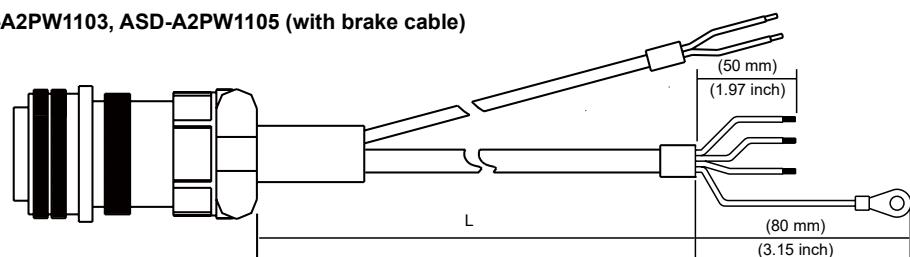
ASD-A2PW1003, ASD-A2PW1005



Item	Part No.	Straight	L	
			mm	inch
1	ASD-A2PW1003	3106A-20-18S	3000 ± 100	118 ± 4
2	ASD-A2PW1005	3106A-20-18S	5000 ± 100	197 ± 4

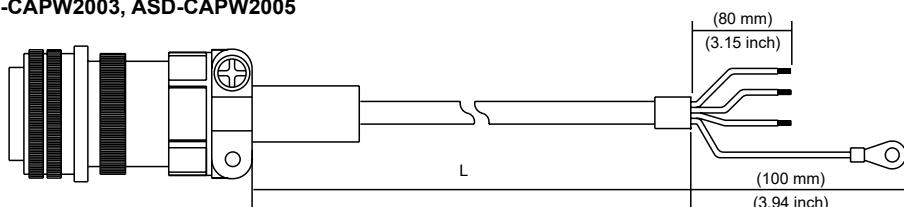
## ● Power Cables

ASD-A2PW1103, ASD-A2PW1105 (with brake cable)



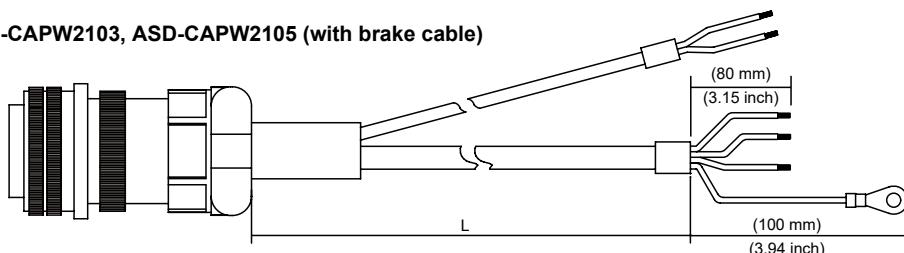
Item	Part No.	Straight	L	
			mm	inch
1	ASD-A2PW1103	3106A-20-18S	3000 ± 100	118 ± 4
2	ASD-A2PW1105	3106A-20-18S	5000 ± 100	197 ± 4

ASD-CAPW2003, ASD-CAPW2005



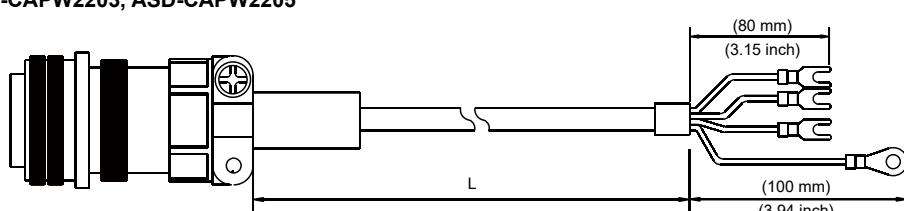
Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW2003	3106A-24-11S	3000 ± 100	118 ± 4
2	ASD-CAPW2005	3106A-24-11S	5000 ± 100	197 ± 4

ASD-CAPW2103, ASD-CAPW2105 (with brake cable)



Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW2103	3106A-24-11S	3000 ± 100	118 ± 4
2	ASD-CAPW2105	3106A-24-11S	5000 ± 100	197 ± 4

ASD-CAPW2203, ASD-CAPW2205

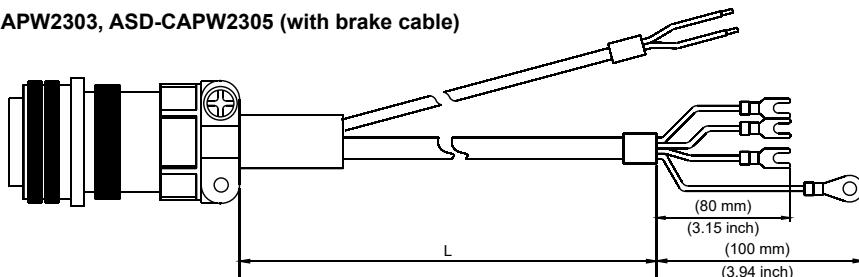


Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW2203	3106A-24-11S	3000 ± 100	118 ± 4
2	ASD-CAPW2205	3106A-24-11S	5000 ± 100	197 ± 4

# Optional Cables and Connectors

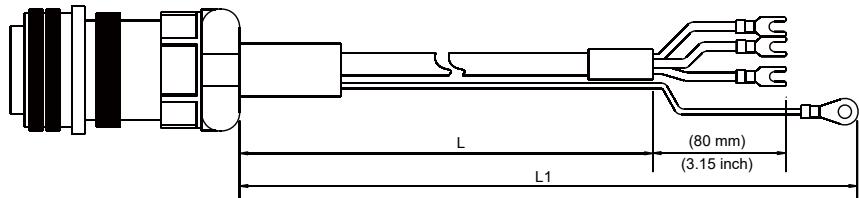
## ● Power Cables

ASD-CAPW2303, ASD-CAPW2305 (with brake cable)



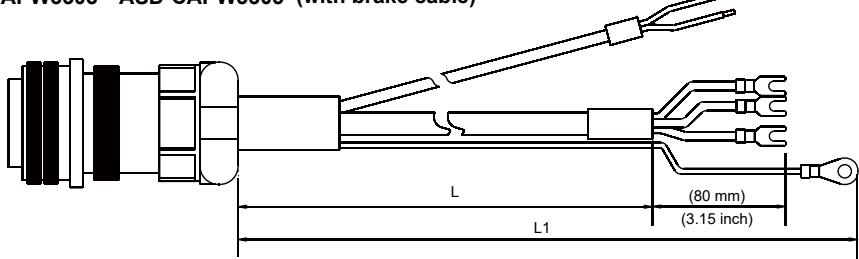
Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW2303	3106A-24-11S	3000 ± 100	118 ± 4
2	ASD-CAPW2305	3106A-24-11S	5000 ± 100	197 ± 4

ASD-CAPW3203 · ASD-CAPW3205



Item	Part No.	Straight	L		L1	
			mm	inch	mm	inch
1	ASD-CAPW3203	3106A-24-11S	3000 ± 100	118 ± 4	3100 ± 100	122 ± 4
2	ASD-CAPW3205	3106A-24-11S	5000 ± 100	197 ± 4	5100 ± 100	201 ± 4

ASD-CAPW3303 · ASD-CAPW3305 (with brake cable)



Item	Part No.	Straight	L		L1	
			mm	inch	mm	inch
1	ASD-CAPW3303	3106A-24-11S	3000 ± 100	118 ± 4	3100 ± 100	122 ± 4
2	ASD-CAPW3305	3106A-24-11S	5000 ± 100	197 ± 4	5100 ± 100	201 ± 4

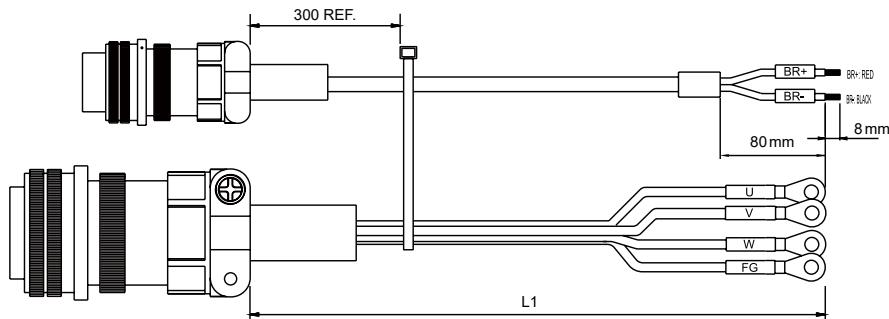
ASD-CAPW4503, ASD-CAPW4505



Item	Part No.	Straight	L1	
			mm	inch
1	ASD-CAPW4503	3106A-32-17S	3100 ± 100	122 ± 4
2	ASD-CAPW4505	3106A-32-17S	5100 ± 100	201 ± 4

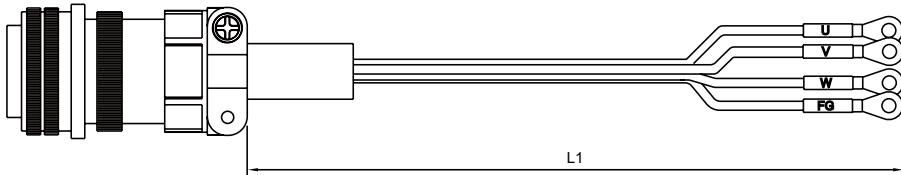
## ● Power Cables

**ASD-CAPW4703, ASD-CAPW4705 (with brake cable)**



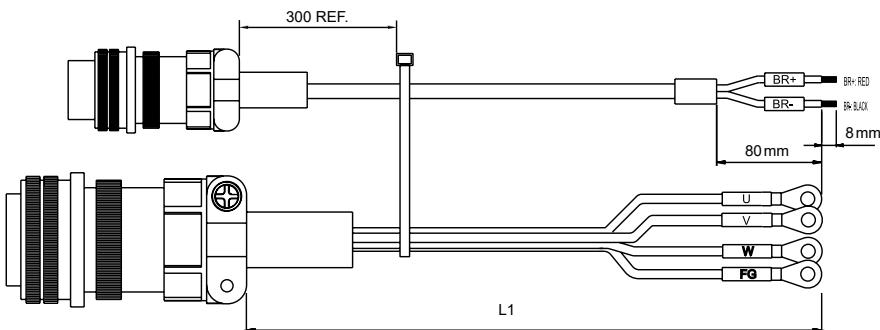
Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW4703	3106A-32-17S	3100 ± 100	122 ± 4
		3106A-10SL-4S	3100 ± 100	122 ± 4
2	ASD-CAPW4705	3106A-32-17S	5100 ± 100	201 ± 4
		3106A-10SL-4S	5100 ± 100	201 ± 4

**ASD-CAPW4603, ASD-CAPW4605**



Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW4603	3106A-32-17S	3100 ± 100	122 ± 4
		3106A-32-17S	5100 ± 100	201 ± 4
2	ASD-CAPW4605	3106A-32-17S	5100 ± 100	201 ± 4

**ASD-CAPW4803, ASD-CAPW4805 (with brake cable)**

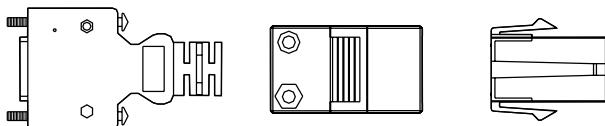


Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAPW4803	3106A-32-17S	3100 ± 100	122 ± 4
		3106A-10SL-4S	3100 ± 100	122 ± 4
2	ASD-CAPW4805	3106A-32-17S	5100 ± 100	201 ± 4
		3106A-10SL-4S	5100 ± 100	201 ± 4

# Optional Cables and Connectors

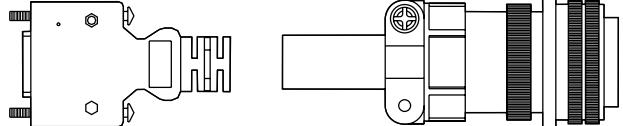
## ● Encoder Connectors

ASD-ABEN0000



## ● Encoder Connectors

ASD-CAEN1000



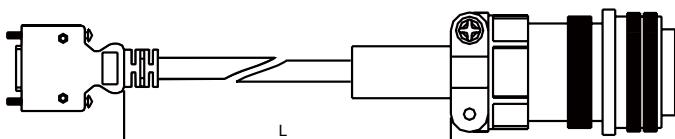
## ● Incremental Encoder Cables

ASD-ABEN0003 · ASD-ABEN0005



Item	Part No.	L	
		mm	inch
1	ASD-ABEN0003	3000 ± 100	118 ± 4
2	ASD-ABEN0005	5000 ± 100	197 ± 4

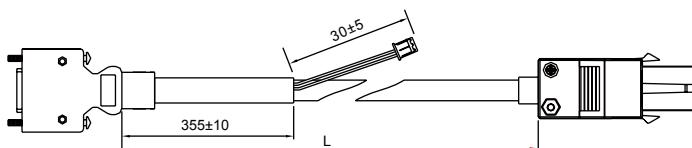
ASD-CAEN1003 · ASD-CAEN1005



Item	Part No.	Straight	L	
			mm	inch
1	ASD-CAEN1003	3106A-20-29S	3000 ± 100	118 ± 4
2	ASD-CAEN1005	3106A-20-29S	5000 ± 100	197 ± 4

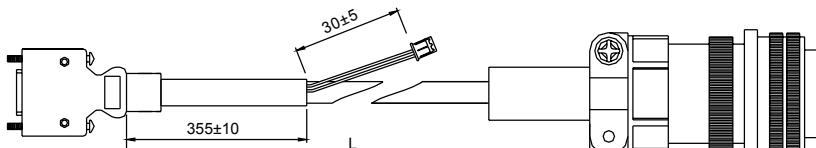
## ● Absolute Encoder Cables

ASD-A2EB0003 · ASD-A2EB0005



Item	Part No.	L	
		mm	inch
1	ASD-A2EB0003	3000 ± 100	118 ± 4
2	ASD-A2EB0005	5000 ± 100	197 ± 4

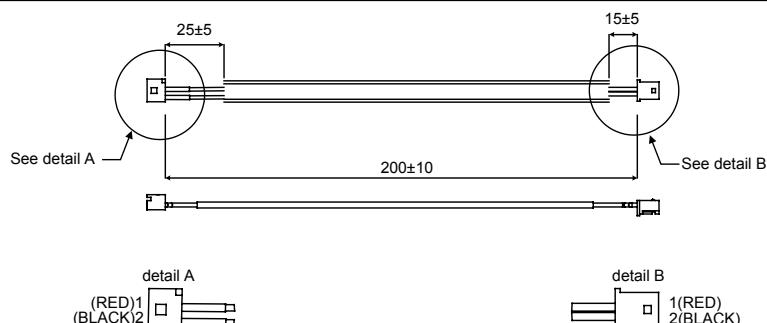
ASD-A2EB1003 · ASD-A2EB1005



Item	Part No.	L	
		mm	inch
1	ASD-A2EB1003	3000 ± 100	118 ± 4
2	ASD-A2EB1005	5000 ± 100	197 ± 4

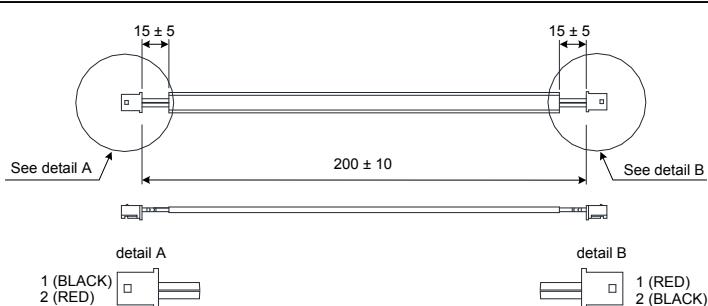
## ● Battery Box Cord AW (Connects to the battery side of the encoder cable) Units: mm

3864573700



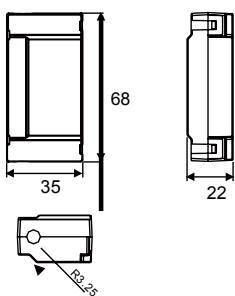
## ● Battery Box Cord IW (Connects to CN8) Units: mm

3864811900

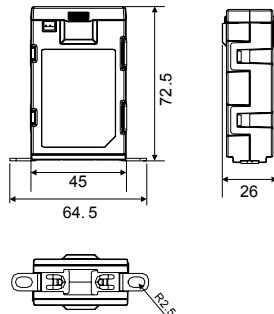


## ● Battery Boxes with Batteries Units: mm

Single Battery Box  
ASD-MDBT0100

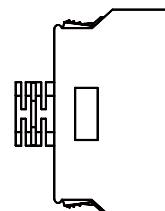


Dual Battery Box  
ASD-MDBT0200



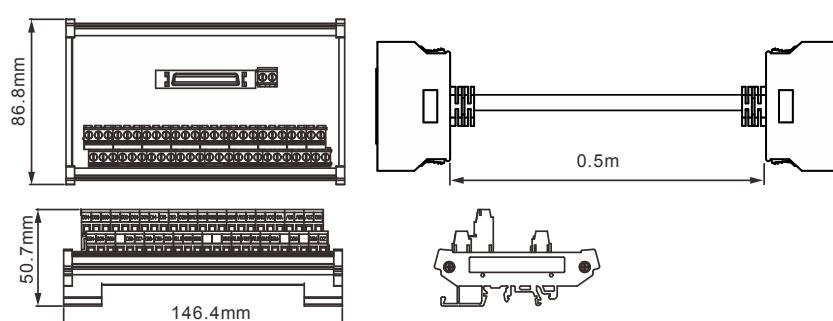
## ● I/O Signal Connector (CN1)

ASD-CNSC0050



## ● Terminal Block Module

ASD-BM-50A



# Optional Cables and Connectors

## ● RS-232 Communication Cable

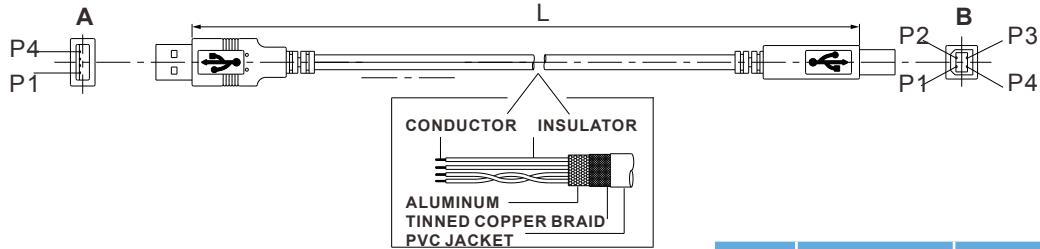
ASD-CARS0003



Item	Part No.	L	
		mm	inch
1	ASD-CARS0003	3000 ± 100	118 ± 4

## ● Communication Cable between Drive and Computer (for PC)

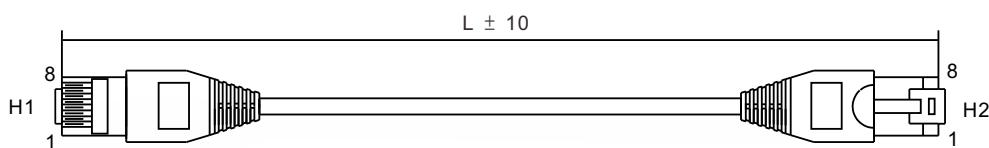
DOP-CAUSBAB



Item	Part No.	L	
		mm	inch
1	DOP-CAUSBAB	1400 ± 30	55 ± 1.2

## ● CANopen Communication Cable

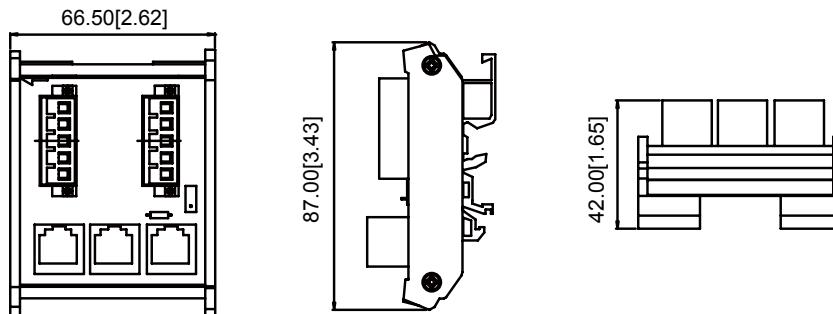
TAP-CB03 · TAP-CB05



Item	Part No.	L	
		mm	inch
1	TAP-CB03	300±10	11±0.4
2	TAP-CB05	500±10	19±0.4

## ● CANopen Distribution Box Units: mm[inch]

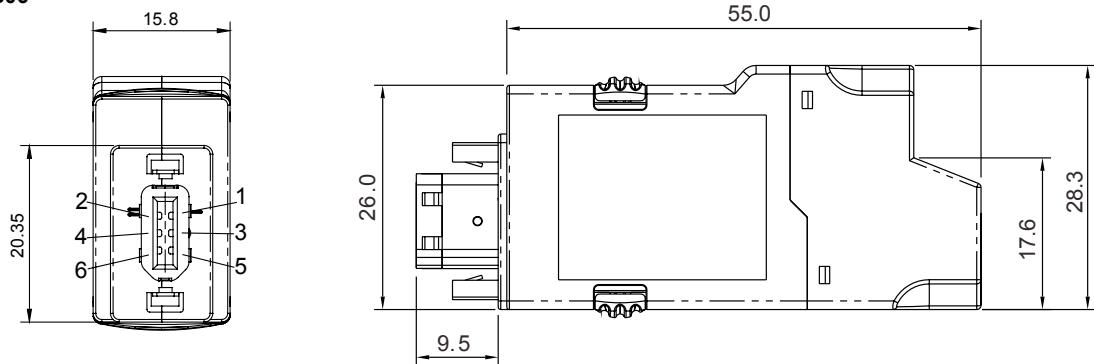
TAP-CN03



- 1) Other accessories for ASDA-A2 series will be increased gradually.  
2) Accessories images shown here may differ from actual product appearance.  
Please refer to the actual product appearance.

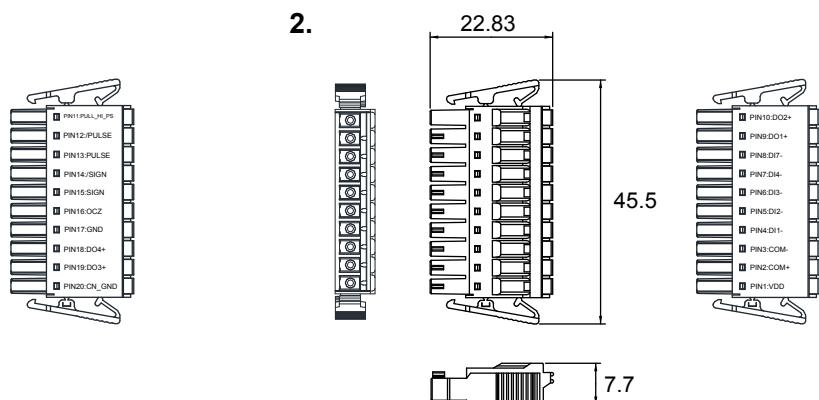
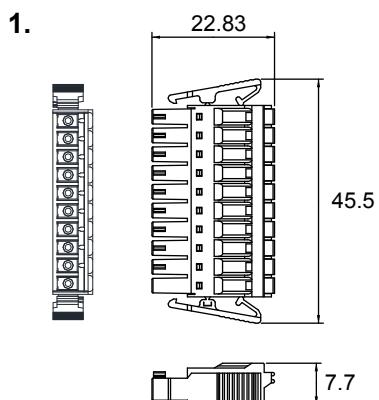
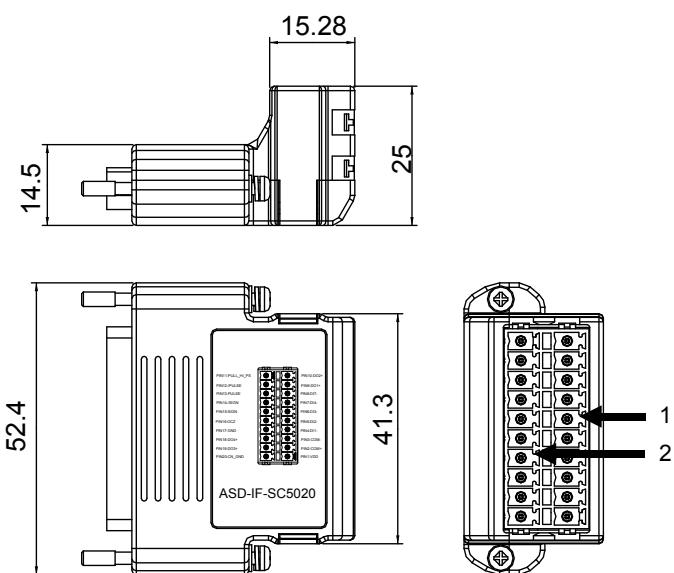
● **RS-485 Connector** Units: mm[inch]

**ASD-CNIE0B06**



● **CN1 I/O Connector** Units: mm[inch]

**ASD-IF-SC5020**



# Servo Drive, Servo Motor and Accessories Combinations

## 220V Series

### 100W Servo Drive and 50W Low Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0121-□</b>
<b>Low Inertia Servo Motor</b>	<b>ECMA-C1040F □ S</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Connector (Without Brake)	ASDBCAPW0000
Power Cable (With Brake)	ASD-ABPW010X
Power Connectors (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connectors	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 100W Servo Drive and 100W Low Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0121-□</b>
<b>Low Inertia Servo Motor</b>	<b>ECMA-C △ 0401 □ S</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Connector (Without Brake)	ASDBCAPW0000
Power Cable (With Brake)	ASD-ABPW010X
Power Connectors (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connectors	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 200W Servo Drive and 200W Low Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0221-□</b>
<b>Low Inertia Servo Motor</b>	<b>ECMA-C △ 0602 □ S</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Connector (Without Brake)	ASDBCAPW0000
Power Cable (With Brake)	ASD-ABPW010X
Power Connector (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 400W Servo Drive and 400W Low Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0421-□</b>
<b>Low Inertia Servo Motor</b>	<b>ECMA-C △ 0604 □ S ECMA-C △ 0604 □ H ECMA-C △ 0804 □ 7</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Connector (Without Brake)	ASDBCAPW0000
Power Cable (With Brake)	ASD-ABPW010X
Power Connector (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 400W Servo Drive and 500W Medium Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0421-□</b>
<b>Medium Servo Motor</b>	<b>ECMA-E △ 1305 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 400W Servo Drive and 300W High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-0421-□</b>
<b>High Inertia Servo Motor</b>	<b>ECMA-G △ 1303 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 750W Low Inertia Servo Motor

Servo Drive	ASD-A2-0721-□
<b>Low Inertia Servo Motor</b>	<b>ECMA-C △ 0807 □ S ECMA-C △ 0807 □ H ECMA-C △ 0907 □ S</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Connector (Without Brake)	ASDBCAPW0000
Power Cable (With Brake)	ASD-ABPW010X
Power Connector (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 為長度 3m; X=5 為長度 5m)

### 750W Servo Drive and 600W High Inertia Servo Motor

Servo Drive	ASD-A2-0721-□
<b>High Inertia Servo Motor</b>	<b>ECMA-G △ 1306 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1kW Servo Drive and 1kW Low Inertia Servo Motor

Servo Drive	ASD-A2-1021-□
<b>Low Inertia Servo Motor</b>	<b>ECMA-C △ 0910 □ S</b>
Power Cable (Without Brake)	ASD-ABPW000X
Power Cables (With Brake)	ASD-ABPW010X
Power Connector (Without Brake)	ASDBCAPW0000
Power Connector (With Brake)	ASDBCAPW0100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 500W High Inertia Servo Motor

Servo Drive	ASD-A2-0721-□
<b>High Inertia Servo Motor</b>	<b>ECMA-F △ 1305 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector (With Brake)	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 為長度 3m; X=5 為長度 5m)

### 1kW Servo Drive and 1kW Medium Servo Motor

Servo Drive	ASD-A2-1021-□
<b>Medium Servo Motor</b>	<b>ECMA-E △ 1310 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1kW Servo Drive and 1kW Medium Servo Motor

Servo Drive	ASD-A2-1021-□
<b>Medium Servo Motor</b>	<b>ECMA-E △ 1310 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

# Servo Drive, Servo Motor and Accessories Combinations

## 220V Series

### 1kW Servo Drive and 850W High Inertia Servo Motor

Servo Drive	<b>ASD-A2-1021-□</b>
High Inertia Servo Motor	<b>ECMA-F △ 1308 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1kW Servo Drive and 900W High Inertia Servo Motor

Servo Drive	<b>ASD-A2-1021-□</b>
High Inertia Servo Motor	<b>ECMA-G △ 1309 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1.5kW Servo Drive and 1.5kW Medium Servo Motor

Servo Drive	<b>ASD-A2-1521-□</b>
Medium Servo Motor	<b>ECMA-E △ 1315 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Low Inertia Servo Motor

Servo Drive	<b>ASD-A2-2023-□</b>
Low Inertia Servo Motor	<b>ECMA-C △ 1020 □ S</b>
Power Cables (Without Brake)	ASD-A2PW100X
Power Cables (With Brake)	ASD-A2PW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Medium Servo Motor

Servo Drive	<b>ASD-A2-2023-□</b>
Medium Servo Motor	<b>ECMA-E △ 1320 □ S</b>
Power Cable (Without Brake)	ASD-A2PW100X
Power Cable (With Brake)	ASD-A2PW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Medium Servo Motor

Servo Drive	<b>ASD-A2-2023-□</b>
Medium Servo Motor	<b>ECMA-E △ 1820 □ S</b>
Power Cable (Without Brake)	ASD-CAPW200X
Power Cable (With Brake)	ASD-CAPW210X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**2kW Servo Drive and 1.3kW Medium-High Inertia Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-2023-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F△1313□S</b>
Power Cable (Without Brake)	ASD-A2PW100X
Power Cable (With Brake)	ASD-A2PW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**2kW Servo Drive and 1.8kW Medium-High Inertia Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-2023-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F△1318□S</b>
Power Cable (Without Brake)	ASD-A2PW100X
Power Cable (With Brake)	ASD-A2PW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**3kW Servo Drive and 3kW Low Inertia Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-3023-□</b>
<b>Low Inertia Servo Motor</b>	<b>ECMA-C△1330□4</b>
Power Cable (Without Brake)	ASD-CAPW200X
Power Cable (With Brake)	ASD-CAPW210X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**3kW Servo Drive and 3kW Medium Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-3023-□</b>
<b>Medium Servo Motor</b>	<b>ECMA-E△1830□S</b>
Power Cable (Without Brake)	ASD-CAPW200X
Power Cable (With Brake)	ASD-CAPW210X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**3kW Servo Drive and 3.5kW Medium-High Inertia Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-3023-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-E△1835□S</b>
Power Cable (Without Brake)	ASD-CAPW200X
Power Cable (With Brake)	ASD-CAPW210X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

**3kW Servo Drive and 3kW Medium-High Inertia Servo Motor**

<b>Servo Drive</b>	<b>ASD-A2-3023-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F△1830□S</b>
Power Cable (Without Brake)	ASD-CAPW200X
Power Cable (With Brake)	ASD-CAPW210X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

# Servo Drive, Servo Motor and Accessories Combinations

## 220V Series

### 4.5kW Servo Drive and

### 4.5kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-4523-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F △ 1845□S</b>
Power Cable (Without Brake)	ASD-CAPW320X
Power Cable (With Brake)	ASD-CAPW330X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 5.5kW Servo Drive and

### 5.5kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-5523-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F △ 1855□3</b>
Power Cable (Without Brake)	ASD-CAPW450X
Power Cable (With Brake)	ASD-CAPW470X
Power Connector	ASD-CAPW4000
Brake Cable	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 7.5kW Servo Drive and

### 7.5kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-7523-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F △ 1875□3</b>
Power Cable (Without Brake)	ASD-CAPW450X
Power Cable (With Brake)	ASD-CAPW470X
Power Connector	ASD-CAPW4000
Brake Cable	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 111kW Servo Drive and

### 11kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-1B23-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F1221B□3</b>
Power Cable (Without Brake)	ASD-CAPW450X
Power Cable (With Brake)	ASD-CAPW470X
Power Connector	ASD-CAPW4000
Brake Cable	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 15kW Servo Drive and

### 15kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	<b>ASD-A2-1F23-□</b>
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-F1 221F□S</b>
Power Cable (Without Brake)	ASD-CAPW450X
Power Cable (With Brake)	ASD-CAPW470X
Power Connector	ASD-CAPW4000
Brake Cable	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

## 400V Series

### 750W Servo Drive and 400W Low Inertia Servo Motor

Servo Drive	ASD-A2-0743-□
Low Inertia Servo Motor	ECMA-J △ 0604□S
Power Cable (Without Brake)	ASD-CAPW540X
Power Connector (Without Brake)	ASD-CAPW5400
Power Cable (With Brake)	ASD-CAPW510X
Power Connector (With Brake)	ASD-CAPW5100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 750W Low Inertia Servo Motor

Servo Drive	ASD-A2-0743-□
Low Inertia Servo Motor	ECMA-J △ 0807□S
Power Cable (Without Brake)	ASD-CAPW540X
Power Connector (Without Brake)	ASD-CAPW5400
Power Cable (With Brake)	ASD-CAPW510X
Power Connector (With Brake)	ASD-CAPW5100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 750W Low Inertia Servo Motor

Servo Drive	ASD-A2-0743-□
Low Inertia Servo Motor	ECMA-J △ 0907□S
Power Cable (Without Brake)	ASD-CAPW540X
Power Connector (Without Brake)	ASD-CAPW5400
Power Cable (With Brake)	ASD-CAPW510X
Power Connectors (With Brake)	ASD-CAPW5100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 500W Medium Servo Motor

Servo Drive	ASD-A2-0743-□
Medium Servo Motor	ECMA-K △ 1305□S
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 750W Servo Drive and 500W Medium-High Inertia Servo Motor

Servo Drive	ASD-A2-0743-□
Medium-High Inertia Servo Motor	ECMA-L △ 1305□S
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1kW Servo Drive and 850W High Inertia Servo Motor

Servo Drive	ASD-A2-1043-□
High Inertia Servo Motor	ECMA-L △ 1308□S
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

# Servo Drive, Servo Motor and Accessories Combinations

## 400V Series

### 1kW Servo Drive and 1kW Low Inertia Servo Motor

<b>Servo Drive</b>	ASD-A2-1043-□
<b>Low Inertia Servo Motor</b>	<b>ECMA-J △ 0910 □ S</b>
Power Cable (Without Brake)	ASD-CAPW540X
Power Connector (Without Brake)	ASD-CAPW5400
Power Cable (With Brake)	ASD-CAPW510X
Power Connector (With Brake)	ASD-CAPW5100
Incremental Encoder Cable	ASD-ABEN000X
Absolute Encoder Cable	ASD-A2EB000X
Encoder Connector	ASD-ABEN0000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1.5kW Servo Drive and 900W High Inertia Servo Motor

<b>Servo Drive</b>	ASD-A2-1543-□
<b>High Inertia Servo Motor</b>	<b>ECMA-M △ 1309 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1kW Servo Drive and 1kW Medium Servo Motor

<b>Servo Drive</b>	ASD-A2-1043-□
<b>Medium Servo Motor</b>	<b>ECMA-K △ 1310 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1.5kW Servo Drive and 1kW Low Inertia Servo Motor

<b>Servo Drive</b>	ASD-A2-1543-□
<b>Low Inertia Servo Motor</b>	<b>ECMA-J △ 1010 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1.5kW Servo Drive and 1.3kW Medium-High Inertia Servo Motor

<b>Servo Drive</b>	ASD-A2-1543-□
<b>Medium-High Inertia Servo Motor</b>	<b>ECMA-L △ 1313 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 1.5kW Servo Drive and 1.5kW Medium Servo Motor

<b>Servo Drive</b>	ASD-A2-1543-□
<b>Medium Servo Motor</b>	<b>ECMA-K △ 1315 □ S</b>
Power Cable (Without Brake)	ASD-CAPW100X
Power Cable (With Brake)	ASD-CAPW110X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Low Inertia Servo Motor

Servo Drive	<b>ASD-A2-2043-□</b>
Low Inertia Servo Motor	<b>ECMA-J △ 1020 □ S</b>
Power Cable (Without Brake)	ASD-CAPW120X
Power Cable (With Brake)	ASD-CAPW130X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Medium-High Inertia Servo Motor

Servo Drive	<b>ASD-A2-2043-□</b>
Medium Servo Motor	<b>ECMA-K △ 1320 □ S</b>
Power Cable (Without Brake)	ASD-CAPW120X
Power Cable (With Brake)	ASD-CAPW130X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 2kW Servo Drive and 2kW Medium Servo Motor

Servo Drive	<b>ASD-A2-2043-□</b>
Medium Servo Motor	<b>ECMA-K △ 1820 □ S</b>
Power Cable (Without Brake)	ASD-CAPW220X
Power Cable (With Brake)	ASD-CAPW230X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 3kW Servo Drive and 3kW Low Inertia Servo Motor

Servo Drive	<b>ASD-A2-3043-□</b>
Low Inertia Servo Motor	<b>ECMA-J △ 1330 □ S</b>
Power Cable (Without Brake)	ASD-CAPW120X
Power Cable (With Brake)	ASD-CAPW130X
Power Connector	ASD-CAPW1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 3kW Servo Drive and 3kW Medium-High Inertia Servo Motor

Servo Drive	<b>ASD-A2-3043-□</b>
Medium-High Inertia Servo Motor	<b>ECMA-L △ 1830 □ S</b>
Power Cable (Without Brake)	ASD-CAPW220X
Power Cable (With Brake)	ASD-CAPW230X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 4.5kW Servo Drive and 4.5kW Medium-High Inertia Servo Motor

Servo Drive	<b>ASD-A2-4543-□</b>
Medium-High Inertia Servo Motor	<b>ECMA-L △ 1845 □ S</b>
Power Cable (Without Brake)	ASD-CAPW220X
Power Cable (With Brake)	ASD-CAPW230X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

# Servo Drive, Servo Motor and Accessories Combinations

## 400V Series

### 5.5kW Servo Drive and 5.5kW Medium-High Inertia Servo Motor

Servo Drive	ASD-A2-5543-□
Medium-High Inertia Servo Motor	ECMA-L △ 1855 □ 3
Power Cable (Without Brake)	ASD-CAPW220X
Power Cable (With Brake)	ASD-CAPW230X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

### 7.5kW Servo Drive and 7.5kW Medium-High Inertia Servo Motor

Servo Drive	ASD-A2-7543-□
Medium-High Inertia Servo Motor	ECMA-L △ 1875 □ 3
Power Cable (Without Brake)	ASD-CAPW320X
Power Cable (With Brake)	ASD-CAPW330X
Power Connector	ASD-CAPW2000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

11kW and 15kW models will be available soon

For the available models and related optional accessories, please visit our website at: [www.deltawww.com](http://www.deltawww.com), or please consult our local distributors.

### 11kW Servo Drive and 11kW Medium-High Inertia Servo Motor

Servo Drive	ASD-A2-1B43-□
Medium-High Inertia Servo Motor	ECMA-L1221B □ 3
Power Cable (Without Brake)	ASD-CAPW450X
Power Cable (With Brake)	ASD-CAPW470X
Power Connector	ASD-CAPW4000
Brake Connector	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

11kW and 15kW models will be available soon

For the available models and related optional accessories, please visit our website at: [www.deltawww.com](http://www.deltawww.com), or please consult our local distributors.

### 15kW Servo Drive and 15kW Medium-High Inertia Servo Motor

Servo Drive	ASD-A2-1F43-□
Medium-High Inertia Servo Motor	ECMA-L1221F □ S
Power Cable (Without Brake)	ASD-CAPW460X
Power Cable (With Brake)	ASD-CAPW480X
Power Connector	ASD-CAPW4000
Brake Connector	ASD-CNBR1000
Incremental Encoder Cable	ASD-CAEN100X
Absolute Encoder Cable	ASD-A2EB100X
Encoder Connector	ASD-CAEN1000

(X=3 indicates cable length is 3m; X=5 indicates cable length is 5m)

## Safety Information

Global Standards	ASDA-A2 series is designed to fully comply with demanding international standards, such as IEC, EN and others, for all fields of industrial automation technology.
EMC Standards	EN61000-4-6 Level 3
	EN61000-4-3 Level 3
	EN61000-4-2 Level 2 and Level 3
	EN61000-4-4 Level 3
	EN61000-4-8 Level 4
	EN61000-4-5 Level 3
Conducted & Radiated Emissions	Complies with EN550011 Class A Group 1, with external EMC filter
CE Marking	CE recognized. Complies with Directive 2006/95/EC of the European Parliament and EMC Directive 2004/108/EC.
UL Approval	UL (U.S.), cUL (Canada) recognized.
Test Standard	IEC/EN50178, IEC/EN60529 IP20
Vibration	1G less than 20Hz, 0.6G 20 to 50Hz. Complies with IEC/EN50178
Shock	15gn 11ms. Complies with IEC/EN60028-2-27
Pollution Degree	Degree 2. Complies with IEC/EN61800-5-1

## Other Accessories

( for ASDA-A2 series all models )

Description	Delta Part Number
50-Pin I/O Connector (CN1)	ASD-CNSC0050
Terminal Block Module	ASD-BM-50A
RS-232 Communication Cable	ASD-CARS0003
Communication Cable between Drive and Computer (for PC)	DOP-CAUSBAB
CANopen Communication Cable	TAP-CB03 / TAP-CB05
CANopen Distribution Box	TAP-CN03
RS-485 Connector	ASD-CNIE0B06
Regenerative Resistor 400W 40Ω	BR400W040
Regenerative Resistor 1kW 20Ω	BR1K0W020
Regenerative Resistor 1.5kW 5Ω	BR1K5W005

## Regenerative Resistor Specifications

### 220V Series

Servo Drive (kW)	Specifications of Built-in Regenerative Resistors		Min. Allowable Resistance (Ohm)
	Resistance (parameter P1-52) (Ohm)	Capacity (parameter P1-53) (Watt)	
0.1	-	-	30Ω
0.2	-	-	30Ω
0.4	40Ω	40Ω	30Ω
0.75	40Ω	60Ω	20Ω
1.0	40Ω	60Ω	20Ω
1.5	40Ω	60Ω	20Ω
2.0	20Ω	100Ω	10Ω
3.0	20Ω	100Ω	10Ω
4.5	20Ω	100Ω	10Ω
5.5	-	-	8Ω
7.5	-	-	8Ω
11	-	-	8Ω
15	-	-	5Ω

**Footnote:**

- 400W ~ 4.5kW servo drives provide a built-in regenerative resistor.
- When the fault, ALE05 (Regeneration Error) occurs, please increase the regenerative resistor capacity or decrease the regenerative resistor resistance (the regenerative resistor resistance should not be less than the minimum allowable resistance listed in the above table.)
- If the situation is not improved after increasing the regenerative resistor capacity or decreasing the regenerative resistor resistance, please purchase a regenerative resistor module.
- When combining multiple small-capacity regenerative resistors in parallel to increase the regenerative resistor capacity, make sure that the total resistance value of the regenerative resistors is not less than the minimum allowable resistance listed in the above table.

### 400V Series

Servo Drive (kW)	Specifications of Built-in Regenerative Resistors		Min. Allowable Resistance (Ohm)
	Resistance (parameter P1-52) (Ohm)	Capacity (parameter P1-53) (Watt)	
0.4	80Ω	100W	60Ω
0.75	80Ω	100W	60Ω
1.0	80Ω	100W	60Ω
1.5	80Ω	100W	40Ω
2.0	-	-	40Ω
3.0	-	-	30Ω
4.5	-	-	20Ω
5.5	-	-	20Ω
7.5	-	-	15Ω
11	-	-	15Ω
15	-	-	10Ω

**Footnote:**

- 750W ~ 1.5kW servo drives provide a built-in regenerative resistor.
- When the fault, ALE05 (Regeneration Error) occurs, please increase the regenerative resistor capacity or decrease the regenerative resistor resistance (the regenerative resistor resistance should not be less than the minimum allowable resistance listed in the above table.)
- If the situation is not improved after increasing the regenerative resistor capacity or decreasing the regenerative resistor resistance, please purchase a regenerative resistor module.
- When combining multiple small-capacity regenerative resistors in parallel to increase the regenerative resistor capacity, make sure that the total resistance value of the regenerative resistors is not less than the minimum allowable resistance listed in the above table.



Smarter. Greener. Together.

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